Instruction

Foxboro® Model IMT30A Magnetic Flow Signal Converter

Master Instruction

Foxboro®

by **Schneider** Electric

IMPRINT

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1.1 Software history

The "Electronic Revision" (ER) is consulted to document the revision status of electronic equipment according to NE 53 for all GDC devices. It is easy to see from the ER whether troubleshooting or larger changes in the electronic equipment have taken place and how that has affected the compatibility.

Changes and effect on compatibility

1	Downwards compatible changes and fault repair with no effect on operation (e.g. spelling mistakes on display)		
2-_	Downwards compatible hardware and/or software change of interfaces:		
	H	HART®	
	M	Modbus	
	X	all interfaces	
3-_	Downwards compatible hardware and/or software change of inputs and outputs:		
	I	Current output	
	F, P	Frequency / pulse output	
	S	Status output	
	L	Limit switch	
	X	all inputs and outputs	
4	Downwards compatible changes with new functions		
5	Incompatible changes, i.e. electronic equipment must be changed.		

INFORMATION!
In the table below, "x" is a placeholder for possible multi-digit alphanumeric combinations, depending on the available version.

Release date	Electronic revision	Changes and compatibility	Documentation
2016	ER3.0.3_	Initial version	Issue date: FEB 2016

1.2 Intended use

The electromagnetic flowmeters are designed exclusively to measure the flow and conductivity of electrically conductive, liquid media.

WARNING!
If the device is not used according to the operating conditions (refer to chapter Technical data), the intended protection could be affected.

INFORMATION!
This device is a Group 1, Class A device as specified within CISPR11:2009. It is intended for use in industrial environment. There may be potential difficulties in ensuring electromagnetic compatibility in other environments, due to conducted as well as radiated disturbances.

1.3 Certifications

CE marking

The device fulfils the statutory requirements of the following EC directives:

- Low voltage directive
- EMC directive

as well as

- EN 61010
- NAMUR recommendations NE 21 and NE 43

The manufacturer certifies successful testing of the product by applying the CE marking. A CE declaration of conformity regarding the directives in question and the associated harmonised standards can be downloaded from our internet site.

1.4 Safety instructions from the manufacturer

1.4.1 Copyright and data protection

The contents of this document have been created with great care. Nevertheless, we provide no guarantee that the contents are correct, complete or up-to-date.

The contents and works in this document are subject to copyright. Contributions from third parties are identified as such. Reproduction, processing, dissemination and any type of use beyond what is permitted under copyright requires written authorisation from the respective author and/or the manufacturer.

The manufacturer tries always to observe the copyrights of others, and to draw on works created in-house or works in the public domain.

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We hereby expressly prohibit the use of the contact data published as part of our duty to publish an imprint for the purpose of sending us any advertising or informational materials that we have not expressly requested.

1.4.2 Disclaimer

The manufacturer will not be liable for any damage of any kind by using its product, including, but not limited to direct, indirect or incidental and consequential damages.

This disclaimer does not apply in case the manufacturer has acted on purpose or with gross negligence. In the event any applicable law does not allow such limitations on implied warranties or the exclusion of limitation of certain damages, you may, if such law applies to you, not be subject to some or all of the above disclaimer, exclusions or limitations.

Any product purchased from the manufacturer is warranted in accordance with the relevant product documentation and our Terms and Conditions of Sale.

The manufacturer reserves the right to alter the content of its documents, including this disclaimer in any way, at any time, for any reason, without prior notification, and will not be liable in any way for possible consequences of such changes.

1.4.3 Product liability and warranty

The operator shall bear responsibility for the suitability of the device for the specific purpose. The manufacturer accepts no liability for the consequences of misuse by the operator. Improper installation or operation of the devices (systems) will cause the warranty to be void. The respective "Standard Terms and Conditions" which form the basis for the sales contract shall also apply.

1.4.4 Information concerning the documentation

To prevent any injury to the user or damage to the device it is essential that you read the information in this document and observe applicable national standards, safety requirements and accident prevention regulations.

If this document is not in your native language and if you have any problems understanding the text, we advise you to contact your local office for assistance. The manufacturer can not accept responsibility for any damage or injury caused by misunderstanding of the information in this document.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device. Special considerations and precautions are also described in the document, which appear in the form of icons as shown below.

1.4.5 Warnings and symbols used

Safety warnings are indicated by the following symbols.

DANGER!
This warning refers to the immediate danger when working with electricity.

DANGER!
This warning refers to the immediate danger of burns caused by heat or hot surfaces.

DANGER!
This warning refers to the immediate danger when using this device in a hazardous atmosphere.

DANGER!
These warnings must be observed without fail. Even partial disregard of this warning can lead to serious health problems and even death. There is also the risk of seriously damaging the device or parts of the operator's plant.

WARNING!
Disregarding this safety warning, even if only in part, poses the risk of serious health problems. There is also the risk of damaging the device or parts of the operator's plant.

CAUTION!
Disregarding these instructions can result in damage to the device or to parts of the operator's plant.

INFORMATION!
These instructions contain important information for the handling of the device.

LEGAL NOTICE!
This note contains information on statutory directives and standards.

- **HANDLING**
  This symbol designates all instructions for actions to be carried out by the operator in the specified sequence.
⮑ **RESULT**
  This symbol refers to all important consequences of the previous actions.

1.5 Safety instructions for the operator

WARNING!
In general, devices from the manufacturer may only be installed, commissioned, operated and maintained by properly trained and authorized personnel.
This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device.

2.1 Scope of delivery

> **INFORMATION!**
> *Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.*

> **INFORMATION!**
> *Do a check of the packing list to make sure that you have all the elements given in the order.*

> **INFORMATION!**
> *Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.*
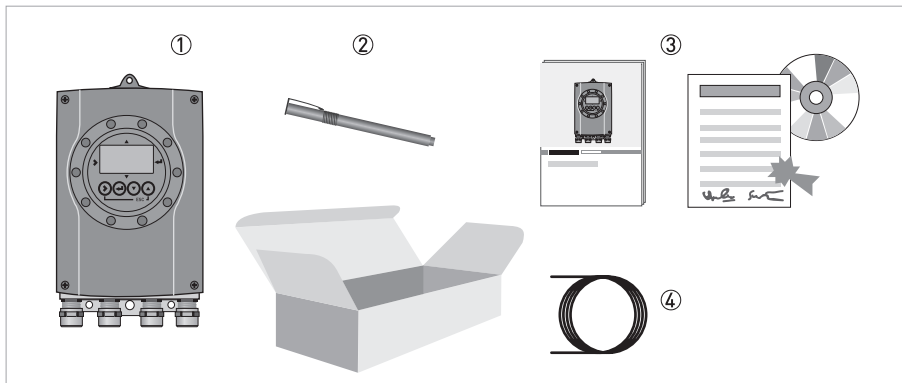
Figure 2-1: Scope of delivery

① Device in the version as ordered
② Bar magnet (to operate the signal converter when the housing is closed)
③ Documentation (calibration report, FoxDoc DVD with product documentation for flow sensor and signal converter)
④ Signal cable (only for remote version)

2.2 Device description

Electromagnetic flowmeters are designed exclusively to measure the flow and conductivity of electrically conductive, liquid media.

Your measuring device is supplied ready for operation. The factory settings for the operating data have been made in accordance with your order specifications.

The following versions are available:

• Compact version (the signal converter is mounted directly on the flow sensor)
• Remote version (electrical connection to the flow sensor via field current and signal cable)
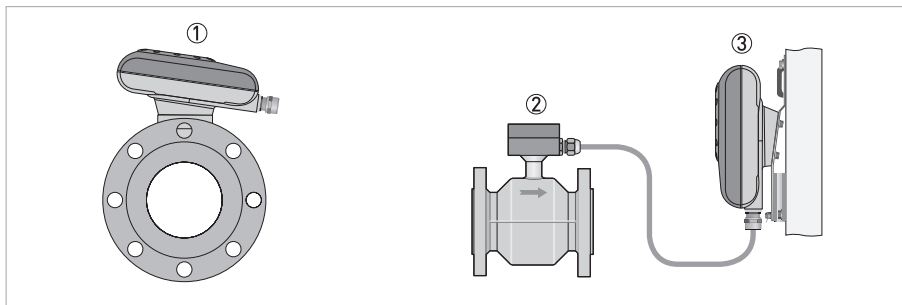
Figure 2-2: Device versions

① Compact version
② Flow sensor with connection box
③ Wall version

2.3 Nameplates

> **INFORMATION!**
> *Look at the device nameplate to ensure that the device is delivered according to your order.*
> *Check for the correct supply voltage printed on the nameplate.*

Figure 2-3: Example of a nameplate

① Manufacturer
② Power supply data
③ Electronic version (Electronic Revision)
④ Maximum working pressure
⑤ GK/GKL values (flow sensor constants); size (mm/inch); field frequency; protection category; materials of wetted parts
⑥ Product designation, serial number and manufacturing date

3.1 General notes on installation

> **i**
> *INFORMATION!*
> *Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.*

> **i**
> *INFORMATION!*
> *Do a check of the packing list to make sure that you have all the elements given in the order.*

> **i**
> *INFORMATION!*
> *Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.*

3.2 Storage

- Store the device in a dry, dust-free location.
- Avoid continuous direct sunlight.
- Store the device in its original packing.
- Storage temperature: -40...+70°C / -40...+158°F

3.3 Transport

Signal converter

- No special requirements.

Compact version

- Do not lift the device by the signal converter housing.
- Do not use lifting chains.
- To transport flange devices, use lifting straps. Wrap these around both process connections.

3.4 Installation specifications

INFORMATION!
The following precautions must be taken to ensure reliable installation.
- *Make sure that there is adequate space to the sides.*
- *Protect the signal converter from direct sunlight and install a sun shade if necessary.*
- *Signal converters installed in control cabinets require adequate cooling, e.g. by fan or heat exchanger.*
- *Do not expose the signal converter to intense vibrations. The measuring devices are tested for a vibration level in accordance with IEC 68-2-64.*

3.5 Mounting of the compact version

INFORMATION!
The signal converter is mounted directly on the flow sensor. For installation of the flowmeter, please observe the instructions in the supplied product documentation for the flow sensor.

3.6 Mounting of the wall housing, remote version

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.
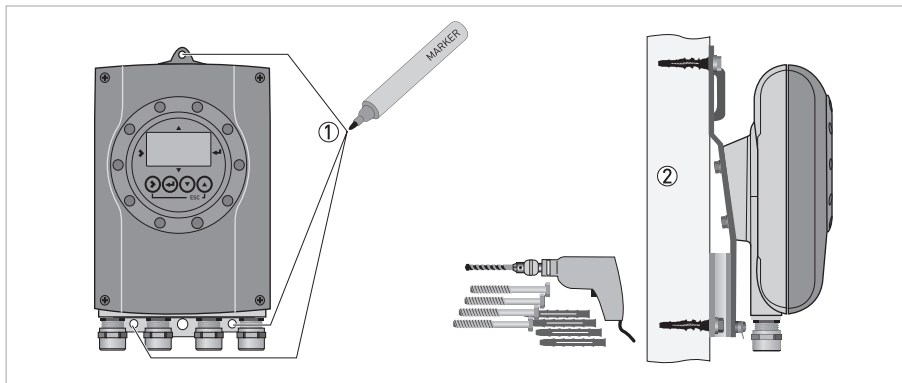
Figure 3-1: Mounting of the wall housing

① Prepare the holes with the aid of the mounting plate. For further information refer to *Mounting plate, wall version* on page 84.
② Fasten the device securely to the wall with the mounting plate.

Mounting multiple devices next to each other
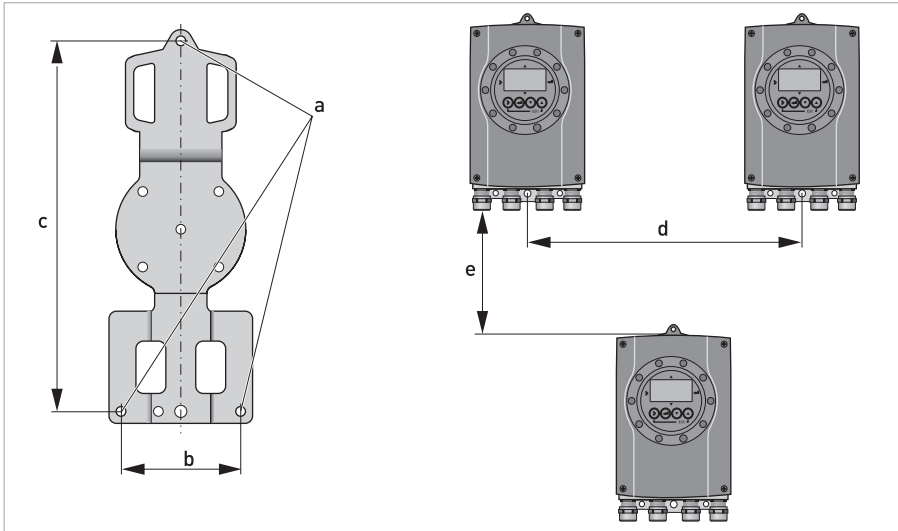
	[mm]	[inch]
a	Ø6.5	Ø0.26
b	80	3.15
c	248	9.76
d	310	12.2
e	257	10.1

4.1 Safety instructions

DANGER!
All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!

DANGER!
Observe the national regulations for electrical installations!

WARNING!
Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

INFORMATION!
Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

4.2 Important notes on electrical connection

DANGER!
Electrical connection is carried out in conformity with the VDE 0100 directive "Regulations for electrical power installations with line voltages up to 1000 V" or equivalent national specifications.

CAUTION!
- *Use suitable cable entries for the various electrical cables.*
- *The flow sensor and signal converter have been configured together at the factory. For this reason, please connect the devices in pairs. Ensure that the flow sensor constant GKL (refer to information on the nameplates) are identically set.*
- *If delivered separately or when installing devices that were not configured together, set the signal converter to the DN size and GKL of the flow sensor, refer to Function tables on page 52.*

4.3 Electrical cables for remote device versions, notes

4.3.1 Notes on signal cable A

i *INFORMATION!*
Signal cable A (type DS 300) with double shield ensures proper transmission of measured values.

Observe the following notes:

- Lay the signal cable with fastening elements.
- It is permissible to lay the signal cable in water or in the ground.
- The insulating material is flame-retardant to EN 50265-2-1: 1997 and IEC 60322-1-2: 2005.
- The signal cable does not contain any halogens and is unplasticized, and remains flexible at low temperatures.
- The connection of the inner shield (10) is carried out via the stranded drain wire (1).
- The connection of the outer shield (60) is carried out via the stranded drain wire (6).

4.3.2 Notes on field current cable C

DANGER!
A shielded 2-wire copper cable is used for the field current cable. The shielding MUST be connected in the housing of the flow sensor and signal converter.

i *INFORMATION!*
The field current cable is not part of the scope of delivery.

4.3.3 Requirements for signal cables provided by the customer

INFORMATION!
If the signal cable was not ordered, it is to be provided by the customer. The following requirements regarding the electrical values of the signal cable must be observed:

Electrical safety

- To EN 60811 (Low Voltage Directive) or equivalent national regulations.

Capacitance of the insulated conductors

- Insulated conductor / insulated conductor < 50 pF/m
- Insulated conductor / shield < 150 pF/m

Insulation resistance

- R_{iso} > 100 GΩ x km
- U_{max} < 24 V
- I_{max} < 100 mA

Test voltages

- Insulated conductor / inner shield 500 V
- Insulated conductor / insulated conductor 1000 V
- Insulated conductor / outer shield 1000 V

Twisting of the insulated conductors

- At least 10 twists per meter, important for screening magnetic fields.

