LR01 Free-Space Radar Level Meter



The LevelWave LR01 is designed to perform continuous level measurement in a wide range of industries and applications. Foxboro Eckardt is known for more than 50 years of experience in level measurement as a leading supplier of extremely robust, durable and reliable level measurements. Unaffected by changes in temperature, specific gravity, pressure and with no need to recalibrate, offering a highly available measurement at low maintenance cost. With the LevelWave LR01 you achieve a highly modular system which is designed for the requirements of the modern industry.

FEATURES

- 2-wire Loop powered 10 GHz FMCW technology
- Wave Horn Antenna in PP or PTFE for corrosive media
- 360° rotatable housing with snap solution
- Housing and cover with bayonet connectors
- Horizontal or vertical housing position
- Remote electronics (up to 100 m / 328 ft)
- Weather protection cap
- Measuring range up to 30 m / 98.4 ft
- Empty Tank Spectrum (ETS) function

- · HART Communication, 4 to 20 mA
- · Configuration via FDT-DTM
- Continuous self-diagnostics, Status and diagnostic messages, acc. to NE 107
- Process temperature from –60 to +250 °C
- Process pressure from -1 to 40 bar
- SIL2-compliant acc. to IEC 61508 for safety related systems
- Local multilingual full graphic LCD, configurable in %, mA or physical units
- · Display with external keypad



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1 General safety information

1.1 Scope of the document

These instructions are applicable only to the explosion-protection version of the radar level transmitter. For all other data, use the Handbook. If you do not have these documents, please contact the nearest office or download them from the manufacturer's internet site.



INFORMATION!

The information in these supplementary instructions only contains the data applicable to explosion protection. The technical data for the non-Ex version in the Handbook shall be valid in its current version, provided that it is not rendered invalid or replaced by these supplementary instructions.



WARNING!

Installation, commissioning and maintenance may only be carried out by "Personnel trained in explosion protection".

1.2 Device description

This device is a 2-wire level transmitter that uses FMCW (Frequency-Modulated Continuous Wave) radar technology. It measures the level, distance, volume, mass and flow rate of liquids, liquid gases, pastes and slurries. It is suitable for installation on storage tanks, process tanks and stilling wells. Measurements are displayed via a DTM (device type manager) for remote communication or an optional integrated display screen with wizard-driven setup and online help functions.

The level transmitter is approved for use in potentially explosive atmospheres when equipped with the appropriate options.

1.3 Standards and approvals



DANGER!

In compliance with the IECEx scheme rules, the IECEx version of the device described in these Supplementary Instructions agrees with International Standards IEC 60079-0:2011, IEC 60079-1:2014, IEC 60079-11:2011, IEC 60079-26:2014 and IEC 60079-31:2013. The Ex ia, Ex db ia, Ex ia tb and Ex ic versions are certified for use in hazardous areas by the DEKRA Certification B.V. under DEK 13.0077X.



WARNING!

Carefully read the IECEx approval certificate. Obey the boundary conditions.

1.4 Equipment protection levels (EPL)

1.4.1 Ex ia-approved devices

The Ex ia-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Gas Groups IIA, IIB and IIC when fitted with appropriate options. It is certified for applications for which an EPL of Ga/Gb or Gb is necessary.

The Ex ia-approved device is also suitable for use in potentially explosive atmospheres of all flammable substances in Dust Groups IIIA, IIIB and IIIC when fitted with appropriate options. It is certified for applications for which an EPL of Da/Db or Db is necessary.

1.4.2 Ex db ia / Ex ia tb-approved devices

The Ex db ia-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Gas Groups IIA, IIB and IIC when fitted with the appropriate options. It is certified for applications for which an EPL of Ga/Gb or Gb is necessary.

The Ex ia/tb and Ex ia tb-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Dust Group IIIA, IIIB and IIIC when fitted with the appropriate options. It is certified for applications for which an EPL of Da/Db or Db is necessary.

1.4.3 Ex ic-approved devices

The Ex ic-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Gas Groups IIA, IIB and IIC when fitted with appropriate options. It is certified for applications for which an EPL of Gc is necessary.

