## Intelligent Positioner stainless steel (316L)

These instructions are to be used as a guide for quick start-up.

Versions with LCD, Amplifier Spoolvalve


## 1. MOUNTING TO ACTUATORS

During operation the flat side of the spindle 9 on the back of the positioner must always point towards the arrow 26 . The working angle around this position is $\pm 45^{\circ}$.


## Mounting To Linear Actuators

NAMUR Mounting - left hand -


## Feedback lever for linear actuators:

The carrier bolt $\mathbf{B}$ is in the slot of the feedback lever $\mathbf{A}$ and the compensating spring $\mathbf{F}$ touches the carrier bolt.


## Carrier bolt B:

1 threaded sleeve 2 Stud 3 coupling piece


Direct Mounting


## Mounting to rotary actuators

- Do not tighten grub screw 4 against the thread of spindle 9 !
- When in use the flat side of the spindle 9 must move ( $0 \boxtimes$ 100\%) in front of the arrow 26.
- When the product temperature rises, the drive shaft 1 increases in length. Therefore, the rotary adapter 3 must be mounted so that approx. 1 mm ( 0.04 in .) of clearance results between the drive shaft 1 and the rotary adapter 3 . This is achieved by placing an appropriate number of washers 5 , on the feedback spindle 9 , before attaching the rotary adapter. Two washers should result in a clearance of 1 mm .



Actuator, right turning


## 2. CONNECTIONS

On the housing the pneumatic connections are always in $\mathrm{G}^{1 / 4}$ ".

## Mise à la terre.

Ground
Connect earth cable to screw \#1 or screw \#2 (in the electrical connection compartment).

### 2.1 Pneumatic Connections

Air supply (s): 1.4 to 7 bar (but not more than the max. pressure of actuator), free of oil, dust and water !


## 3. ELECTRICAL CONNECTIONS

The safety requirements of document EX EVE0001 as well as the requirements of PSS EVE0105 and MI EVE0105 for SRD991 must be observed!


### 3.1 Setpoint

### 3.1.1 SRD991-xD (w/o communication) <br> SRD991-xH (HART) <br> SRD991-xE (FoxCom it1)

### 3.1.2 SRD991-xF (FoxCom it2)

### 3.1.3 SRD991-xP (PROFIBUS PA) SRD991-xQ (FIELDBUS FF)

### 3.2 Option Board

3.2.1 Two binary outputs (SRD991-xxP) Two-wire system, acc. to DIN 19234 or switched output.
3.2.2 Two binary inputs (SRD991-xxB)

Binary inputs with internal supply for connection of sensors or switches (switch closed for a normal operation!)
3.2.3 Position feedback 4 to 20 mA and 1 Alarm (SRD991-xxQ ou SRD991-xxF)
Analog output 4 to 20 mA and Binary output Two-wire system acc. to DIN 19234 or switched.

### 3.2.4 Two binary in-/outputs (SRD991-xxE)

Two-wire system acc. to DIN 19234 or switched in-/ output.

* For intrinsically safe circuits please refer to certificate / data label for max. operating voltages etc.


| (81+ $82-83+84$ | Electric terminal B |
| :---: | :---: |
|  | Binary in-/output 4 to 20 mA , <br> Two-wire system, supplied with ext. power supply |
|  | Binary in-/output 4 to 20 mA , <br> Two-wire system, supplied with ext. power supply |

4. START UP (Setting by means of local keys and LCD / LEDs)

After mounting the positioner on the actuator, air and electrical input connected, you can start-up the SRD. The SRD991 can be adjusted by means of a local key-pad and LCD/LED display.

Attention: Do not touch behind the positioner housing while operating the keys! DANGER OF INJURIES!

## Description of display

Process variable


Process variable and diagnostics


At configuration: Main menu

```
SRD Main Menu
1 Mounting
2 Autostart
3 Valve Action
```


## Configuration and operation with push buttons and LCD:

An already configurated device may show the following display:


For configuration press $(M)$ and main menu appears.
If the SRD wasn't configurated yet, the Main menu*) appears automatically after power-up:

| SRD Main Menu |  |
| :--- | :--- |
| 1 | Mounting |
| 2 | Autostart |
| 3 | Valve Action |

In menu 1 you can select the type of mounting.
${ }^{*}$ ) On delivery the menu language in the display is English.
The menu language can be changed over to another stored
language. For this select 9.8.2 [german] or 9.8.3 [as ordered]
and confirm with keys (UP)+(DOWN) (simultaneously).
Leave menu by repeated pressing of (M) key.