4.4 Preparing the signal and field current cables

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

4.4.1 Signal cable A (type DS 300), construction

- Signal cable A is a double-shielded cable for signal transmission between the flow sensor and signal converter.
- Bending radius: ≥ 50 mm / 2"
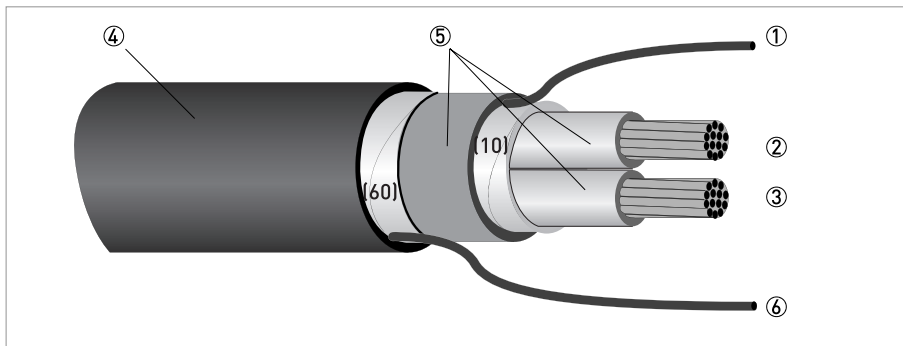
Figure 4-1: Construction of signal cable A

① Stranded drain wire (1) for the inner shield (10), 1.0 mm^2 Cu / AWG 17 (not insulated, bare)
② Insulated wire (2), 0.5 mm^2 Cu / AWG 20
③ Insulated wire (3), 0.5 mm^2 Cu / AWG 20
④ Outer sheath
⑤ Insulation layers
⑥ Stranded drain wire (6) for the outer shield (60)

4.4.2 Preparing signal cable A, connection to signal converter

> **i** *INFORMATION!*
> *Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.*

- Connection of the two shields in the signal converter is carried out via the stranded drain wires.
- Bending radius: ≥ 50 mm / 2"

Required materials

- PVC insulating tube, Ø2.5 mm / 0.1"
- Heat-shrinkable tubing
- 2 wire end ferrules to DIN 46 228: E 1.5-8 for the stranded drain wires (1, 6)
- 2 wire end ferrules to DIN 46 228: E 0.5-8 for the insulated conductors (2, 3)
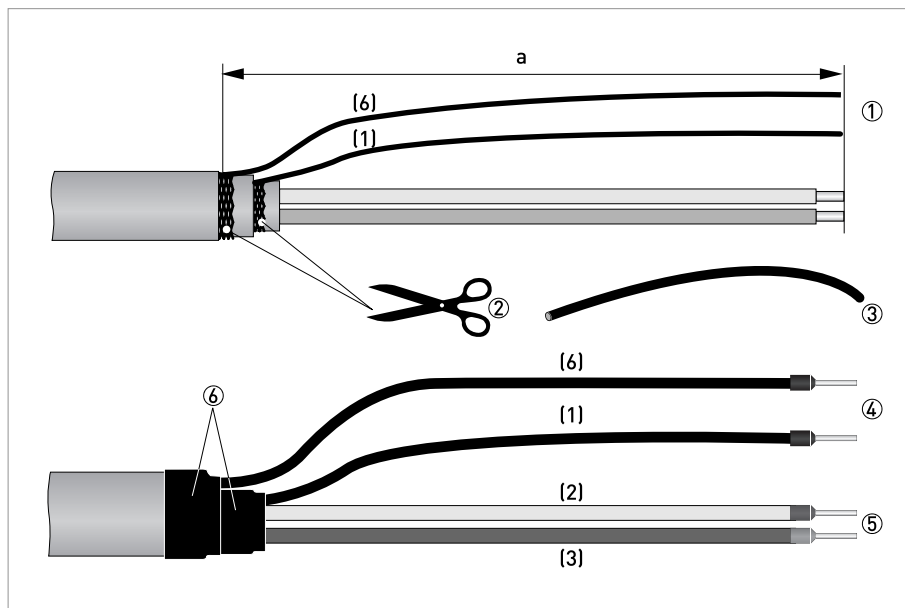
Figure 4-2: Preparation of signal cable A

a = 80 mm / 3.15"

① Strip the conductor to dimension a.
② Cut off the inner shield (10) and the outer shield (60). Make sure not to damage the stranded drain wires (1, 6).
③ Slide the insulating tubes over the stranded drain wires (1, 6).
④ Crimp the wire end ferrules onto the stranded drain wire.
⑤ Crimp the wire end ferrules onto the conductors (2, 3).
⑥ Pull the heat-shrinkable tubing over the prepared signal cable.

4.4.3 Length of signal cable A

i

INFORMATION!
For temperatures of the medium above 150°C / 300°F, a special signal cable and a ZD intermediate socket are necessary. These are available including the changed electrical connection diagrams.

Flow sensor	Nominal size		Min. electrical conductivity [µS/cm]	Curve for signal cable A
	DN [mm]	[inch]		
9500A	25...150	1...6	20	A1
	200...1200	8...48	20	A2
9600A	10...150	3/8...6	20	A1
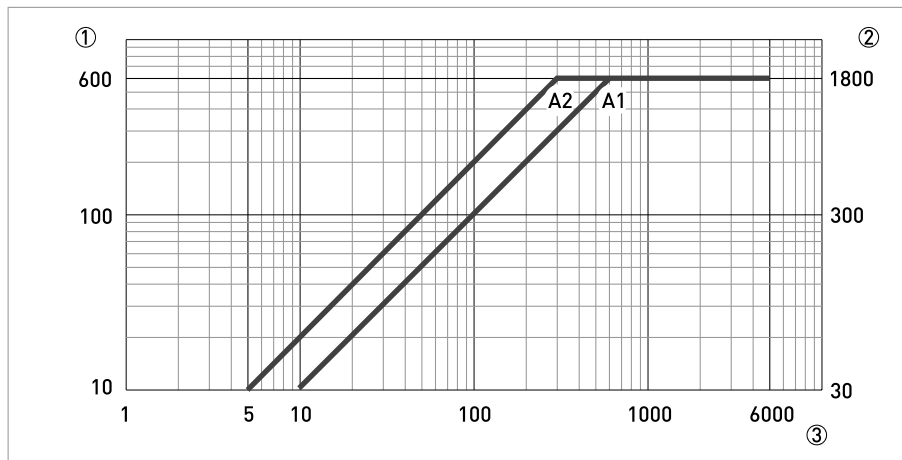
Figure 4-3: Maximum length of signal cable A

① Maximum length of signal cable A between the flow sensor and signal converter [m]
② Maximum length of signal cable A between the flow sensor and signal converter [ft]
③ Electrical conductivity of the medium being measured [µS/cm]

4.4.4 Preparing field current cable C, connection to signal converter

DANGER!
*A shielded 2-wire copper cable is used as the field current cable. The shielding **MUST** be connected in the housing of the flow sensor and signal converter.*

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

- Field current cable C is not part of the scope of delivery.
- Bending radius: ≥ 50 mm / 2"

Required materials:

- Shielded, at least 2-wire copper cable with suitable heat-shrinkable tubing
- Insulating tube, size according to the cable being used
- Wire end ferrules to DIN 46 228: size according to the cable being used

Length and cross-section of field current cable C

Length		Cross-section A_F (Cu)	
[m]	[ft]	[mm^2]	[AWG]
0...150	0...492	2 x 0.75 Cu ①	2 x 18
150...300	492...984	2 x 1.5 Cu ①	2 x 14
300...600	984...1968	2 x 2.5 Cu ①	2 x 12

① Cu = copper cross-section
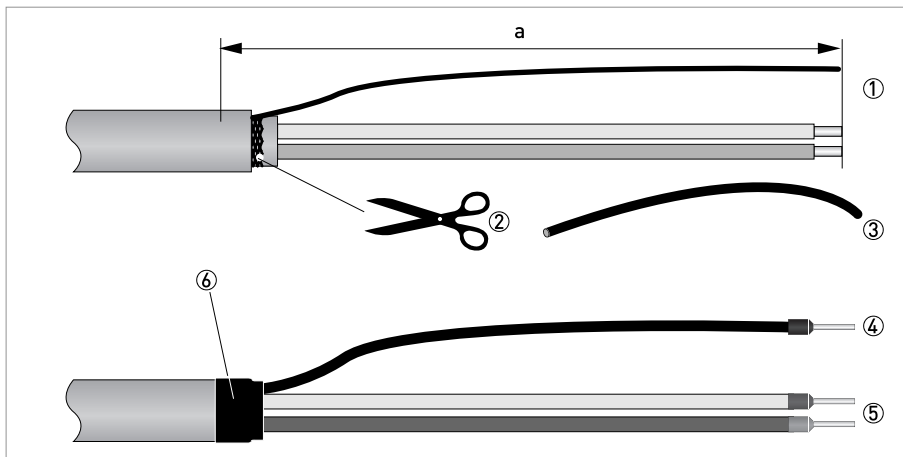
Figure 4-4: Field current cable C, preparation for the signal converter

a = 80 mm / 3.15"

① Strip the conductor to dimension a.
② If a stranded drain wire is present, remove the shield that is present. Make sure not to damage the stranded drain wire.
③ Slide an insulating tube over the stranded drain wire.
④ Crimp a wire end ferrule onto the stranded drain wire.
⑤ Crimp the wire end ferrules on the conductors.
⑥ Pull a shrinkable tube over the prepared cable.

4.4.5 Preparing signal cable A, connection to flow sensor

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

- The outer shield (60) is connected in the terminal compartment of the flow sensor directly via the shield and a clip.
- Bending radius: ≥ 50 mm / 2"

Required materials

- PVC insulating tube, Ø2.0...2.5 mm / 0.08...0.1"
- Heat-shrinkable tubing
- Wire end ferrule to DIN 46 228: E 1.5-8 for the stranded drain wire (1)
- 2 wire end ferrules to DIN 46 228: E 0.5-8 for the insulated conductors (2, 3)
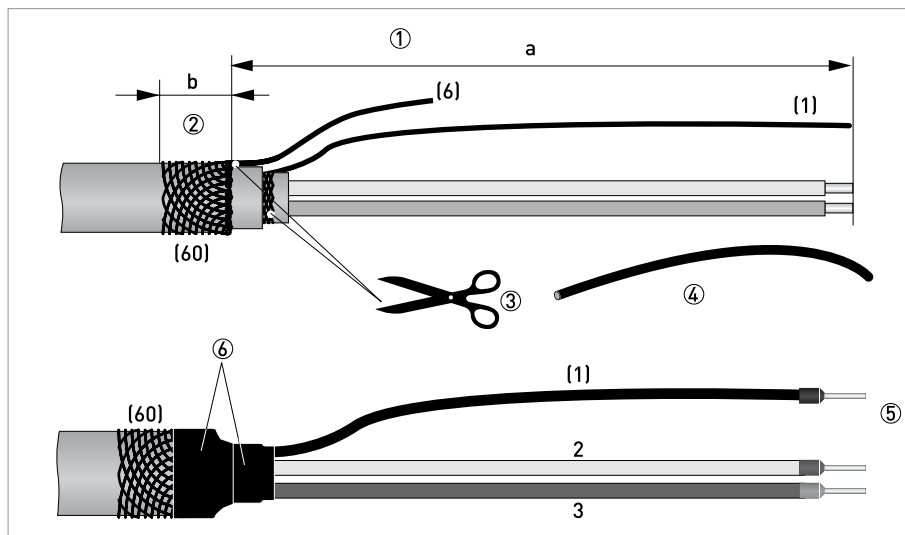
Figure 4-5: Preparing signal cable A, connection to flow sensor

a = 50 mm / 2"
b = 10 mm / 0.39"

① Strip the conductor to dimension a.
② Trim the outer shield (60) to dimension b and pull it over the outer sheath.
③ Remove the stranded drain wire (6) of the outer shield and the inner shield. Make sure not to damage the stranded drain wire (1) of the inner shield.
④ Slide an insulating tube over the stranded drain wire (1).
⑤ Crimp the wire end ferrules onto conductors 2 and 3 and the stranded drain wire (1).
⑥ Pull the heat-shrinkable tubing over the prepared signal cable.

4.4.6 Preparing field current cable C, connection to flow sensor

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

- The field current cable is not included in delivery.
- The shield is connected in the terminal compartment of the flow sensor directly via the shield and a clip.
- Bending radius: $\geq$ 50 mm / 2"

Required materials

- Shielded 2-wire insulated copper cable
- Insulating tube, size according to the cable being used
- Heat-shrinkable tubing
- Wire end ferrules to DIN 46 228: size according to the cable being used
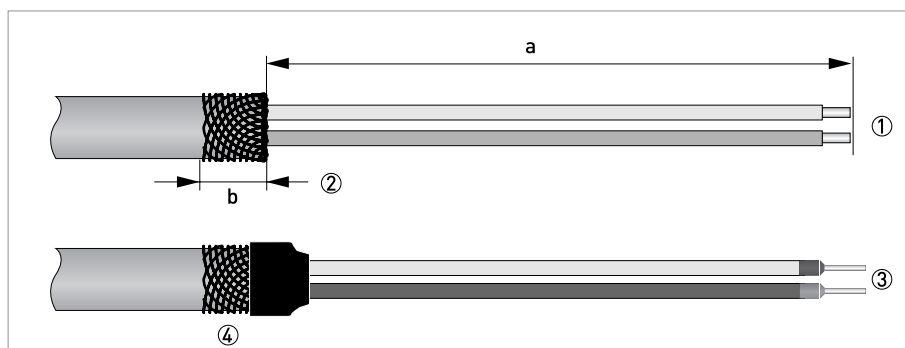
Figure 4-6: Preparation of field current cable C
a = 50 mm / 2"
b = 10 mm / 0.4"

① Strip the conductor to dimension a.
② Trim the outer shield to dimension b and pull it over the outer sheath.
③ Crimp wire end ferrules onto both conductors.
④ Pull a shrinkable tube over the prepared cable.

4.5 Connecting the signal and field current cables

DANGER!
Cables may only be connected when the power is switched off.

DANGER!
The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

WARNING!
Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

4.5.1 Connecting the signal and field current cables to the signal converter, remote version

INFORMATION!
The compact version is supplied pre-assembled from the factory.

Connect the electrical conductors as follows:

① Press with a screwdriver in the slot on the spring terminal.
② Insert the electrical conductor into the plug.
③ The conductor will be clamped as soon as the screwdriver is pulled out of the slot.
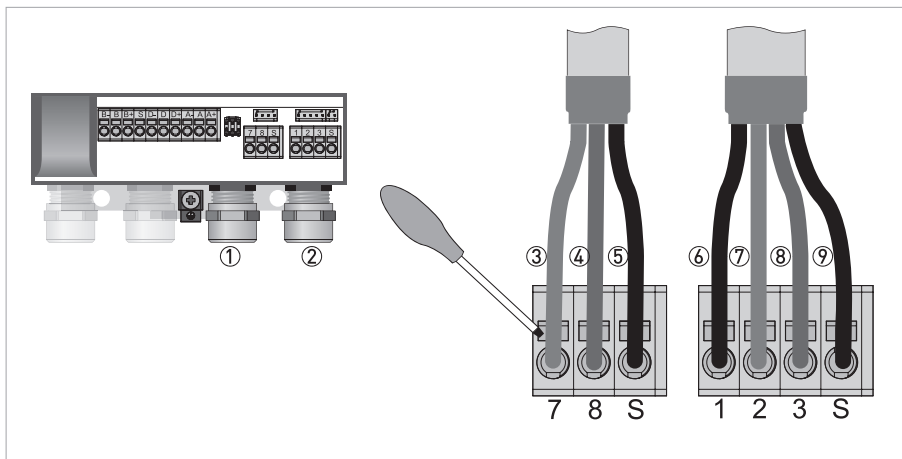
Figure 4-7: Connecting the signal and field current cables

① Cable entry for field current cable
② Cable entry for signal cable
③ Electrical conductor (7)
④ Electrical conductor (8)
⑤ Connecting the field current cable shield
⑥ Stranded drain wire (1) of the inner shield (10) of the signal cable
⑦ Electrical conductor (2)
⑧ Electrical conductor (3)
⑨ Stranded drain wire (S) of the outer shield (60)

4.5.2 Connection diagram for signal and field current cable

DANGER!
The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

- A shielded 2-wire copper cable is used as the field current cable. The shielding **MUST** be connected in the housing of the flow sensor and signal converter.
- The outer shield (60) is connected in the terminal compartment of the flow sensor directly via the shield and a clip.
- Bending radius of signal and field current cable: ≥ 50 mm / 2"
- The following illustration is schematic. The positions of the electrical connection terminals may vary depending on the housing version.
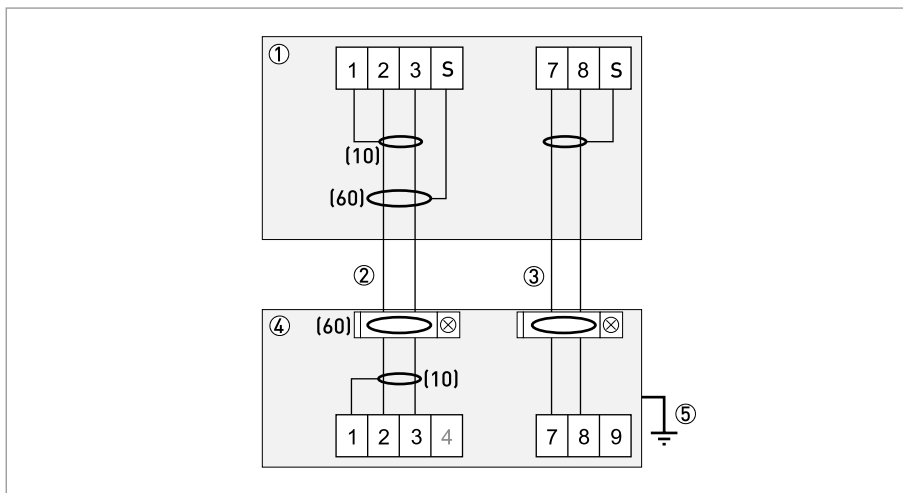
Figure 4-8: Connection diagram for signal and field current cable

① Electrical terminal compartment in the signal converter
② Signal cable A
③ Field current cable C
④ Electrical terminal compartment in the flow sensor
⑤ Functional ground FE

4.6 Grounding the flow sensor

CAUTION!
There should be no difference in potential between the flow sensor and the housing or protective earth of the signal converter!