The Ex ic-approved device is also suitable for use in potentially explosive atmospheres of all flammable substances in Dust Group IIIA, IIIB and IIIC when fitted with appropriate options. It is certified for applications for which an EPL of Dc is necessary.

1.5 IECEx nameplates

Signal converter housing (compact and remote (field) versions)

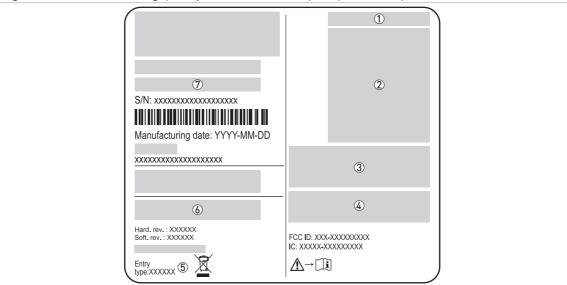


Figure 1-1: Nameplate on the signal converter housing (compact and remote (field) versions)

- 1 IECEx certification number
- ② Types of device protection including approved Gas Groups and temperature classes (T6...T4 or T3 or T2 depends on the antenna type) and equipment protection level

Types of device protection including approved Dust Groups, maximum surface temperature degree of ingress protection (if fitted with the appropriate cable glands) and equipment protection level

- 3 4...20 mA passive HART output option (Ex ia or Ex ic approvals): Intrinsically-safe circuit data 4...20 mA passive – HART output option (Ex db ia or Ex ia tb approvals): Maximum voltage in accordance with IEC 60079-0. Refer to ⑥ for the input voltage range.
 - Fieldbus (FF or PROFIBUS PA) options: Entity or FISCO power supply parameters
- 4...20 mA passive HART output optionEx db ia and Ex ia tb approvals: Minimum waiting time after power-off before it is safe to open the terminal compartment
- ⑤ Cable entry type and size (M20×1.5 or ½ NPT)
- (a...20 mA passive HART) / basic current (FF or PROFIBUS PA)
- $\ensuremath{\mathfrak{T}}$ Type code for more data, refer to "Order code" in the handbook

Antenna housing (remote (field) version)

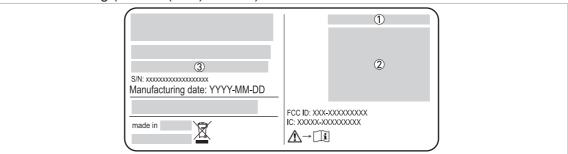


Figure 1-2: Nameplate on the antenna housing (remote (field) version)

- ① IECEx certification number
- ② Types of device protection including approved Gas Groups, temperature classes (T6...T4 or T3 or T2 depends on the antenna type) and equipment protection level
 Types of device protection (explosive atmosphere dust), zones, maximum surface temperature, equipment protection.
- tion level and degree of ingress protection (if fitted with the appropriate cable glands)

 ③ Type code for more data, refer to "Order code" in the handbook

2 Installation

2.1 Precautions

2.1.1 General notes



WARNING!

When you install the device, obey the conditions in the IECEx approval certificate. These conditions include:

- The special conditions for safe use.
- The Essential Health and Safety Requirements.

You can download the certificate from our internet site.



DANGER!

This installation must agree with IEC 60079-14: Explosive atmospheres – Part 14: Electrical installations design, selection and erection.



DANGER!

Devices with the PTFE Wave Horn antenna option contain a PTFE boundary wall between the process and the signal converter. Do not use the device in the process if the PTFE part is not resistant to corrosion by the tank product.

Devices with the PP Wave Horn antenna option contain a PP boundary wall between the process and the signal converter. Do not use the device in the process if the PP part is not resistant to corrosion by the tank product.

2.1.2 Electrostatic discharge



DANGER!

Risk of electrostatic discharge from the painted surfaces of the aluminium housing and the Wave Horn and Wave-Stick antennas made of PP or PTFE.



DANGER!

Take the necessary antistatic precautions if:

- you handle the device in potentially explosive atmospheres,
- you install the device in potentially explosive atmospheres or
- you use the device in potentially explosive atmospheres.

Install the device correctly to prevent electrostatic discharge. Make sure that all equipment is correctly grounded.