Press keys (UP)+(DOWN) simultaneously to enter menu 'Type of mounting'. Select the 'Type of mounting' by pressing (UP) or (DOWN).

| Mounting |  |
| :--- | :--- |
| 1.1 | Lin left |
| 1.2 | Lin right |
| 1.3 | rot cclockw |

(Further menus with (UP) key.)
 Lin.actuator,
left-hand mount.

Lin.actuator, right-hand mount.

Rotary actuator, opening ccw
Rotary actuator, opening cw

Press keys (UP)+(DOWN) simultaneously to confirm and save.
The SRD moves back to menu level 1 and is in main menu again.

| SRD Main Menu |  |
| :--- | :--- |
| 1 | Mounting |
| 2 | Autostart |
| 3 | Valve Action |

To enter next menu (= menu 2, AUTOSTART) press (UP) once.

| SRD Main Menu |  |
| :--- | :--- |
| 1 | Mounting |
| 2 | Autostart |
| 3 | Valve Action |



To enter next menu (= menu 2, AUTOSTART) press (UP) once, and the LEDs ' $M$ ' and ' 2 ' flash.


Press keys (UP)+(DOWN) simultaneously to enter menu 'Autostart'. Select Full or Short autostart* by pressing (UP) or (DOWN).

| 2 Autostart |  |
| :--- | :--- |
| 2.1 | Endpoints |
| 2.2 | Standard |
| 2.3 | Enhanced |



## Different Autostart options are available:

### 2.1 Endpoints

Determines only the mechanical stops of actuator/valve

### 2.2 Standard



Autostart recommended for standard application.

### 2.3 Enhanced



Enhanced Autostart. Optimized control behaviour compared to Standard Autostart.
2.4 Smooth resp.


Extended Autostart. Dampened control behaviour for e.g. smaller actuators.

### 2.5 Fast resp.



Extended Autostart. Undampened control behaviour for e.g. larger actuators.
Press keys (UP)+(DOWN) simultaneously to confirm and to launch Autostart.
The automatic adaptation to the valve is composed of a sequence of steps, explained on the LCD or indicated by the LEDs.
Following the last step the device is IN OPERATION.-

## Menustructure for SRD991/SRD960 with LCD




|  | Resetting of configuration to setting "ex factory" <br> Calibrate input current to 4 mA <br> Calibrate input current to 20 mA <br> Calibrate position measuring value to $-45^{\circ}$ <br> Calibrate position measuring value to $+45^{\circ}$ <br> Resetting of configuration and Calibration (!) to "ex factory" setting for single-acting output <br> Resetting of configuration and Calibration (!) to "ex factory" setting for double-acting output <br> Setting position into mode Online |
| :---: | :---: |
| $\checkmark$ | Standard <br> Standard <br> Preselected / Freely Defiable |
| $\checkmark$ | Normal orientation of writing on LCD <br> Reverse orientation of writing on LCD <br> Calibration of output current of position transmitter <br> Calibration of $0 \%$ at 4 mA <br> Calibration of $100 \%$ at 20 mA |
| 126 | Ratio from Dec. 0 / Hex 00 to Dec. 15 / Hex 0F <br> Ration from Dec. 0 / Hex 00 to Dec. 112 / Hex 70 <br> Display of Bus Address from Dec. 1 to 127 (Hex 00 to 7F) |
| $\checkmark$ | Simulate disabled Simulate enabled |
| $\checkmark$ | Link Master active <br> Link Master de-activated |

## Additional Documentation for this product:

Technical Information of Attachment Kits for Positioners
TI EVE0011 A Overview of Attachment Kits of all positioners on actuators/valves of different manufacturers

## Quick Guide

QG EVE0105 A Extract of Master Instruction for an easy to use, easy understandable and fast start-up. This document highlights the most important.

## Master Instructions:

MI EVE0105 E SRD991 -all versions-
Technical Information for Fieldbus-Communication:
TI EVE0105 P SRD991/960 -PROFIBUS-PA
TI EVE0105 Q SRD991/960 -FOUNDATION Fieldbus H1

## Master Instruction for HART-Communication: <br> MI EVE0105 B HART with Hand-Held Terminal