- The flow sensor must be properly grounded.
- The grounding cable should not transmit any interference voltages.
- Do not use the grounding cable to connect any other electrical devices to ground at the same time.
- The flow sensors are connected to ground by means of a functional grounding conductor FE.
- Special grounding instructions for the various flow sensors are provided in the separate documentation for the flow sensor.
- The documentation for the flow sensor also contain descriptions on how to use grounding rings and how to install the flow sensor in metal or plastic pipes or in pipes which are coated on the inside.

4.7 Connecting the power supply

DANGER!
- *To protect operators from electrical shock, during installation the cable for the power supply **must** be run with sheathing insulation up to the mains cover. The insulated individual wires have to be only below the mains cover!*
- *If there is no mains cover or if it has been lost, the 100...230 VAC device may only be operated from the outside (with a bar magnet) while closed!*

- The housings of the devices, which are designed to protect the electronic equipment from dust and moisture, should be kept well closed at all times. Creepage distances and clearances are dimensioned to VDE 0110 and IEC 664 for pollution severity 2. Supply circuits are designed for overvoltage category III and the output circuits for overvoltage category II.
- Fuse protection ($I_N \leq 16$ A) for the infeed power circuit, and also a separator (switch, circuit breaker) to isolate the signal converter must be provided.
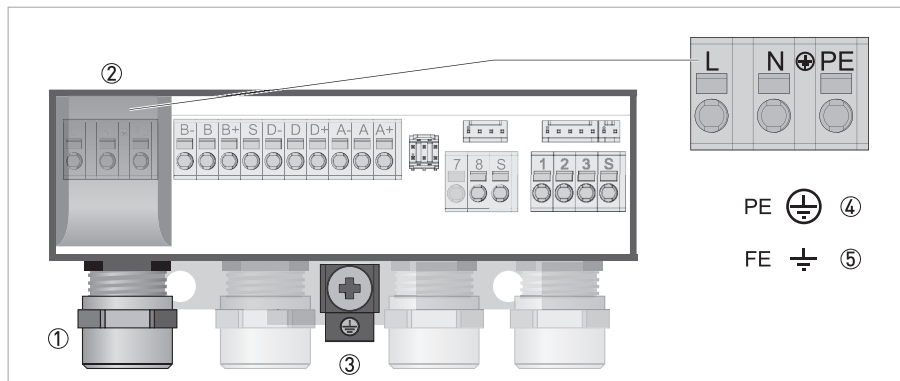
Figure 4-9: Terminal compartment for power

① Cable entry for power supply
② Mains cover
③ Ground terminal
④ 100...230 VAC (-15% / +10%)
⑤ 24 VDC (-30% /+30%)

- To open the cover of the electrical terminal compartment, lightly press in the side walls of the mains cover ②.
- Flip the mains cover up.
- Connect the power supply.
- Close the mains cover again by flipping it down.

100...230 VAC (tolerance range: -15% / +10%)

- Note the power supply voltage and frequency (50...60 Hz) on the nameplate.

INFORMATION!
240 VAC + 5% is included in the tolerance range.

24 VDC (tolerance range: -30% / +30%)

- Note the data on the nameplate!
- When connecting to functional extra-low voltages, provide a facility for protective separation (PELV) (acc. to VDE 0100 / VDE 0106 and/or IEC 364 / IEC 536 or relevant national regulations).

4.8 Inputs and outputs, overview

4.8.1 Description of the CG number

CG 1 _ _ _ _ _ 0 0
① ② ③ ④ ⑤
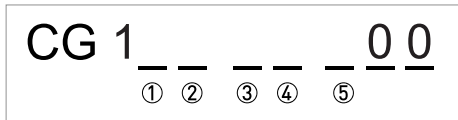
Figure 4-10: Marking (CG number) of the electronics module and output variants

① ID number: 0
② ID number: 0 = standard; 9 = special
③ Power supply
④ Display (language versions)
⑤ Output version

4.8.2 Fixed, non-alterable output versions

This signal converter is available with various output combinations.

- The grey boxes in the tables denote unassigned or unused connection terminals.
- In the table, only the final digits of the CG no. are depicted.
- Terminals D- and A- are connected for active pulse/frequency output (no galvanic isolation anymore).
- Available are an active or passive pulse/frequency output, or the active or passive status/limit output. It's not possible to use both at the same time!

Basic outputs (I/Os)

CG no.	Connection terminals						
	S	D-	D	D+	A-	A	A+
1 0 0 R 0 0	①	P_p / S_p passive			I_p + HART® passive ②		
		connected to A-	P_a active		connected to D-	I_a + HART® active ②	
		P_p / S_p passive				I_a + HART® active ②	

① Shielding
② Function changed by reconnecting

Modbus (I/O) (option)

CG no.	Connection terminals			
	B-	B	B+	S
R 0 0	Sign. A (D0-)	Common	Sign. B (D1+)	Shielding

Description of used abbreviations

I_a	I_p	Current output active or passive
P_a	P_p	Pulse/frequency output active or passive
S_a	S_p	Status output/limit switch active or passive

4.9 Description of the inputs and outputs

4.9.1 Current output

INFORMATION!
Depending on the version, the outputs must be connected passively or actively!

- All outputs are electrically isolated from each other and from all other circuits.
- All operating data and functions can be adjusted.
- Passive mode: external power $U_{ext} \leq 32$ VDC at $I \leq 22$ mA
- Active mode: load impedance $R_L \leq 750$ Ω at $I \leq 22$ mA
- Self-monitoring: interruption or load impedance too high in the current output loop
- Error message possible via status output, error indication on LC display.
- Current value error detection can be adjusted.
- Automatic range conversion via threshold. The setting range for the threshold is between 5 and 80% of $Q_{100\%}$, $\pm$ 0...5% hysteresis (corresponding ratio from smaller to larger range of 1:20 to 1:1.25).
  Signaling of the active range possible via a status output (adjustable).
- Forward / reverse flow measurement (F/R mode) is possible.

INFORMATION!
For further information refer to Connection diagrams of outputs on page 37 and refer to Technical data on page 75.

4.9.2 Pulse output and frequency output

> **INFORMATION!**
> *Depending on the version, the outputs must be connected passively or actively!*

- All outputs are electrically isolated from each other and from all other circuits.
- All operating data and functions can be adjusted.
- Passive mode:
  External power supply required: $U_{ext} \leq 32$ VDC
  $I \leq 100$ mA at $f \leq 10$ kHz (over range up to $f_{max} \leq 12$ kHz)
- Active mode:
  Use of the internal power supply: $U_{nom} = 20$ VDC
  $I_{Peak} < 100$ mA
  $I_{Average} \leq 10$ mA at $f \leq 10$ kHz (over range up to $f_{max} \leq 10$ kHz)
- Scaling:
  Frequency output: in pulses per time unit (e.g. 1000 pulses/s at $Q_{100\%}$);
  Pulse output: quantity per pulse.
- Pulse width:
  symmetric (pulse duty factor 1:1, independent of output frequency)
  automatic (with fixed pulse width, duty factor approx. 1:1 at $Q_{100\%}$) or
  fixed (pulse width adjustable as required from 0.05 ms...2 s)
- Forward / reverse flow measurement (F/R mode) is possible.
- The pulse and frequency output can also be used as a status output / limit switch.

> **INFORMATION!**
> *For further information refer to Connection diagrams of outputs on page 37 and refer to Technical data on page 75.*

4.9.3 Status output and limit switch

INFORMATION!
Depending on the version, the outputs must be connected passively or actively!

- The status outputs / limit switches are electrically isolated from each other and from all other circuits.
- The output stages of the status outputs/limit switches during simple active or passive operation behave like relay contacts and can be connected with any polarity.
- All operating data and functions can be adjusted.
- Passive mode: external power supply required:
  $U_{ext} \leq 32$ VDC; $I \leq 100$ mA
- Active mode: use of the internal power supply:
  $U_{nom} = 20$ VDC; $I \leq 20$ mA
- For information on the adjustable operating states refer to *Function tables* on page 52.

INFORMATION!
For further information refer to Connection diagrams of outputs on page 37 and refer to Technical data on page 75.

4.10 Electrical connection of the outputs

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

4.10.1 Electrical connection of the outputs

DANGER!
All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!
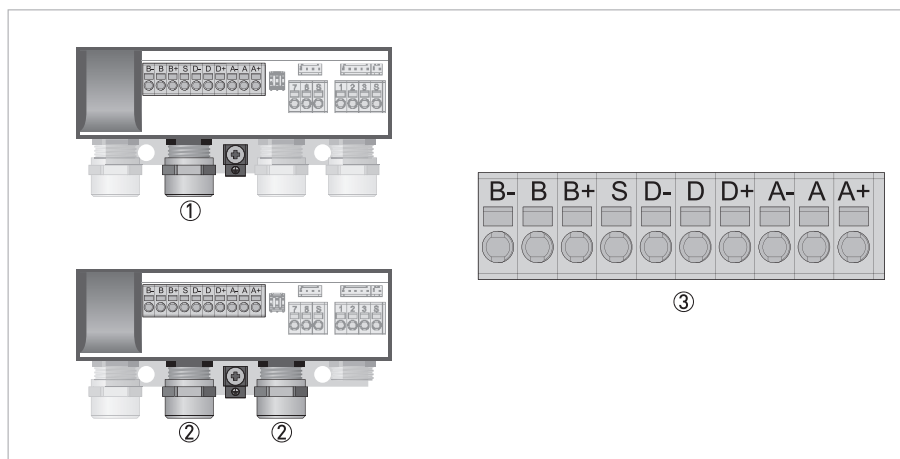
Figure 4-11: Electrical connection of the outputs
① Cable entry, remote version
② Cable entry, compact version (right cable entry is optional)
③ Terminal block for the connection of outputs

- Open the housing cover
- Push the prepared cables through the cable entries and connect the necessary conductors.
- Connect the shield.
- Close the housing cover.

INFORMATION!
Ensure that the housing gasket is properly fitted, clean and undamaged.

4.10.2 Laying electrical cables correctly
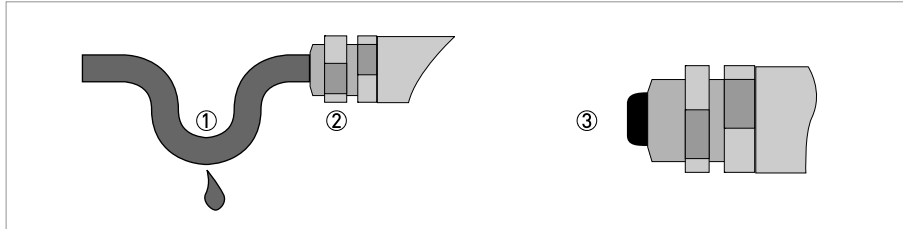
Figure 4-12: Protect housing from dust and water

① For compact versions with nearly horizontally-oriented cable entries, lay the necessary electric cables with a drip loop as shown in the illustration.
② Tighten the screw connection of the cable entry securely.
③ Seal cable entries that are not needed with a plug.

4.11 Connection diagrams of outputs

4.11.1 Important notes

INFORMATION!
Depending on the version, the outputs must be connected passively or actively!

- All groups are electrically isolated from each other and from all other output circuits.
- Passive mode: An external power supply is necessary to operate (activation) the subsequent devices (U_{ext}).
- Active mode: The signal converter supplies the power for operation (activation) of the subsequent devices, observe max. operating data.
- Terminals that are not used should not have any conductive connection to other electrically conductive parts.

Description of used abbreviations

I_a	I_p	Current output active or passive
P_a	P_p	Pulse/frequency output active or passive
S_a	S_p	Status output/limit switch active or passive

4.11.2 Description of the electrical symbols
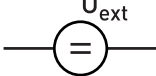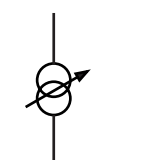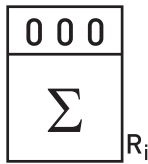
mA meter symbol with R_L	mA meter 0...20 mA or 4...20 mA and other R_L is the internal resistance of the measuring point including the cable resistance
U_{ext} source symbol	DC voltage source (U_{ext}), external power supply, any connection polarity
U_{ext} battery symbol	DC voltage source (U_{ext}), observe connection polarity according to connection diagrams
U_{int} battery symbol	Internal DC voltage source
Controlled source symbol	Controlled internal power source in the device
Counter symbol with R_i	Electronic or electromagnetic counter At frequencies above 100 Hz, shielded cables must be used to connect the counters. R_i Internal resistance of the counter
Button symbol	Button, NO contact or similar

Table 4–1: Description of symbols

4.11.3 Basic and Modbus outputs

⚠️ *CAUTION!*
Observe connection polarity.

ℹ️ *INFORMATION!*
For further information refer to Description of the inputs and outputs on page 33 and refer to HART® connection on page 44.

Current output active (HART®)

- $U_{int, nom}$ = 20 VDC
- I ≤ 22 mA
- R_L ≤ 750 Ω
- HART® at connection terminals A
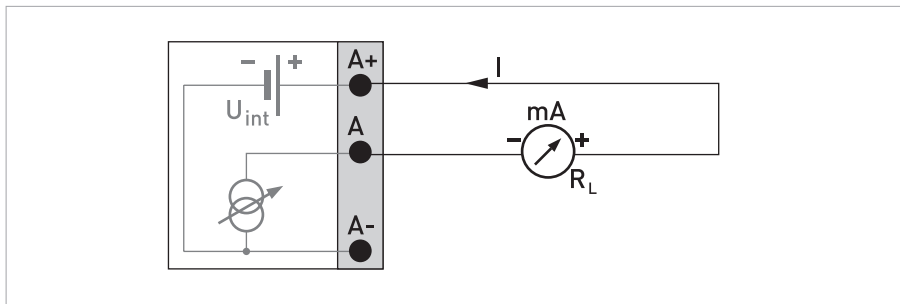
Figure 4-13: Current output active I_a

Current output passive (HART®)

- $U_{ext} \leq 32$ VDC

- $I \leq 22$ mA

- $U_0 \leq 2$ V at $I = 22$ mA

- $R_{L, max} = (U_{ext} - U_0) / I_{max}$

- HART® at connection terminals A
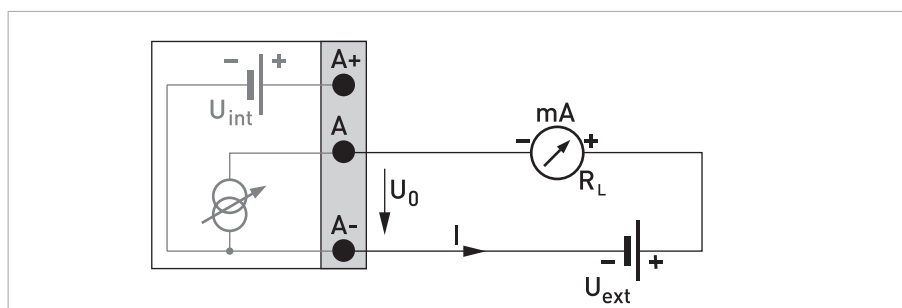
Figure 4-14: Current output passive I_p

INFORMATION!