Make sure that the housing and adjacent objects do not rub together.

If dirt collects on the device, clean it with a damp cloth.

Do not install in a location where the electrostatic charge can increase. This includes:

- · locations near ventilation systems,
- locations where there is a risk of an increase in electrostatic charge caused by compressed air and dust,
- locations near machines that use friction,
- locations near systems that apply electrons as a spray (e.g. near electrostatic painting systems), and
- locations near other machines and systems that can have large electrostatic charges.

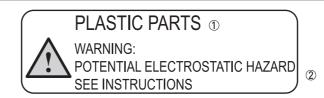


Figure 2-1: ESD warning sticker (below the device nameplate)

- 1 Text: Plastic Parts
- ② Text: Warning! Potential electrostatic hazard see instructions

2.1.3 Optional purging system

The purging system is supplied as an option for devices that have Metallic Horn antennas with a minimum flange size of DN150.

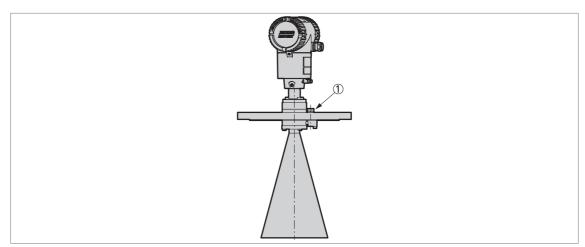


Figure 2-2: Optional purging system

① G 1/4 threaded connection for purging system (the plug is supplied by the manufacturer)



INFORMATION!

If delivered with the device, the purging connection is plugged with a G 1/4 screw and engaged on a minimum of 5 threads.



WARNING!

If the G 1/4 screw is removed from the purging connection, make sure that the installation agrees with the Ex requirements for the purging system.

The pressure of the fluid put into in the purging system must not be more than 6 barg.

Connection and operation of the purging connection are the responsibility of the user. The operator is also responsible for selection of a suitable fluid to purge the device.

If the tank is installed in Zone 0 or Zone 1, make sure that the purging fluid temperature is not more than 80% of the ignition temperature of the tank contents. The purging fluid temperature must be between the minimum and maximum limits for the gasket (for more data, refer to the handbook) and the type of antenna (for more data, refer to *Ambient and flange temperature* on page 13).

If the tank is installed in Zone 2 or if there is no hazardous atmosphere, the purging fluid temperature must be between the minimum and maximum limits for the gasket (for more data, refer to the handbook) and the type of antenna (for more data, refer to *Ambient and flange temperature* on page 13).

2.1.4 Optional heating/cooling system

The heating/cooling system is supplied as an option for devices that have Metallic Horn antennas with a minimum flange size of DN150.

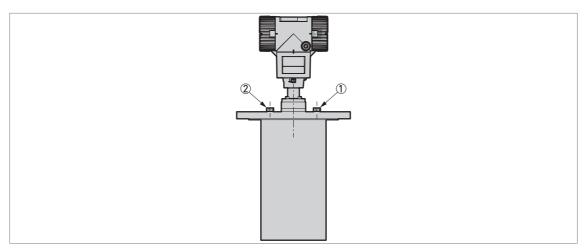


Figure 2-3: Optional heating/cooling system

- ① G ¼ threaded connection for the heating/cooling system inlet (the plug is supplied by the manufacturer)
- ② G ¼ threaded connection for the heating/cooling system outlet (the plug is supplied by the manufacturer)

The operating pressure of the heating/cooling system must not be more than 6 barg. The process pressure must not be more than 2 barg.

If the tank is installed in Zone 0 or Zone 1, make sure that the temperature of the fluid in the heating/cooling system is not more than 80% of the ignition temperature of the tank contents.

The temperature of the fluid in the heating/cooling system must be between the minimum and maximum limits for the gasket (for more data, refer to the handbook) and the type of antenna (for more data, refer to *Ambient and flange temperature* on page 13).

2.2 Operating conditions

The allowable ambient temperature and corresponding flange temperature range for the device depends on the IEC equipment protection level (EPL) and temperature classes marked on the nameplate.