*   *For frequencies above 100 Hz, shielded cables are to be used in order to reduce effects from electrical interferences (EMC).*
*   *Shielding takes place at the electrical connection (S) of the output terminal block.*

INFORMATION!

*   *Independent of connection polarity.*
*   *The output is open if the signal converter is not powered.*

Pulse/frequency output passive

* $U_{ext} \leq 32$ VDC

* f_{max} in the operating menu set to $f_{max} \leq 100$ Hz:
    $I \leq 100$ mA
    $R_L \leq 47$ kΩ
    closed:
    $U_0 \leq 0.2$ V at $I = 10$ mA
    $U_0 \leq 2$ V at $I = 100$ mA
    open:
    $I \leq 0.05$ mA at $U_{ext} = 32$ V

* f_{max} in operating menu set to 100 Hz < $f_{max} \leq 10$ kHz:
    (over range up to $f_{max} \leq 12$ kHz)
    $I \leq 20$ mA
    $R_L \leq 10$ kΩ for $f \leq 1$ kHz
    $R_L \leq 1$ kΩ for $f \leq 10$ kHz
    closed:
    $U_0 \leq 1.5$ V at $I = 1$ mA
    $U_0 \leq 2.5$ V at $I = 10$ mA
    $U_0 \leq 5$ V at $I = 20$ mA
    open:
    $I \leq 0.05$ mA at $U_{ext} = 32$ V
    Use shielded cables!

*   The minimum load impedance $R_{L, min}$ is calculated as follows:
    $R_{L, min} = (U_{ext} - U_0) / I_{max}$

*   Can also be set as status output; for the electrical connection refer to status output connection diagram.
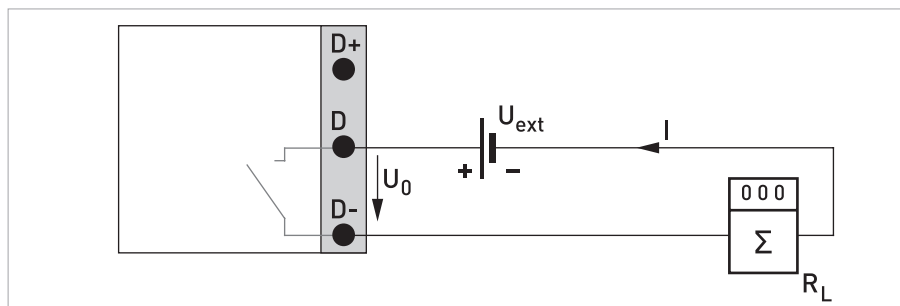
Figure 4-15: Pulse/frequency output passive P_p

> *INFORMATION!*
> - *The active output is galvanically coupled with the current output.*
> - *This output is intended to drive directly mechanical or electronic counters.*

Pulse/frequency output active

- $U_{int, nom} \leq 20$ V
- $R_V = 1$ kΩ
- $C = 1000$ µF
- **High current mechanical counter**
  $f_{max} \leq 1$ Hz
- **Low current mechanical counter**
  $I \leq 20$ mA
  $R_L \leq 10$ kΩ for $f \leq 1$ kHz
  $R_L \leq 1$ kΩ for $f \leq 10$ kHz
  closed:
  $U_0 \geq 12.5$ V at $I = 10$ mA
  open:
  $I \leq 0.05$ mA at $U_{nom} = 20$ V
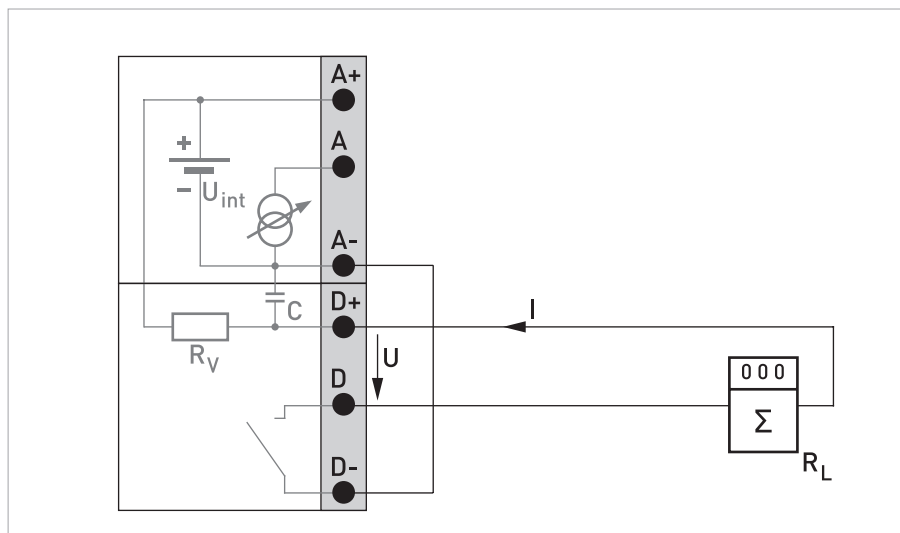
Figure 4-16: Pulse/frequency output active P_a

INFORMATION!
- *Independent of connection polarity.*
- *The output is open if the signal converter is not powered.*

Status output / limit switch passive

- $U_{ext} \leq 32$ VDC
- $I \leq 100$ mA
- $R_L = 47$ kΩ
- closed:
  $U_0 \leq 0.2$ V at $I = 10$ mA
  $U_0 \leq 2$ V at $I = 100$ mA
  open:
  $I \leq 0.05$ mA at $U_{ext} = 32$ V
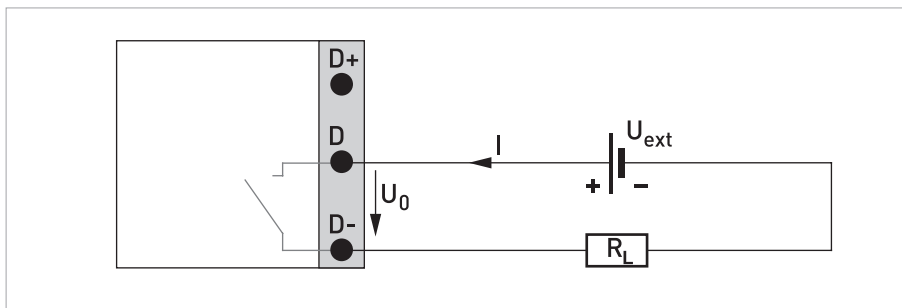
Figure 4-17: Status output / limit switch passive S_p

4.11.4 HART® connection

> **INFORMATION!**
> *The current output always has HART® capability and is connected at connection terminals A+/A-/A.*
> *All HART® connections (point-to-point and multi-drop operation) both work actively and passively.*

Example for active HART® connection (point-to-point)
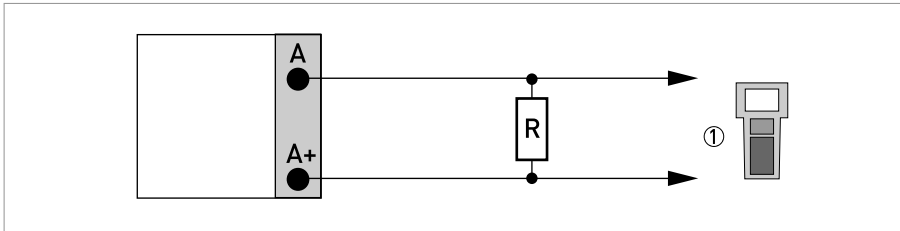
Figure 4-18: HART® connection active (I$_a$)

① HART® communicator

The parallel resistance to the HART® communicator must be R ≥ 230 Ω.

Example for passive HART® connection (multi-drop mode)

- I: I$_{0\%}$ ≥ 4 mA
- Multi-drop mode I: I$_{fix}$ ≥ 4 mA = I$_{0\%}$
- U$_{ext}$ ≤ 32 VDC
- R ≥ 230 Ω
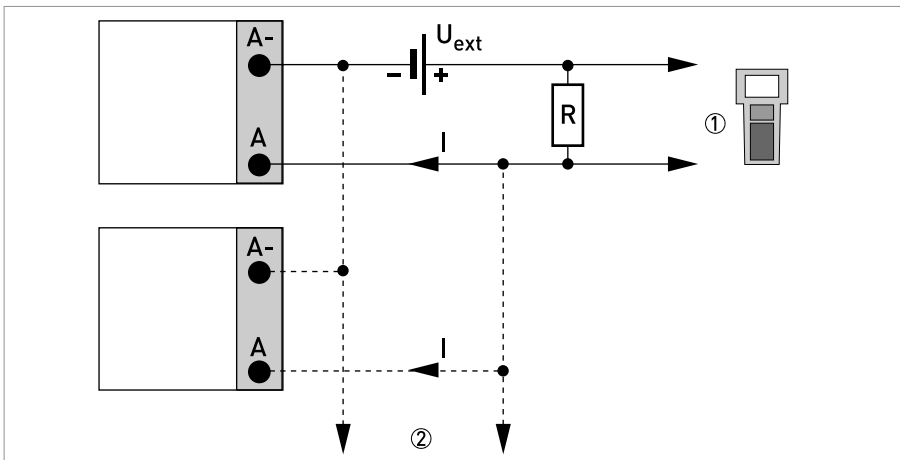
Figure 4-19: HART® connection passive (I$_p$)

① HART® communicator
② Other devices with HART® capability

5.1 Switching on the power

Before connecting to power, please check that the system has been correctly installed. This includes:

- The device must be mechanically safe and mounted in compliance with the regulations.
- Remove the bar magnet and keep it on a save place (is only valid for the display version).
- The power connections must have been made in compliance with the regulations.
- The electrical terminal compartments must be secured and the covers have been screwed on.
- Check that the electrical operating data of the power supply are correct.

- Switching on the power.

5.2 Starting the signal converter

The measuring device, consisting of the measuring sensor and the signal converter, is supplied ready for operation. All operating data have been set at the factory in accordance with your order specifications.

When the power is switched on, a self test is carried out. After that the device immediately begins measuring, and the current values are displayed.
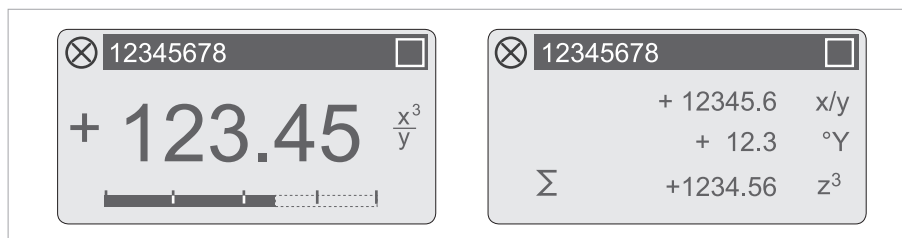
Figure 5-1: Displays in measuring mode (examples for 2 or 3 measured values)
x, y and z denote the units of the measured values displayed

It is possible to change between the two measured value windows, the trend display and the list with the status messages by pressing the keys ↑ and ↓. For possible status messages, their meaning and cause refer to *Status messages and diagnostic information* on page 67.

6.1 Safety instructions for the use of the bar magnet

To operate the signal converter when the housing is closed, 4 magnetic keys are available. They are activated by a bar magnet.

⚠ *WARNING!*
The bar magnet can be dangerous for people with cardiac pacemakers or other metal implants. Make sure that these people do not use the bar magnet or meet minimum clearances! Observe the relevant national and local regulations and requirements!

6.2 Display and operating elements
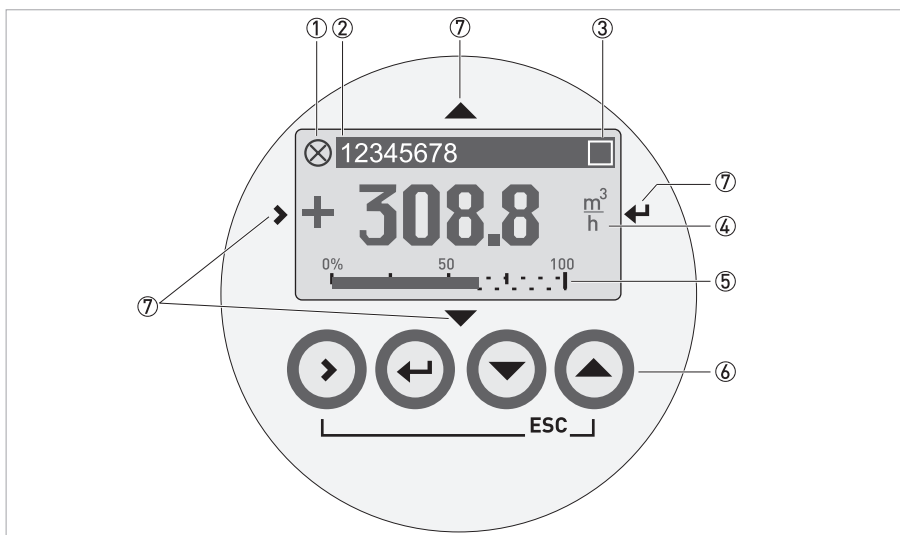
Figure 6-1: Display and operating elements (Example: flow indication with 2 measuring values)

① Indicates a possible status message in the status list
② Tag number (is only indicated if this number was entered previously by the operator)
③ Indicates when a key has been pressed
④ 1st measured variable in large representation
⑤ Bargraph indication
⑥ Push buttons for operation with open housing (see table below for function and representation in text)
⑦ Magnet keys for operation with closed housing (see table below for function and representation in text)

ℹ *INFORMATION!*
- *After 5 minutes of inactivity, there is an automatic return to measuring mode. Previously changed data is not saved.*

Key	Measuring mode	Menu mode	Submenu or function mode	Parameter and data mode
>	Switch from measuring mode to menu mode; press key for 2.5 s, "quick start" menu is then displayed	Access to displayed menu, then 1st submenu is displayed	Access to displayed submenu or function	For numerical values, move cursor one position to the right
↵	Reset of display	Return to measuring mode but prompt whether the data should be saved	Press 1 to 3 times, return to menu mode, data saved	Return to submenu or function, data saved
↓ or ↑	Switch between display pages: measured value 1 + 2, trend page and status page	Select menu	Select submenu or function	Use highlighted cursor to change number, unit, property and to move the decimal point
Esc (> + ↑)	-	-	Return to menu mode without acceptance of data	Return to submenu or function without acceptance of data

Table 6-1: Description of key functionality

6.2.1 Display in measuring mode with 2 or 3 measured values
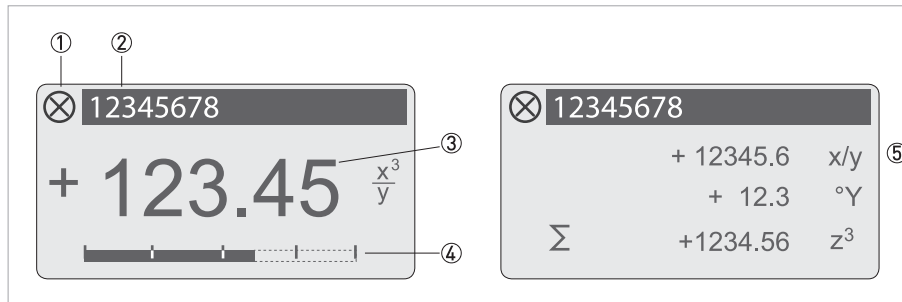
Figure 6-2: Example for display in measuring mode with 2 or 3 measured values

① Indicates a possible status message in the status list
② Tag number (is only indicated if this number was entered previously by the operator)
③ 1st measured variable in large representation
④ Bargraph indication
⑤ Depiction with 3 measured values

6.2.2 Display for selection of submenu and functions, 3 lines
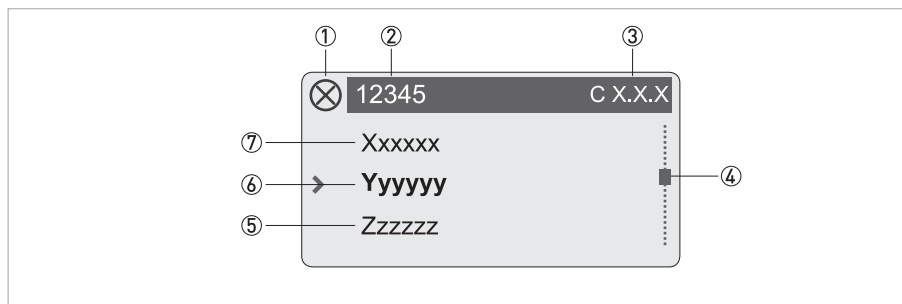
Figure 6-3: Display for selection of submenu and functions, 3 lines

① Indicates a possible status message in the status list
② Menu, submenu or function name
③ Number relating to ⑥
④ Indicates position within menu, submenu or function list
⑤ Next menu(s), submenu or function
   (_ _ _ signalise in this line the end of the list)
⑥ Current menu(s), submenu or function
⑦ Previous menu(s), submenu or function
   (_ _ _ signalise in this line the beginning of the list)

6.2.3 Display when setting parameters, 4 lines
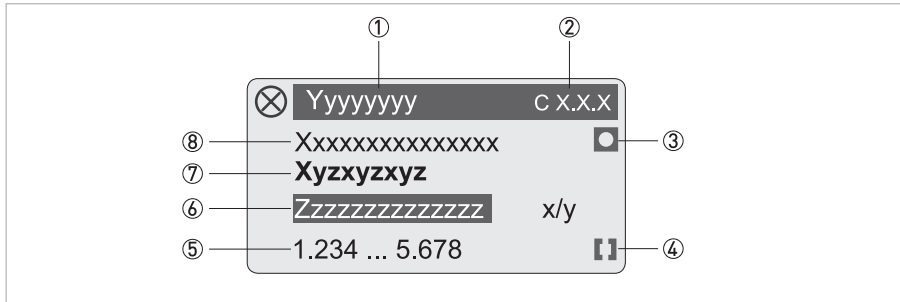
Figure 6-4: Display when setting parameters, 4 lines

① Current menu(s), submenu or function
② Number relating to ⑦
③ Denotes factory setting
④ Denotes permissible value range
⑤ Permissible value range for numeric values
⑥ Currently set value, unit or function (when selected, appears with white text, blue background)
This is where the data is changed.
⑦ Current parameter
⑧ Factory setting of parameter

6.2.4 Display when previewing parameters, 4 lines
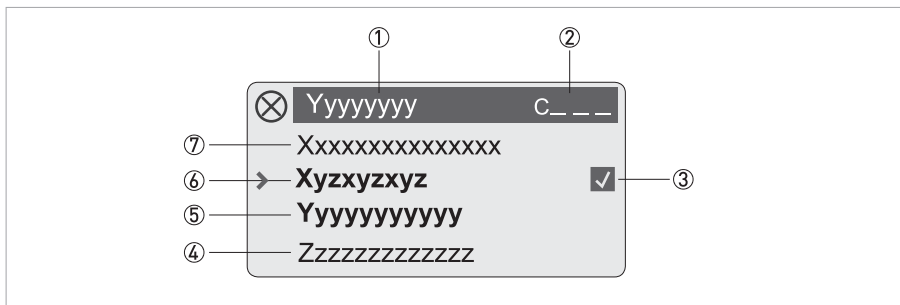
Figure 6-5: Display when previewing parameters, 4 lines

① Current menu(s), submenu or function
② Number relating to ⑥
③ Denotes a changed parameter (simple check of changed data when browsing through lists)
④ Next parameter
⑤ Currently set data from ⑥
⑥ Current parameter (for selection press key >; then see previous chapter)
⑦ Factory setting of parameter

6.3 Menu structure

INFORMATION!
- *The menu structure for the standard device is described.*
- *Special functions for Modbus are described in detail in the corresponding supplementary instructions.*
- *Note the key function within and between the columns.*

Measuring mode	Select menu	↓ ↑	Select menu and/or submenu ↓↑			Select function and set data ↓ ↑ >
↵	Press > 2.5 s					
	A quick setup	> ↵	A1 language	> ↵	-	> ↵
			A2 HART	> ↵	A2.1 tag	
			A3 RS 485 / Modbus	> ↵	A3.1 tag	
					A3.2 slave address	
			A4 reset	> ↵	A4.1 reset errors	
					A4.2 counter 1	
					A4.3 counter 2	
			A5 analogue outputs	> ↵	A5.1 range	
					A5.2 time constant	
					A5.3 low flow cutoff	
			A6 digital outputs	> ↵	A6.1 max. pulse rate	
					A6.2 pulse value unit	
					A6.3 value p. pulse	
			A7 process input	> ↵	A7.1 device serial no.	
					A7.2 zero calibration	
					A7.3 size	
					A7.4 GKL	
					A7.5 field frequency	
					A7.6 flow direction	
↵	B test	> ↵	B1 simulation	> ↵	For details about the submenus refer to *Menu B, test* on page 54	> ↵
			B2 actual values			
			B3 information			
		↓↑	↓↑		↓↑	↓ ↑ >

Measuring mode		Select menu	↓ ↑	Select menu and/or submenu ↓ ↑				Select function and set data ↓ ↑ >
↵		Press > 2.5 s						
		C setup	> ↵	C1 process input	> ↵	C1.1 calibration	> ↵	
						C1.2 filter		
						C1.3 empty pipe detect		
						C1.4 information		
						C1.5 simulation		
↵			> ↵	C2 I/O (input/output)	> ↵	C2.1 hardware	> ↵	
						C2.1 - ①		
						C2.1 current output A ①		
						C2.5 - ①		
						C2.5 frequency out D ①		
						C2.5 pulse output D ①		
						C2.5 status output D ①		
						C2.5 limit switch D ①		
↵			> ↵	C3 I/O counter	> ↵	C3.1 counter 1	> ↵	
						C3.2 counter 2		
↵			> ↵	C4 HART	> ↵	C4.1 HART (on/off)	> ↵	
						C4.2 address		
						C4.3 message		
						C4.4 description		
						C4.5 HART units		
↵			> ↵	C6 device	> ↵	C6.1 device info	> ↵	
						C6.2 display		
						C6.3 1. meas. page		
						C6.4 2. meas. page		
						C6.5 graphic page		
						C6.6 special functions		
						C6.7 units		
						C6.8 quick setup		
		↓ ↑		↓ ↑		↓ ↑		↓ ↑ >

① Depending on settings in Fct. C2.2 hardware

6.4 Function tables

INFORMATION!
- The functions for the standard device are described in the following tables.
- Special functions for Modbus are described in detail in the corresponding supplementary instructions.
- Depending on the device version, not all functions are available.

6.4.1 Menu A, quick setup

No.	Function	Setting / Description

A1 language

No.	Function	Setting / Description
A1	language	Language selection depends on the device version.

A2 HART

No.	Function	Setting / Description
A2.1	tag	Measuring point identifier (Tag no.) appears in the LC display header (up to 8 digits).

A3 RS485/Modbus

No.	Function	Setting / Description
A3.1	tag	Measuring point identifier (Tag no.) appears in the LC display header (up to 16 digits). The first 8 digits are identical to the HART$^{®}$ measuring point (see above).
A3.2	slave address	Setting the device address at the Modbus interface.

A4 reset

No.	Function	Setting / Description
A4.1	reset errors	reset errors? Select: no/yes
A4.2	counter 1	reset counter? Select: no / yes (available if activated in C5.9.1)
A4.3	counter 2	reset counter? Select: no / yes (available if activated in C5.9.2)

A5 analogue outputs

No.	Function	Setting / Description
A5.1	range	Measuring range for the analogue outputs (current output, frequency output and display)
A5.2	time constant	Time constant for the analogue outputs (current output, frequency output and display)
A5.3	low flow cutoff	Low flow cutoff for the analogue outputs (current output and frequency output)

A6 digital outputs

A6.1	max. pulse rate	Setting the maximum pulse rate.
		Limit is 120% of this pulse rate.
A6.2	pulse value unit	Selection of the unit from a list, depending on the measurement
A6.3	value p. pulse	Setting for pulse output D (volume or mass value per pulse)
		Setting: xxx.xxx in l or kg or the unit selected in A6.2

A7 process input

A7.1	device serial no.	Serial no. of the system (Fct. C5.1.3)
The following process input parameters are only available, if the quick access has been activated in the menu "setup / device / quick setup" (Fct. C6.8.3).		
A7.2	zero calibration	Display of actual zero calibration value.
		Query: calibrate zero?
		Settings see Fct. C1.1.1.
A7.3	size	Select from size table.
A7.4	GKL	Set value acc. to nameplate; range: 0.5…20
A7.5	field frequency	Setting as on measuring sensor nameplate = line frequency x value (from the following list):
		1/2; 1/4; 1/6; 1/8; 1/12; 1/18; 1/36; 1/50
A7.6	flow direction	Define polarity of flow direction.
		Forwards (according to the arrow on the measuring sensor) or backwards (in the opposite direction to the arrow)

6.4.2 Menu B, test

No.	Function	Setting / Description

B1 simulation

No.	Function	Setting / Description
B1.1	volume flow mass flow	Depending on the selection, simulation of the volume or mass flow according to the following sequence:
		Select: set value / break (exit function without simulation)
		Query: start simulation? Select: no (exit function without simulation) / yes (start simulation)
B1.2	current output A	simulation X [X stands for one of the connection terminals A or D] Sequence and settings similar to B1.2, see above! For pulse output a set number of pulses are output in 1 s!
B1.3	pulse output D	
B1.3	frequency out X	
B1.3	limit switch D	
B1.3	status output D	

B2 actual values

No.	Function	Setting / Description
B2.1	operating hours	Display the actual operating hours; exit the displayed function with key ↵.
B2.2	act. flow speed	Display the actual flow speed; exit the displayed function with key ↵.
B2.3	electr. temperature	Display the actual electronics temperature; exit the displayed function with key ↵.
B2.4	act. coil resistance	Display the actual resistance of the field coils.

B3 information

No.	Function	Setting / Description
B3.1	C number	This number clearly identifies the electronics.
B3.2	Electronic Revision ER	Reference identification number, electronic revision and production date of the device; includes all hardware and software changes
B3.3	device serial no.	Serial no. of the system.
B3.4	electronic serial no.	Serial no. of the electronics

6.4.3 Menu C, setup

No.	Function	Settings / descriptions

C1 process input

C1.1 calibration

No.	Function	Settings / descriptions
C1.1.1	zero calibration	Display of actual zero calibration value.
		calibrate zero? Select: break (return with ↵ key) / standard (factory setting) / manual (display last value, set new value, range: -1.00…+1 m/s) / automatic (shows the current value as the new zero calibration value)
C1.1.2	size	Select from size table.
C1.1.3	GKL	Set value acc. to nameplate; range: 0.5…20
C1.1.4	measurement	Select: volume flow (default setting) / mass flow (using the fixed density, the volume flow is converted into mass flow)
C1.1.5	range	Range for the analogue outputs (current output, frequency output and display)
		range: 0.0…100%
C1.1.6	density	For calculating the mass flow from the volume flow range: 0.1…5 kg/l
C1.1.7	target conduct.	Reference value for on-site calibration; range: 1.000...50000 µS/cm
C1.1.8	EF electr. factor	For calculation of the conductivity based on the electrode impedance.
		Query: calibrate EF? Select: break (return with ↵ key) / standard (with factory setting) / manual (set desired value) / automatic (determines EF according to the setting in Fct. C1.1.10)
C1.1.9	field frequency	Setting as on measuring sensor nameplate = line frequency x value (from the following list):
		1/2; 1/4; 1/6; 1/8; 1/12; 1/18; 1/36; 1/50
C1.1.10	select settling	Select settling (special function)
		Select: standard (fixed allocation) / manual (manual time setting for the settling time for the field current)
C1.1.11	settling time	Only when "manual" selected in Fct. C1.1.10; range: 1.0…250 ms
C1.1.12	line frequency	Setting the line frequency.
		Select: 50 Hz or 60 Hz
C1.1.13	act. coil resistance	Display of the actual resistance of the field coil.

C1.2 filter

C1.2.1	limitation	Limitation of all flow values, before smoothing by time constant, affects all outputs
		Settings: -xxx.x / +xxx.x m/s; condition: 1st value < 2nd value
		Range 1st value: -100.0 m/s ≤ value ≤ -0.001 m/s
		Range 2nd value: +0.001 m/s ≤ value ≤ +100 m/s
C1.2.2	flow direction	Define the polarity of the flow direction.
		forwards (according to the arrow on the measuring sensor) or backwards (in the opposite direction to the arrow)
C1.2.3	time constant	Time constant of all flow measurements.
		xxx.x s; range: 0.0…100 s
C1.2.4	pulse filter	Suppresses noise due to solids, air/gas bubbles and sudden changes in pH.
		Select: off (without pulse filter) / on (with pulse filter) / automatic (with new pulse filter)
		Pulse filter "on": The change from one measurement value to the next one is limited to the value "pulse limitation" for the total time "pulse width". This filter allows a faster signal tracking for slowly changing flow values.
		Pulse filter "automatic": The raw flow values are collected into a buffer, covering two times the "pulse width" values. This filter is called "median" filter. This filter allows a better suppression of pulse shaped disturbances (particles or air bubbles in very noisy environment).
C1.2.5	pulse width	Length of interference and delays to be suppressed on sudden changes in flow.
		Only available, if pulse filter (Fct. C1.2.4) is "on" or "automatic"
		xx.x s; range for "on": 0.01…10 s or for "automatic": 0.1…20 s
C1.2.6	pulse limitation	Dynamic limitation from one measured value to the next; only if pulse filter (Fct. C1.2.4) is "on".
		xx.x m/s; range: 0.01…100 m/s
C1.2.7	low flow cutoff	Sets low flow values to "0"; affects all outputs
		x.xxx ± x.xxx m/s (ft/s); range: 0.0…10 m/s (0.0…32.8 ft/s)
		(1st value = switching point / 2nd value = hysteresis), condition: 2nd value ≤ 1st value

C1.3 empty pipe detection

C1.3.1	empty pipe detect	Select: off / empty pipe [F]; empty pipe [S]; empty pipe [I]
		Flow indication "= 0" when pipe is empty
C1.3.2	limit empty pipe	Only available when empty pipe activated [..] in Fct. C1.3.1.
		Range: 0.0…9999 µS (set about 50% of the lowest occurring conductivity in operation. Conductivity below this value = signal as empty pipe)
C1.3.3	act. conductivity	Only available when empty pipe activated [..] in Fct. C1.3.1.
		Actual conductivity is indicated. Activation takes place only after setting mode is exited!

C1.3.4	time constant	Only available when empty pipe activated [..] in Fct. C1.3.1.
		range: xxx.x s; 0.1...100 s
		A damping is set for empty pipe detection.

C1.4 information

C1.4.1	liner	Shows material of the liner
C1.4.2	electr. material	Shows material of the electrodes.
C1.4.3	calibration date	Date on which the measuring sensor was calibrated
C1.4.4	serial no. sensor	Shows serial no. of the measuring sensor
C1.4.5	V no. sensor	Shows the order number of the measuring sensor
C1.4.6	sensor electr. info	Shows serial number of circuit board, software version number and calibration date of circuit board

C1.5 simulation

C1.5.2	volume flow mass flow	Sequence see Fct. B1.1

No.	Function	Settings / descriptions

C2 I/O (Inputs/Outputs)

C2.1 hardware

C2.1.1	terminal A	Select: off (switched off) / current output
C2.1.2	terminal D	Select: off (switched off) / frequency output / pulse output / status output / limit switch

C2.2 current output A

C2.2.1	range 0%...100%	Current range for the selected "measurement", e.g. 4...20 mA, corresponds to 0...100%
		xx.x … xx.x mA; range: 0.00...20 mA (condition: 0 mA ≤ 1st value ≤ 2nd value ≤ 20 mA)
C2.2.2	extended range	Min. and max. limits of current values. If the current range is exceeded, the current is set to these limits.
		xx.x...xx.x mA; range: 03.5...21.5 mA (condition: 0 mA ≤ 1st value ≤ 2nd value ≤ 21.5 mA and out of current range)
C2.2.3	error current	Specify error current
		xx.x mA; range: 3...22 mA (condition: outside of extended range)
C2.2.4	error condition	The following error conditions can be selected:
		Select: error in device (error category [F]) / application error (error category [F]) / out of specification (error category [F] & [S])

No.	Function	Settings / descriptions
C2.2.5	polarity	Set polarity, please note flow direction in C1.2.2!
		Select: both polarities (plus and minus values are displayed) / positive polarity (display for negative values = 0) / negative polarity (display for positive values = 0) / absolute value (always displays positive, with both negative and positive values)
C2.2.6	low flow cutoff	Sets the measurement to "0" for low values
		x.xxx ± x.xxx%; range: 0.0…20%
		(1st value = switching point / 2nd value = hysteresis), condition: 2nd value ≤ 1st value
C2.2.7	time constant	Range: 000.1…100 s
C2.2.8	information	Serial no. of the I/O board, software version no. and production date of the circuit board
C2.2.9	simulation	Sequence see B1.2 current output A
C2.2.10	4mA trimming	Trimming of the current at 4 mA
		Reset to 4 mA restores the factory calibration.
		Used for HART® setting.
C2.2.11	20mA trimming	Trimming of the current at 20 mA
		Reset to 20 mA restores the factory calibration.
		Used for HART® setting.