2.2.1 Ambient and flange temperature

The IEC equipment protection level and temperature class give the ambient temperature and related flange temperature ranges for the device.



WARNING!

The gasket temperature must be in the approved limits. The minimum gasket temperature is:

Gasket material	Antenna type	Minimum process co	nnection temperature
		[°C]	[°F]
PFA	Metallic Horn	-60	-76
EPDM	Wave-Guide	-50	-58
FKM/FPM		-40	-40
Kalrez [®] 6375		-20	-4
-	PTFE Wave Horn	-50	-58
-	PP Wave Horn Wave-Stick	-20	-4

For more data, refer to "Pressure and temperature ranges" in the Installation chapter of the handbook.

Definitions

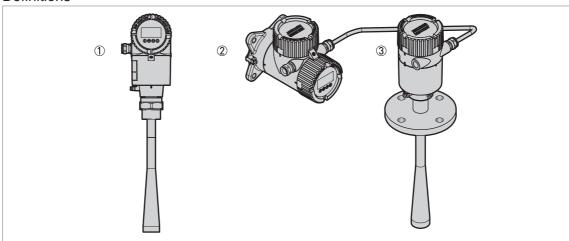


Figure 2-4: Definitions

- ① Compact version: Signal converter, process connection and antenna
- ② Remote (Field) version: remote converter
- 3 Remote (Field) version: antenna housing, process connection and antenna



WARNING!

Compact version only: If the device is used in a potentially explosive atmosphere that contains dust, do not install the device on the side of the tank.

If the device must operate at a high process temperature, make sure that the maximum flange temperature and maximum ambient temperature are not more than the values given in the table.

The temperature data that follows is applicable to devices that have the 4...20 mA passive - HART, PROFIBUS PA or FOUNDATION™ fieldbus output options.

Compact versions

EPL Ga/Gb: Ex ia and Ex db ia devices

Temperature			Maxin	num ambi	ent temp	erature			Max. flange		
class	PP Wave Horn		PTFE Wave Horn Wave-Stick		Wave (star	Metallic Horn Wave-Guide (standard temperature)		Metallic Horn Wave-Guide (high- temperature)		temperature	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	
T6	+46	+115	+46	+115	+46	+115	+46	+115	+45	+113	
T5	+41	+106	+42	+108	+41	+106	+44	+111	+55	+131	
T4	+38	+100	+40	+104	+39	+102	+43	+109	+60	+140	

Temperature			Minim	num ambie	ent tempe	erature			Min. flange temperature		
class	PP Wave Horn Wave-Stick		PTFE Wave Horn		Wave (stai	Metallic Horn Wave-Guide (standard temperature)		Metallic Horn Wave-Guide (high- temperature)		temperature	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	
T6T2	-40 -40		-40	-40	-40	-40	-40	-40	-20	-4	

Compact version

EPL Gb: Ex ia and Ex db ia devices

EPL Gc: Ex ic devices

Temperature			Maxin	num ambi	ent tempe	erature			Max. flange temperature	
class	PP Wave Horn		PTFE Wave Horn Wave-Stick		Wave (star	Metallic Horn Wave-Guide (standard temperature)		c Horn -Guide gh- rature)	tomporature	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]
Т6	+46	+115	+46	+115	+46	+115	+46	+115	+45	+113
	+41	+106	+42	+108	+41	+106	+44	+111	+55	+131
	+38	+100	+40	+104	+39	+102	+43	+109	+60	+140
T5	+53	+127	+55	+131	+54	+129	+58	+136	+75	+167
	+40	+104	+44	+111	+43	+109	+54	+129	+100	+212
T4	+77	+171	+77	+171	+77	+171	+79	+174	+85	+185
	+69	+156	+71	+160	+70	+158	+76	+169	+110	+230
	-	-	+57	+135	+54	+129	+71	+160	+135 ①	+275 ①
Т3	-	-	+50	+122	+48	+118	+68	+154	+150 ①	+302 ①
	-	-	-	-	-	-	+64	+147	+180 ①	+356 ①
	-	-	-	-	-	-	+61	+142	+200 ①	+392 ①
T2	-	-	-	-	-	-	+53	+127	+250 ①	+482 ①

① Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.