C2.3 frequency out X

No.	Function	Settings / descriptions
C2.3.1	pulse shape	Specify the pulse shape
		Select: symmetric (about 50% on and 50% off) / automatic (constant pulse with about 50% on and 50% off at 100% pulse rate) / fixed (fixed pulse rate, setting see below Fct. C2.3.3 100% pulse rate)
C2.3.2	pulse width	Only available if set to "fixed" in Fct. C2.3.1
		Range: 0.05…500 ms
		Note: max. setting value Tp [ms] ≤ 500 / max. pulse rate [1/s], gives the pulse width = time where the output is activated
C2.3.3	100 % pulse rate	Pulse rate for 100% of the measuring range
		Range: 1…10000 Hz
		Limitation 100% pulse rate ≤ 100/s: I_{max} ≤ 100 mA Limitation 100% pulse rate > 100/s: I_{max} ≤ 20 mA
C2.3.4	polarity	Set polarity, please note flow direction in C1.2.2!
		Select: both polarities (plus and minus values are displayed) / positive polarity (display for negative values = 0) / negative polarity (display for positive values = 0) / absolute value (always displays positive, with both negative and positive values)

No.	Function	Settings / descriptions
C2.3.5	low flow cutoff	Sets the measurement to "0" for low values
		x.xxx ± x.xxx%; range: 0.0…20%
		(1st value = switching point / 2nd value = hysteresis), condition: 2nd value ≤ 1st value
C2.3.6	time constant	Range: 000.1…100 s
C2.3.7	invert signal	Select: off (activated output: switch closed) / on (activated output: switch open)
C2.3.8	information	Serial no. of the I/O board, software version no. and production date of the circuit board
C2.3.9	simulation	Sequence see B1.3 frequency out D

C2.3 pulse output D

C2.3.1	pulse shape	Specify the pulse shape
		Select: symmetric (about 50% on and 50% off) / automatic (constant pulse with about 50% on and 50% off at max. pulse rate) / fixed (fixed pulse rate, setting see below Fct. C2.3.3 max. pulse rate)
C2.3.2	pulse width	Only available if set to "fixed" in Fct. C2.3.1
		Range: 0.05…500 ms
		Note: max. setting value Tp [ms] $\leq$ 500 / max. pulse rate [1/s], gives the pulse width = time where the output is activated
C2.3.3	max. pulse rate	Setting the maximum pulse rate.
		Limit is 120% of this pulse rate
C2.3.4	pulse value unit	Selection of the unit from a list, depending on the measurement
C2.3.5	value p. pulse	Set value for volume or mass per pulse.
		xxx.xxx, measured value
C2.3.6	polarity	Set polarity, please note flow direction in C1.2.2!
		Select: both polarities (plus and minus values are displayed) / positive polarity (display for negative values = 0) / negative polarity (display for positive values = 0) / absolute value (always displays positive, with both negative and positive values)
C2.3.7	invert signal	Select: off (activated output: switch closed) / on (activated output: switch open)
C2.3.8	information	Serial no. of the I/O board, software version no. and production date of the circuit board
C2.3.9	simulation	Sequence see B1.3 pulse output D

C2.3 status output D

C2.3.1	mode	The output shows the following measuring conditions:
		out of specification (output set, signals status of category "error in device" or "application error" or "out of specification" refer to *Status messages and diagnostic information* on page 67) / application error (output set, signals status of the category "error in device" or "application error" refer to *Status messages and diagnostic information* on page 67) / polarity flow (polarity of the current flow) / over range flow (over range of the flow) / counter 1 preset (activates counter 1 when preset value is reached) / counter 2 preset (activates counter 2 when preset value is reached) / output A (displays the polarity at output A) / off (switched off) / empty pipe (when pipe empty, output activated) / error in device (output set, signals status of the category "error in device" refer to *Status messages and diagnostic information* on page 67)
C2.3.2	invert signal	Select: off (activated output: switch closed) / on (activated output: switch open)
C2.3.3	information	Serial no. of the I/O board, software version no. and production date of the circuit board
C2.3.4	simulation	Sequence see B1.3 status output D

C2.3 limit switch D

C2.3.1	threshold	Switching level, set threshold with hysteresis
C2.3.2	polarity	Set polarity, please note flow direction in C1.2.2!
		Select: both polarities (plus and minus values are displayed) / positive polarity (display for negative values = 0) / negative polarity (display for positive values = 0) / absolute value (always displays positive, with both negative and positive values)
C2.3.3	time constant	Range: 000.1…100 s
C2.3.4	invert signal	Select: off (activated output: switch closed) / on (activated output: switch open)
C2.3.5	information	Serial no. of the I/O board, software version no. and production date of the circuit board
C2.3.6	simulation	For sequence, see B1.3 limit switch D

No.	Function	Settings / descriptions

C3 I/O counter

C3.1	counter 1	Set function of counter. _ stands for 1, 2 (= counter 1, 2)
C3.2	counter 2	
C3._.1	funct. of counter	Select: sum counter (counts positive + negative values) / +counter (counts only the positive values) / -counter (counts only the negative values) / off (counter is switched off)
C3._.2	preset value	If this value is reached, positive or negative, a signal is generated that can be used for a status output at which "preset counter X" has to be set.
		Preset value (max. 8 digits) x.xxxxx in selected unit, see C5.7.10 and C5.7.13
C3._.3	reset counter	reset counter? Select: no / yes (available if activated in C5.9.1)
C3._.4	set counter	Set counter _ to the desired value
		Select: break (exit function) / set value (opens the editor to make the entry)
		Query: set counter?
		Select: no (exit function without setting the value) / yes (sets the counter and exits the function)
C3._.5	stop counter	Counter _ stops and holds the current value
		Select: no (exits the function without stopping the counter) / yes (stops the counter and exits the function)

No.	Function	Settings / descriptions
C3._.5	start counter	Start counter _ after that counter is stopped
		Select: no (exits the function without starting the counter) / yes (starts the counter and exits the function)
C3._.7	information	Serial no. of the I/O board, software version no. and production date of the circuit board

No.	Function	Settings / descriptions

C4 I/O HART

The dynamic variables are fixed to the following values: PV: flow (volume flow or mass flow, depending on the selection of "measurement" in Fct. C1.1.4) SV: counter 1 TV: counter 2 4V: operating time		
C4.1	HART	HART® communication is activated or deactivated.
		Select: on (HART® is activated; default setting) / off (HART® is disabled)
C4.2	address	Setting the address for multi-drop operation.
		If "address 0" is selected, the current output is in normal operation. For all other addresses, the current at the output is set to the 0% value.
C4.3	message	Input of individual text.
C4.4	description	Input of individual text.
C4.5	HART units	Unit change of dynamic variables in the display.
		Select: break (cancels copying process) / display - HART (copies the settings for the display units to the settings for the dynamic variables) / load defaults (HART® dynamic variables are reset to defaults)

No.	Function	Settings / descriptions

C6 device

C6.1 device info

No.	Function	Settings / descriptions
C6.1.1	tag	Settable characters (max. 8 digits): A…Z; a…z; 0…9; / - , .
C6.1.2	C number	CG number, cannot be changed; describes the signal converter version
C6.1.3	device serial no.	Serial no. of the system, cannot be changed
C6.1.4	electronic serial no.	Serial no. of the electronic assembly, cannot be changed
C6.1.5	SW.REV.MS	Serial no. of the circuit board, version no. of the main software, production date of the circuit board
C6.1.6	Electronic Revision ER	Reference identification number, electronic revision and production date of the device; includes all hardware and software changes

C6.2 display

No.	Function	Settings / descriptions
C6.2.1	language	Language selection depends on the device version.
C6.2.2	contrast	Adjust display contrast for extreme temperatures. Setting: -9…0…+9
		This change takes place immediately, not just when setting mode is exited!
C6.2.3	default display	Specification of the default display page that is returned to after a short delay period.
		Select: none (current page is always active) / 1. meas. page (shows this page) / 2. meas. page (shows this page) / status page (shows only status messages) / graphic page (trend of the 1st measurement)
C6.2.4	magnet keys	For activating or deactivating the magnet keys.
		Select: on (magnet keys are enabled) / off (magnet keys are disabled)
C5.2.5	status indication LED	This menu function is only available for device versions without display.
		Status display via a green or red LED (in case of device error, application error or out of specification)
C6.2.6	SW.REV.UIS	Serial no. of the circuit board, version no. of user interface software, production date of the circuit board

C6.3 1. meas. page

No.	Function	Settings / descriptions
C6.3.1	format 1.line	Number of decimal places specified (depending on available space) for 1.line of 1.meas. page.

C6.4 2. meas. page

No.	Function	Settings / descriptions
C6.4.1	format 1.line	Number of decimal places specified (depending on available space) for 1.line of 2.meas. page.
C6.4.2	format 2.line	Number of decimal places specified (depending on available space) for 2.line of 2.meas. page.
C6.4.3	format 3.line	Number of decimal places specified (depending on available space) for 3.line of 2.meas. page.

C6.5 graphic page

C6.5.1	select range	Select: manual (set range in Fct. C6.5.2) / automatic (automatic depiction based on the measured values) Reset only after parameter change or after switching off and on.
C6.5.2	range	Set the scaling for the Y axis. Only available if "manual" is set in C6.5.1.
		±xxx ±xxx%; range: -100...+100%
		(1st value = lower limit / 2nd value = upper limit), condition: 1st value ≤ 2nd value
C6.5.3	time scale	Set the time scaling for the X axis, trend curve
		xxx min; range: 0...100 min

C6.6 special function

C6.6.1	reset errors	reset errors?
		Select: no / yes
C6.6.2	save settings	Save current settings.
		Select: break (exit function without saving) / backup 1 (saves the settings in the backup 1 storage place) / backup 2 (saves the settings in the backup 2 storage place)
		Query: go on with copy? (cannot be undone) Select: no (exit the function without saving / yes (copy current settings to storage backup 1 or backup 2)
C6.6.3	load settings	Load saved settings
		Select: break (exit function without loading) / factory settings (reload factory settings) / backup 1 (loads the settings from the backup 1 storage place) / backup 2 (loads the settings from the backup 2 storage place) / load sensor data (restore factory setting of the values for the measuring sensor. Display and I/O settings are retained!)
		Query: go on with copy? (cannot be undone) Select: no (exit the function without saving) / yes (load data from the selected storage place)
C6.6.4	password quick set	Password required to change data in the quick setup menu.
		0000 (= to quick setup menu without password)
		xxxx (password required); range 4 digits: 0001...9999
C6.6.5	password setup	Password required to change data in the setup menu
		0000 (= to quick setup menu without password)
		xxxx (password required); range 4 digits: 0001...9999

C6.7 units

C6.7.1	volume flow	m³/h; m³/min; m³/s; L/h; L/min; L/s (L = litres); cf/h; cf/min; cf/s; gal/h; gal/min; gal/s; IG/h; IG/min; IG/s; free unit (set factor and text in the next two functions, sequence see below)

C6.7.2	text free unit	For text to be specified refer to *Set free units* on page 66:
C6.7.3	[m³/s]*factor	Specification of the conversion factor, based on m³/s:
		xxx.xxx refer to *Set free units* on page 66
C6.7.4	mass flow	kg/s; kg/min; kg/h; t/min; t/h; g/s; g/min; g/h; lb/s; lb/min; lb/h; ST/min; ST/h (ST = Short Ton); LT/h (LT = Long Ton); free unit (set factor and text in the next two functions, sequence see below)
C6.7.5	text free unit	For text to be specified refer to *Set free units* on page 66:
C6.7.6	[kg/s]*factor	Specification of the conversion factor, based on kg/s:
		xxx.xxx refer to *Set free units* on page 66
C6.7.7	volume	m³; L; hL; mL; gal; IG; in³; cf; yd³; free unit (set factor and text in the next two functions, sequence see below)
C6.7.8	text free unit	For text to be specified refer to *Set free units* on page 66:
C6.7.9	[m³]*factor	Specification of the conversion factor, based on m³:
		xxx.xxx refer to *Set free units* on page 66
C6.7.10	mass	kg; t; mg; g; lb; ST; LT; oz; free unit (set factor and text in the next two functions, sequence see below)
C6.7.11	text free unit	For text to be specified refer to *Set free units* on page 66:
C6.7.12	[kg]*factor	Specification of the conversion factor, based on kg:
		xxx.xxx refer to *Set free units* on page 66
C6.7.13	flow speed	m/s; ft/s
C6.7.14	density	kg/L; kg/m³; lb/cf; lb/gal; free unit (set factor and text in the next two functions, sequence see below)
C6.7.15	text free unit	For text to be specified refer to *Set free units* on page 66:
C6.7.16	[kg/m³]*factor	Specification of the conversion factor, based on kg/m³:
		xxx.xxx refer to *Set free units* on page 66

C6.8 quick setup

Activate quick access in quick setup menu; default setting: quick setup is active (yes) Select: yes (activated) / no (not activated)		
C6.8.1	reset counter 1	Reset counter 1 in menu "quick setup"
		Select: yes (activated) / no (not activated)
C6.8.2	reset counter 2	Reset counter 2 in menu "quick setup"
		Select: yes (activated) / no (not activated)
C6.8.3	process input	Activate quick access to the important process input parameters
		Select: yes (activated) / no (not activated)

6.4.4 Set free units

Free units	Sequences to set texts and factors
Texts	
Volume flow, mass flow and density	3 digits before and after the slash xxx/xxx (max. 6 characters plus a "/")
Permissible characters	A…Z; a…z; 0…9; / - + , . *; @ $ % ~ () [] _
Conversion factors	
Desired unit	= [unit see above] * conversion factor
Conversion factor	Max. 9 digits
Shift decimal point	↑ to the left and ↓ to the right

6.5 Description of functions

6.5.1 Reset counter in the menu "quick setup"

INFORMATION!
It may be necessary to activate resetting of the counter in the menu "quick setup".

Key	Display	Description and setting
>	quick setup	Press and hold for 2.5 s, then release the key.
>	language	-
3 x ↓	reset	-
>	reset errors	-
↓	counter 1	Select desired counter.
↓	counter 2	
>	reset counter no	-
↓ or ↑	reset counter Yes	-
↵	counter 1, 2	Counter has been reset.
3 x ↵	Measuring mode	-

6.5.2 Deleting error messages in the menu "quick setup"

> **INFORMATION!**
> *For the detailed list of the possible error messages refer to Status messages and diagnostic information on page 67.*

Key	Display	Description and setting
>	quick setup	Press and hold for 2.5 s, then release the key.
>	language	-
3 x ↓	reset	-
>	reset errors	-
>	reset? no	-
↓ or ↑	reset? yes	-
↵	reset errors	Error has been reset.
3 x ↵	Measuring mode	-

6.6 Status messages and diagnostic information

Operational faults in device

Messages on the display	Description	Actions
Status: F _ _ _ _ _	**Operational fault in device, mA output $\leq$ 3.6 mA or set fault current (depending on the seriousness of the fault), status output open, pulse / frequency output: no pulses**	**Repair necessary.**
F error in device	Error or failure of device. Parameter or hardware error. No measurement possible.	Group message, when one of the following or some other severe error occurs.
F IO 1	Error, operational fault in IO 1. Parameter or hardware error. No measurement possible.	Load settings (Fct. C4.6.3) (backup 1, backup 2 or factory settings). If status message still does not disappear, replace electronic unit.
F parameter	Error, operational fault of data manager, electronic unit, parameter or hardware error. Parameters no longer usable.	
F configuration	Invalid configuration: display software, bus parameter or main software do not match existing configuration.	If device configuration unchanged: defective, replace electronic unit.
F display	Error, operational fault in display. Parameter or hardware error. No measurement possible.	Defective, replace electronic unit.
F sensor electronic	Error, operational fault in sensor electronics. Parameter or hardware error. No measurement possible.	Defective, replace electronic unit.
F sensor global	Data error in the global data of the measuring sensor electronic equipment.	Load settings (Fct. C5.6.3) (backup 1, backup 2 or factory settings). If status message still does not disappear, replace electronic unit.

Messages on the display	Description	Actions
Status: F _ _ _ _ _	Operational fault in device, mA output ≤ 3.6 mA or set fault current (depending on the seriousness of the fault), status output open, pulse / frequency output: no pulses	Repair necessary.
F sensor local	Data error in the local data of the measuring sensor electronic equipment.	Defective, replace electronic unit.
F field current local	Data error in the local data of the field current supply.	Defective, replace electronic unit.
F current output A F current output C	Error, operational fault in current output. Parameter or hardware error. No measurement possible.	Defective, replace electronic unit.
F software user interface	Fault revealed by CRC check of operation software.	Replace electronic unit.
F hardware settings	The set hardware parameters do not match the identified hardware. A dialogue appears in the display.	Answer queries in dialogue mode, follow directions. Defective, replace electronic unit.
F hardware detection	Existing hardware cannot be identified.	Defective, replace electronic unit.
F RAM/ROM error IO1	A RAM or ROM error is detected during the CRC check.	Defective, replace electronic unit.

Application failure

Messages on the display	Description	Actions
Status: F _ _ _ _ _	Application-dependent fault, device OK, but measured values affected.	Application test or operator action necessary.
F application error	Application-dependent fault, but device is okay.	Group message, when errors as described below or other application errors occur.
F empty pipe	1 or 2 measuring electrodes are not in contact with the medium; measured value is set to zero. No measurement possible.	Measuring pipe not filled, function dependent on C1.3.2. Check installation. Or electrodes completely insulated e.g. by oil film. Clean!
F flow exceeding limit	Measuring range exceeded, filter setting limits measured values. No message if empty pipe.	Limitation fct. C1.2.1, increase values.
	If this limit occurs sporadically in processes with air pockets, solid contents or low conductivity, then either the limit has to be increased or a pulse filter used so as to quell the error messages and also reduce the measurement errors.	
F field frequency too high	Field frequency is not reaching steady state, a measured flow value is still being supplied but may have errors. Measured values are still supplied, but they are always too low. No message if coil broken or bridged.	If Fct. C1.1.14 settling time is on "manual", increase the value in Fct. C1.1.15. If it is set to "standard", set the field frequency in Fct. C1.1.13 according to the signal converter nameplate.
F DC offset	ADC over-ranged by DC offsets. No measurement can be performed, the flow is set to zero. No message if empty pipe.	For remote signal converters, check the connection of the signal cable.
F open circuit A F open circuit C	Load on current output A too high, effective current too low.	Current not correct, mA output cable has open circuit or load too high. Check cable, reduce load (set < 750 ohm).

Messages on the display	Description	Actions
Status: F _ _ _ _ _	Application-dependent fault, device OK, but measured values affected.	Application test or operator action necessary.
F over range A	The current or the corresponding measured value is limited by a filter setting.	Check with Fct. C2.1 hardware or sticker in terminal compartment, which output is connected to the terminal. If current output: extend Fct. C2.x.6 range and Fct. C2.x.8 limitation. If frequency output: extend values in Fct. C2.x.5 and Fct. C2.x.7.
F over range C		
F over range D	The pulse rate or the corresponding measured value is limited by a filter setting. Or the demanded pulse rate is too high.	
F active settings	Error during the CRC check of the active settings.	Upload backup 1 or backup 2 settings, check and adjust if necessary.
F factory settings	Error during the CRC check of the factory settings.	-
F backup 1 settings	Error during the CRC check of the backup 1 or 2 settings.	Save active settings in backup 1 or 2.
F Backup 2 Settings		

Measurements out of specification

Messages on the display	Description	Actions
Status: S _ _ _ _ _	Out of specification, measurement continues, accuracy possibly less.	Maintenance required.
S uncertain measurement	Device maintenance necessary; measured values only conditionally usable.	Group message, when errors as described below or other influences occur.
S empty pipe	1 or 2 measuring electrodes are not in contact with the medium; measured value is set to zero. No measurement possible.	Measuring pipe not filled, function dependent on Fct. C1.3.2. Check installation. Or electrodes completely insulated e.g. by oil film. Clean!
S field coil broken	Field coil resistance too high.	Check field coil connections to the electronic module (for remote versions: field current cable) for open circuit / short circuit
S field coil bridged	Field coil resistance too low.	
S electronic temperature	Upper limit for the permissible electronic temperature has been exceeded.	Ambient temperature too high, direct solar radiation or, for C version, process temperature too high.
S overflow counter 1	This is counter 1. Counter has overrun and started again at zero.	-
S overflow counter 2	This is counter 2. Counter has overrun and started again at zero.	-
S backplane invalid	The data record on the backplane is invalid. The CRC check has revealed a fault.	No data can be loaded from the backplane when replacing electronics. Save the data to the backplane again (Service).
S field frequency too high	The field frequency is set so high that the field current cannot settle. The measured values displayed are too low.	Set field frequencey lower, see Fct. C1.1.13.

Simulation of the measured values

Messages on the display	Description	Actions
Status: C _ _ _ _ _	Output values partially simulated or fixed	Maintenance required.
C checks in progress	Test mode of the device. Measured values are possibly simulated values or values with fixed settings.	Message depending on the situation via HART® or FDT.
C test sensor	Test function of the measuring sensor electronics is active.	-

Information

Messages on the display	Description	Actions
Status: I _ _ _ _ _	Information (current measurement OK)	
I counter 1 stopped	This is counter 1. The counter has stopped.	If counter to continue counting, activate "yes" in Fct. C2.y.9 (start counter).
I counter 2 stopped	This is counter 2. The counter has stopped.	
I power fail	The device was not in operation for an unknown period of time, because the power was switched off. This message is for information only.	Temporary power failure. Counters did not run during it.
I over range display 1	1st line on page 1 (2) of display limited by filter setting.	Select in menu "display" Fct. C4.3 and/or C4.4 the 1st or 2nd meas. page and increase values in functions C4.z.3 range and/or C4.z.4 limitation.
I over range display 2		
I over range conductivity	The limits for the conductivity measurement have been exceeded (>10000 µS/cm) or are lower than permitted (<0.1 µS/cm).	If the measuring sensor has been properly connected and filled with medium, this does not affect the flow measurement. The conductivity measured values cannot be used.
I backplane sensor	The data on the backplane are not usable because they have been generated with an incompatible version.	-
I backplane settings	The global settings on the backplane are not usable because they have been generated with an incompatible version.	-
I backplane difference	The data on the backplane differ from the data in the display. If the data are usable, a dialogue is indicated in the display.	-
I conductivity off	Conductivity measurement switched off.	Change the settings in Fct. C1.3.1.
I empty pipe	1 or 2 measuring electrodes are not in contact with the medium; measured value is set to zero. No measurement possible.	Measuring pipe not filled, function dependent on Fct. C1.3.2. Check installation. Or electrodes completely insulated e.g. by oil film. Clean!
I diagnosis channel off	Diagnosis value switched off.	Change the settings in Fct. C1.3.17.

7.1 Spare parts availability

The manufacturer adheres to the basic principle that functionally adequate spare parts for each device or each important accessory part will be kept available for a period of 3 years after delivery of the last production run for the device.

This regulation only applies to spare parts which are subject to wear and tear under normal operating conditions.

7.2 Availability of services

The manufacturer offers a range of services to support the customer after expiration of the warranty. These include repair, maintenance, technical support and training.

INFORMATION!
For more precise information, please contact your local sales office.

7.3 Returning the device to the manufacturer

7.3.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.

CAUTION!
Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points:
- *Due to statutory regulations on environmental protection and safeguarding the health and safety of the personnel, the manufacturer may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.*
- *This means that the manufacturer can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.*

CAUTION!
If the device has been operated with toxic, caustic, flammable or water-endangering products, you are kindly requested:
- *to check and ensure, if necessary by rinsing or neutralising, that all cavities are free from such dangerous substances,*
- *to enclose a certificate with the device confirming that is safe to handle and stating the product used.*

7.3.2 Preapproval form - Customer returned process-wetted products

⚠️ *CAUTION!*
In compliance with **U.S. Federal OSHA Standard 29CFR1910.1200** *process information must be reviewed previous to receiving authorization to return material to Invensys Systems Inc.*

NO PRODUCT EXPOSED TO HYDROFLUORIC ACID OR MERCURY WILL BE ACCEPTED!

Date: _____

Customer information

Customer's name:

Address:

Phone no:

Fax no.:

Contact's name:

Rep information

Rep's name:

Address:

Phone no:

Fax no.:

Contacts' name:

Product being returned:

Model No.:

Serial no.:

Under warranty?   YES   NO

Copies of MSDS sheets for all processes including cleaning solutions may be required.
Type of process (what chemicals/materials were processed through the unit):

Explain what steps were taken to decontaminate the unit: (was unit steam cleaned, rinsed out with water, chemically cleaned etc.)

Form completed by: _____   _____
                                                          Print name   Signature

Date: _____

CLEANING STATEMENT
(Note: Your item will not be serviced unless the following cleaning statement has been signed):

I certify that the above referenced item has been properly purged and cleaned, complies with U.S. Department of Transportation shipping requirements and DOES NOT present a health and/or safety hazard (as defined by OSHA) to our Customer Repair personnel.

Print name: _____   Signature: _____

Print title: _____   Date: _____

Please fax the completed form to the Customer Satisfaction Center (508) 549-4999

7.4 Disposal

⚠️ *CAUTION!*
Disposal must be carried out in accordance with legislation applicable in your country.

Separate collection of WEEE (Waste Electrical and Electronic Equipment) in the European Union:

According to the directive 2012/19/EU, the monitoring and control instruments marked with the WEEE symbol and reaching their end-of-life **must not be disposed of with other waste**.
The user must dispose of the WEEE to a designated collection point for the recycling of WEEE or send them back to our local organisation or authorised representative.

8.1 Measuring principle

An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated:

U = v * k * B * D

in which:
v = mean flow velocity
k = factor correcting for geometry
B = magnetic field strength
D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate q. A signal converter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.
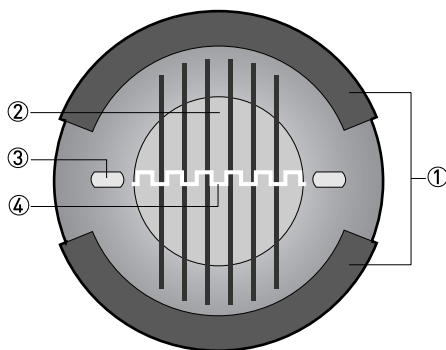

Figure 8-1: Measuring principle

① Field coils
② Magnetic field
③ Electrodes
④ Induced voltage (proportional to flow velocity)

8.2 Technical data

> **INFORMATION!**
> - *The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.*
> - *Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website.*

Measuring system

Measuring principle	Faraday's law of induction
Application range	Continuous measurement of current volume flow, flow velocity, conductivity, mass flow (at constant density), coil temperature of the flow sensor

Design

Modular construction	The measuring system consists of a flow sensor and a signal converter.
Flow sensor	
9500A	DN25...1200 / 1…48"
9600A	DN10...150 / 3/8...6"
Signal converter	
Compact version (C)	9500A & 9600A with IMT30A **C**
Wall-mounted remote version (W)	IMT30A **W**
Options	
Outputs	Current output (incl. HART®), pulse output, frequency output, status output and/or limit switch
	Note: It's not possible to use the pulse/frequency output with the status output at the same time!
Counter	2 internal counters with a max. of 10 counter places (e.g. for counting volume and/or mass units)
Verification	Integrated verification, diagnostic functions: measuring device, empty pipe detection, stabilisation
Communication interfaces	HART®
	Modbus

Display and user interface	
Graphic display	LC display
	Size: 128 x 64 pixels, corresponds to 59 x 31 mm = 2.32" x 1.22"
	Ambient temperatures below -25°C / -13°F may affect the readability of the display.
Operating elements	4 push buttons for operating the signal converter when the housing is open.
	4 magnet keys for operating the signal converter when the housing is closed.
Remote control	Only generic and not device-specific DDs and DTMs available!
	PACTware^{TM} (including Device Type Manager (DTM))
	HART$^®$ Communicator
	AMS$^®$
	All DTMs and drivers are available free of charge from the manufacturer's website.
Display functions	
Operating menu	Setting the parameters using 2 measuring pages, 1 status page, 1 graphic page (measured values and graphics are freely adjustable)
Language display texts (as language package)	Standard: English, French, German, Dutch, Portuguese, Swedish, Spanish, Italian
	Eastern Europe: English, Slovenian, Czech, Hungarian
	Northern Europe: English, Danish, Polish, Finnish
	Southern Europe: English, Turkish
	China: English, German, Chinese
	Russia: English, German, Russian
Units	Metric, British and US units selectable as required from lists for volume / mass flow and counting, flow velocity, electrical conductivity, temperature

Measuring accuracy

Reference conditions	Medium: water
	Temperature: +20°C / +68°F
	Pressure: 1 bar / 14.5 psi
	Inlet section: ≥ 5 DN
Maximum measuring error	±0.5% of the measured value above 0.5 m/s; depending on the flow sensor
	±2.5 mm/s below 0.5 m/s; independent of the flow sensor
	For detailed information and accuracy curves, refer to chapter "Accuracy".
	Current output electronics: ±10 µA; ±100 ppm/°C (typically: ±30 ppm/°C)
Repeatability	±0.1%

Operating conditions

Temperature	
Process temperature	Refer to technical data for the flow sensor.
Ambient temperature	Depending on the version and combination of outputs.
	It is a good idea to protect the converter from external heat sources such as direct sunlight as higher temperatures reduce the life cycle of all electronic components.
	Ambient temperatures below -25°C / -13°F may affect the readability of the display.
Storage temperature	-40…+70°C / -40…+158°F
Pressure	
Medium	Refer to technical data for the flow sensor.
Ambient pressure	Atmosphere
Chemical properties	
Electrical conductivity	All media except for water: ≥ 5 µS/cm (also refer to the technical data for the flow sensor)
	Water: ≥ 20 µS/cm
State of aggregation	Conductive, liquid media
Solid content (volume)	≤ 10%
Gas content (volume)	≤ 3%
Flow rate	For detailed information, refer to chapter "Flow tables".
Other conditions	
Protection category acc. to IEC 529 / EN 60529	IP66/67 (acc. to NEMA 4/4X)

Installation conditions

Installation	For detailed information, refer to chapter "Installation conditions".
Inlet / outlet sections	Refer to technical data for the flow sensor.
Dimensions and weight	For detailed information refer to chapter "Dimensions and weight".

Materials

Signal converter housing	Aluminum with a polyester topcoat
Flow sensor	For housing materials, process connections, liners, grounding electrodes and gaskets, refer to technical data for the flow sensor.