Temperature			Minim	num ambi	ent tempe	erature			Min. flange	
class	PP Wave Horn Wave-Stick		PTFE Wave Horn		Metallic Horn Wave-Guide (standard temperature)		Metallic Horn Wave-Guide (high- temperature)		temperature	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]
T6T2	-40	-40	-40	-40	-40	-40	-40	-40	-40 ①	-40 ①
	-	-	-36	-32	-35	-31	-37	-34	-50 ①	-58 ①
	-	-	-	-	-	-	-37	-34	-60 ①	-76 ①

 $[\]textcircled{1} \ \ \text{Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.}$

Remote (Field) versions (antenna housing only) EPL Ga/Gb: Ex ia and Ex db ia devices

Temperature			Maxin	num ambi	ent temp	erature			Max. flange	
class	PP Wave Horn		PTFE Wave Horn Wave-Stick		Metallic Horn Wave-Guide (standard temperature)		Metallic Horn Wave-Guide (high- temperature)		temperature	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]
T6	+46	+115	+46	+115	+46	+115	+46	+115	+45	+113
T5	+41	+41 +106		+106	+41	+106	+44	+111	+55	+131
T4	+39	+102	+39	+102	+39	+102	+43	+109	+60	+140

Temperature			Minim	num ambi	ent tempe	erature			Min. flange temperature		
class	PP Wave Horn Wave-Stick		PTFE Wave Horn		Wave (sta	Metallic Horn Wave-Guide (standard temperature)		Metallic Horn Wave-Guide (high- temperature)		temperature	
[°C] [°F]		[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	
T6T2	-40	-40	-40	-40	-40	-40	-40	-40	-20	-4	



INFORMATION!

Remote converter

The maximum ambient temperature, T_a , permitted depends on the temperature class:

- $T_a = +60^{\circ}C$ for class T6
- $T_a = +70^{\circ}C$ for class T5
- $T_a = +80^{\circ}C$ for class T4

Remote (Field) version (antenna housing only)

EPL Gb: Ex ia and Ex db ia devices

EPL Gc: Ex ic devices

Temperature			Maxin	num ambi	ent tempe	erature			Max. flange temperature	
class	PP Wave Horn		PTFE Wave Horn Wave-Stick		Wave (star	Metallic Horn Wave Guide (standard temperature)		c Horn -Guide gh- rature)	tomporaturo	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]
Т6	+46	+115	+46	+115	+46	+115	+46	+115	+45	+113
	+41	+106	+41	+106	+41	+106	+44	+111	+55	+131
	+39	+102	+39	+102	+39	+102	+43	+109	+60	+140
T5	+54	+129	+54	+129	+54	+129	+59	+138	+75	+167
	+43	+109	+43	+109	+41	+106	+55	+131	+100	+212
T4	+77	+171	+77	+171	+77	+171	+79	174	+85	+185
	+70	+158	+71	+160	+70	+158	+77	+171	+110	+230
	-	-	+55	+131	+53	+127	+72	+162	+135 ①	+275 ①
Т3	-	-	+48	+118	+45	+113	+66	+151	+150 ①	+302 ①
	-	-	-	-	-	-	+63	+145	+180 ①	+356 ①
	-	-	-	-	-	-	+57	+135	+200 ①	+392 ①
T2	-	-	-	-	-	-	+53	+127	+250 ①	+482 ①

① Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.

Temperature			Minim	num ambi	ent tempe	erature			Min. flange	
class	PP Wave Horn Wave-Stick		PTFE Wave Horn		Metallic Horn Wave Guide (standard temperature)		Metallic Horn Wave-Guide (high- temperature)		temperature	
	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]
T6T2	-40	-40	-40	-40	-40	-40	-40	-40	-40 ①	-40 ①
	-	-	-36	-33	-35	-31	-39	-38	-50 ①	-58 ①
	-	-	-	-	-	-	-37	-34	-60 ①	-76 ①

 $[\]textcircled{1} \ \, \text{Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.}$



INFORMATION!