Electrical connection

General	Electrical connection is carried out in conformity with the VDE 0100 directive "Regulations for electrical power installations with line voltages up to 1000 V" or equivalent national specifications.
Power supply	100…230 VAC (-15% / +10%), 50/60 Hz; 240 VAC + 5% is included in the tolerance range.
	24 VDC (-30% / +30%)
Power consumption	AC: 15 VA
	DC: 5.6 W
Signal cable	Only necessary for remote versions.
	DS 300 (type A) Max. length: 600 m / 1968 ft (depending on electrical conductivity and flow sensor version)
Cable entries	Standard: M20 x 1.5 (8…12 mm)
	Option: ½ NPT, PF ½

Outputs

General	All outputs are electrically isolated from each other and from all other circuits.
	All operating data and output values can be adjusted.
Description of abbreviations	U_{ext} = external voltage; R_L = load + resistance; U_o = terminal voltage; I_{nom} = nominal current

Current output	
Output data	Flow
Settings	**Without HART**®
	Q = 0%: 0…20 mA; Q = 100%: 10…21.5 mA
	Error identification: 20…22 mA
	With HART®
	Q = 0%: 4…20 mA; Q = 100%: 10…21.5 mA
	Error identification: 3…22 mA
Operating data	**Basic I/Os**
Active	Observe connection polarity.
	$U_{int, nom}$ = 20 VDC
	I ≤ 22 mA
	R_L ≤ 750 Ω
	HART® at terminals A
Passive	Observe connection polarity.
	U_{ext} ≤ 32 VDC
	I ≤ 22 mA
	U_0 ≤ 2 V at I = 22 mA
	$R_{L, max}$ = (U_{ext} - U_0) / I_{max}
	HART® at terminals A
HART®	
Description	HART® protocol via active and passive current output
	HART® version: V5
	Universal Common Practice HART® parameter: completely supported
Load	≥ 250 Ω at HART® test point; Note maximum load for current output!
Multi-drop mode	Yes, current output = 4 mA
	Multi-drop address adjustable in operation menu 1…15

Pulse or frequency output	
Output data	Flow
Function	Can be set as a pulse output or frequency output
Pulse rate/frequency	0.01...10000 pulses/s or Hz
Settings	Pulses per volume or mass unit or max. frequency for 100% flow
	Pulse width: adjustable as automatic, symmetric or fixed (0.05...500 ms)
Operating data	**Basic I/Os + Modbus**
Active	This output is intended to drive mechanical or electronic counters directly.
	$U_{int,\ nom} \leq 20$ V
	$R_V = 1$ kΩ
	$C = 1000$ µF
	High current mechanical counter $f_{max} \leq 1$ Hz
	Low current mechanical counter $I \leq 20$ mA
	$R_L \leq 10$ kΩ for $f \leq 1$ kHz $R_L \leq 1$ kΩ for $f \leq 10$ kHz
	closed: $U_0 \geq 12.5$ V at $I = 10$ mA
	open: $I \leq 0.05$ mA at $U_{nom} = 20$ V
Passive	Independent of connection polarity.
	$U_{ext} \leq 32$ VDC
	f_{max} in operating menu set to $f_{max} \leq 100$ Hz: $I \leq 100$ mA open: $I \leq 0.05$ mA at $U_{ext} = 32$ VDC closed: $U_{0,\ max} = 0.2$ V at $I \leq 10$ mA $U_{0,\ max} = 2$ V at $I \leq 100$ mA
	f_{max} in operating menu set to 100 Hz < $f_{max} \leq 10$ kHz: $I \leq 20$ mA open: $I \leq 0.05$ mA at $U_{ext} = 32$ VDC closed: $U_{0,\ max} = 1.5$ V at $I \leq 1$ mA $U_{0,\ max} = 2.5$ V at $I \leq 10$ mA $U_{0,\ max} = 5.0$ V at $I \leq 20$ mA

| Low flow cut off	
Function	Switching point and hysteresis separately adjustable for each output, counter and the display
Switching point	Set in increments of 0.1%.
	0…20% (current output, frequency output) or 0...±9.999 m/s (pulse output)
Hysteresis	Set in increments of 0.1%.
	0...5% (current output, frequency output) or 0...5 m/s (pulse output)
Time constant	
Function	The time constant corresponds to the elapsed time until 67% of the end value has been reached according to a step function.
Settings	Set in increments of 0.1 seconds.
	0…100 seconds
Status output / limit switch	
Function and settings	Adjustable as automatic measuring range conversion, display of flow direction, counter overflow, error, switching point or empty pipe detection
	Valve control with activated dosing function
	Status and/or control: ON or OFF
Operating data	**Basic I/Os + Modbus**
Passive	Independent of connection polarity.
	$U_{ext} \leq 32$ VDC
	$I \leq 100$ mA
	open: $I \leq 0.05$ mA at $U_{ext} = 32$ VDC
	closed: $U_0 = 0.2$ V at $I \leq 10$ mA $U_0 = 2$ V at $I \leq 100$ mA
Modbus	
Description	Modbus RTU, Master / Slave, RS485
Address range	1…247
Broadcast	Supported with function code 16
Supported Baud rate	1200, 2400, 3600, 4800, 9600, 19200, 38400, 57600, 115200 Baud

Approvals and certificates

CE	The device fulfils the statutory requirements of the EC directives. The manufacturer certifies that these requirements have been met by applying the CE marking.
Other standards and approvals	
Shock and vibration resistance	IEC 60068-2-3; EN 60068-2-6 and EN 60068-2-27; IEC 61298-3
Electromagnetic compatibility (EMC)	2004/108/EC in conjunction with EN 61326-1 (A1, A2)
European pressure equipment directive	PED 97/23 (only for compact versions)
NAMUR	NE 21, NE 43, NE 53

8.3 Dimensions and weights
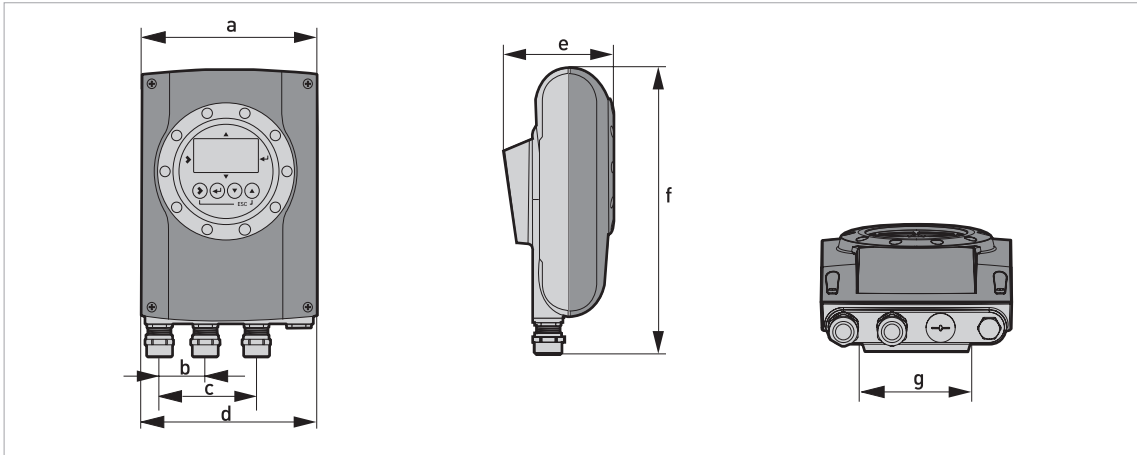
8.3.1 Housing

Wall version
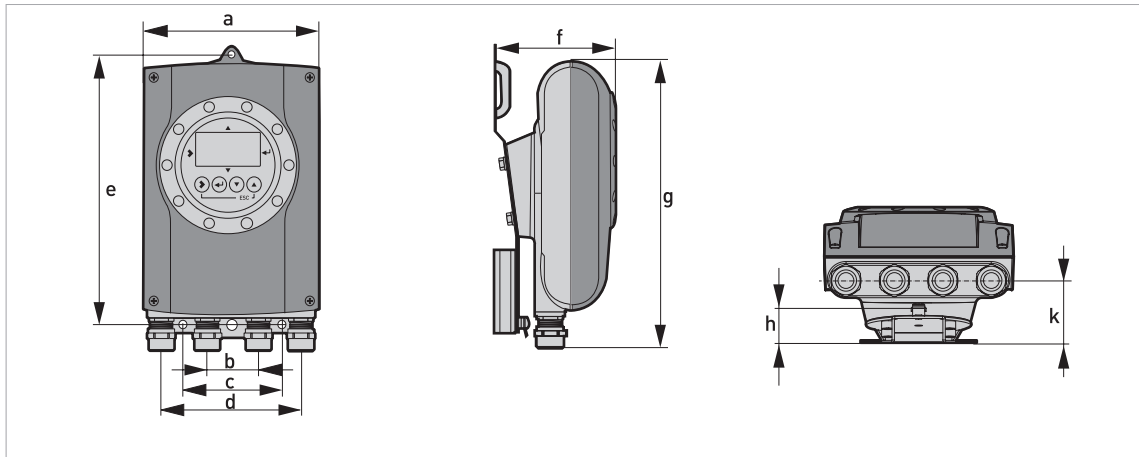
Dimensions and weights in mm and kg

	Dimensions [mm]									Weight [kg]
	a	b	c	d	e	f	g	h	k	
Version with & without display	157	40	80	120	248	111.7	260	28.4	51.3	1.9

Dimensions and weights in inch and lb

	Dimensions [inch]									Weight [lb]
	a	b	c	d	e	f	g	h	k	
Version with & without display	6.18	1.57	3.15	4.72	9.76	4.39	10.24	1.12	2.02	4.2

Compact version

Dimensions and weights in mm and kg

	Dimensions [mm]							Weight [kg]
	a	b	c	d	e	f	g	
Version with & without display	157	40	80	148.2	101	260	95.5	1.8

Dimensions and weights in inch and lb

	Dimensions [inch]							Weight [lb]
	a	b	c	d	e	f	g	
Version with & without display	6.18	1.57	3.15	5.83	3.98	10.24	3.76	4.0

8.3.2 Mounting plate, wall version
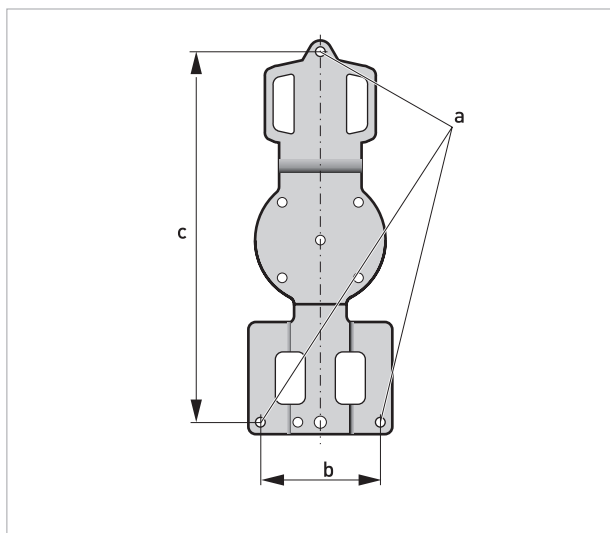
Dimensions in mm and inch

	[mm]	[inch]
a	Ø6.5	Ø0.26
b	80	3.15
c	248	9.76

8.4 Flow tables

Flow rate in m/s and m^3/h

v [m/s]	Q$_{100\,\%}$ in m^3/h			
v [m/s]	0.3	1	3	12
DN [mm]	Min. flow	Nominal flow		Max. flow
2.5	0.005	0.02	0.05	0.21
4	0.01	0.05	0.14	0.54
6	0.03	0.10	0.31	1.22
10	0.08	0.28	0.85	3.39
15	0.19	0.64	1.91	7.63
20	0.34	1.13	3.39	13.57
25	0.53	1.77	5.30	21.21
32	0.87	2.90	8.69	34.74
40	1.36	4.52	13.57	54.29
50	2.12	7.07	21.21	84.82
65	3.58	11.95	35.84	143.35
80	5.43	18.10	54.29	217.15
100	8.48	28.27	84.82	339.29
125	13.25	44.18	132.54	530.15
150	19.09	63.62	190.85	763.40
200	33.93	113.10	339.30	1357.20
250	53.01	176.71	530.13	2120.52
300	76.34	254.47	763.41	3053.64
350	103.91	346.36	1039.08	4156.32
400	135.72	452.39	1357.17	5428.68
450	171.77	572.51	1717.65	6870.60
500	212.06	706.86	2120.58	8482.32
600	305.37	1017.90	3053.70	12214.80
700	415.62	1385.40	4156.20	16624.80
800	542.88	1809.60	5428.80	21715.20
900	687.06	2290.20	6870.60	27482.40
1000	848.22	2827.40	8482.20	33928.80
1200	1221.45	3421.20	12214.50	48858.00

Flow rate in ft/s and US gallons/min

v [ft/s]	Q$_{100\,\%}$ in US gallons/min			
	1	3.3	10	40
DN [inch]	Min. flow	Nominal flow		Max. flow
1/10	0.02	0.09	0.23	0.93
1/8	0.06	0.22	0.60	2.39
1/4	0.13	0.44	1.34	5.38
3/8	0.37	1.23	3.73	14.94
1/2	0.84	2.82	8.40	33.61
3/4	1.49	4.98	14.94	59.76
1	2.33	7.79	23.34	93.36
1.25	3.82	12.77	38.24	152.97
1.5	5.98	19.90	59.75	239.02
2	9.34	31.13	93.37	373.47
2.5	15.78	52.61	159.79	631.16
3	23.90	79.69	239.02	956.09
4	37.35	124.47	373.46	1493.84
5	58.35	194.48	583.24	2334.17
6	84.03	279.97	840.29	3361.17
8	149.39	497.92	1493.29	5975.57
10	233.41	777.96	2334.09	9336.37
12	336.12	1120.29	3361.19	13444.77
14	457.59	1525.15	4574.93	18299.73
16	597.54	1991.60	5975.44	23901.76
18	756.26	2520.61	7562.58	30250.34
20	933.86	3112.56	9336.63	37346.53
24	1344.50	4481.22	13445.04	53780.15
28	1829.92	6099.12	18299.20	73196.79
32	2390.23	7966.64	23902.29	95609.15
36	3025.03	10082.42	30250.34	121001.37
40	3734.50	12447.09	37346.00	149384.01
48	5377.88	17924.47	53778.83	215115.30

8.5 Measuring accuracy

Reference conditions

- Medium: water
- Temperature: +20°C / +68°F
- Pressure: 1 bar / 14.5 psi
- Inlet section: ≥ 5 DN
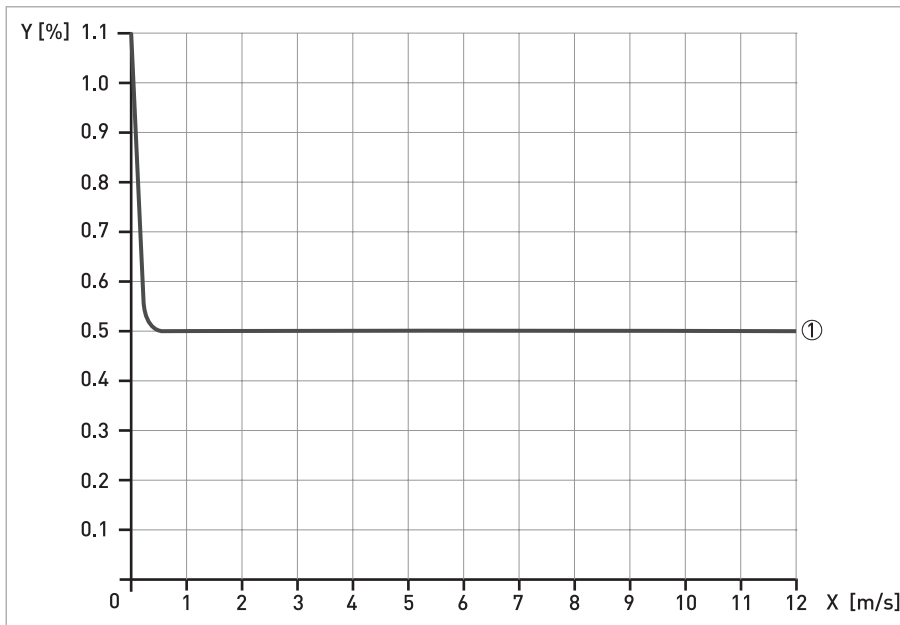
X [m/s]: flow velocity
Y [%]: deviation from the actual measured value (mv)

	DN [mm]	DN [inch]	Accuracy	Curve
9500A	25…1200	1…48	0.5% of measured value above 0.5 m/s ①	①
9600A	10…150	3/8…6		

① below 0.5 m/s, deviation of ±2.5 mm/s

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