Remote converter

The maximum ambient temperature, T_a , permitted depends on the temperature class:

- $T_a = +60^{\circ}C$ for class T6
- $T_a = +70^{\circ}C$ for class T5
- $T_a = +80^{\circ}C$ for class T4

Compact and Remote (Field) versions - PP and PFTE Wave Horn antennas EPL Da/Db, Db: Ex ia and Ex ia tb devices

EPL Dc: Ex ic devices

	ange				Ambient to	emperature				
temp	erature		PP Wa	ve Horn		PTFE	Wave Hor	n and Wave	e-Stick	
		Compac	et version		e (Field) sion	Compac	t version	Remote (Field) version		
[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	
+80	+176	+80	+176	+80	+176	+80	+176	+80	+176	
+90	+194	+75	+167	+75	+167	+76	+169	+76	+169	
+100	+212	+70	+158	+71	+160	+72	+162	+71	+160	
+110	+230	-	-	-	-	+68	+154	+67	+153	
+120	+248	-	-	-	-	+63	+145	+62	+144	
+130	+266	-	-	-	-	+59	+138	+58	+136	
+140	+284	-	-	-	-	+55	+131	+54	+129	
+150	+302	-	-	-	-	+51	+124	+49	+120	
+160	+320	-	-	-	-	-	-	-	-	
+170	+338	-	-	-	-	-	-	-	-	
+180	+356	-	-	-	-	-	-	-	-	
+190	+374	-	-	-	-	-	-	-	-	
+200	+392	-	-	-	-	-	-	-	-	
+210	+410	-	-	-	-	-	-	-	-	
+220	+428	-	-	-	-	-	-	-	-	
+230	+446	-	-	-	-	-	-	-	-	
+240	+464	-	-	-	-	-	-	-	-	
+250	+482	-	-	-	-	-	-	-	-	

Compact and Remote (Field) versions - Metallic Horn and Wave Guide antennas EPL Da/Db, Db: Ex ia and Ex ia tb devices $\frac{1}{2}$

EPL Dc: Ex ic devices

Flange temperature			Ambient temperature							
			Wave	Metallic Horn Wave Guide standard temperature)			Metallic Horn Wave Guide (high-temperature)			
		Compac	t version		e (Field) sion	Compact version		Remote (Field) version		
[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	[°C]	[°F]	
+80	+176	+80	+176	+80	+176	+80	+176	+80	+176	
+90	+194	+75	+167	+75	+167	+78	+172	+79	+174	
+100	+212	+71	+160	+70	+158	+77	+171	+77	+171	
+110	+230	+66	+151	+65	+149	+75	+167	+76	+169	
+120	+248	+62	+144	+60	+140	+74	+165	+75	+167	
+130	+266	+57	+135	+55	+131	+72	+162	+73	+163	
+140	+284	+53	+127	+51	+124	+71	+160	+72	+162	
+150	+302	+48	+118	+46	+115	+69	+156	+71	+160	
+160	+320	-	-	-	-	+67	+153	+69	+156	
+170	+338	-	-	-	-	+66	+151	+68	+154	
+180	+356	-	-	-	-	+64	+147	+67	+153	
+190	+374	-	-	-	-	+63	+145	+65	+149	
+200	+392	-	-	-	-	+61	+142	+64	+147	
+210	+410	-	-	-	-	+60	+140	+63	+145	
+220	+428	-	-	-	-	+58	+136	+61	+142	
+230	+446	-	-	-	-	+56	+133	+60	+140	
+240	+464	-	-	-	-	+55	+131	+59	+138	
+250	+482	-	-	-	-	+53	+127	+57	+135	

2.2.2 Maximum surface temperature of the housing for dust applications



WARNING!

EPL Da/Db, Db, Dc: Ex ia, Ex ia/tb, Ex ia tb and Ex ic devices only

If the ambient and flange temperatures of the device are not more than values given in the table for Ex ia, Ex ia/tb, Ex ia tb and Ex ic devices, the surface temperature of the housing (compact or remote version) will not be more than +90°C/+194°F. In these conditions, the maximum surface temperature of other parts (process connection etc.) can be more than the maximum housing surface temperature, but it will not be more than the process temperature.

For more data, refer to the table for Ex ia, Ex ia/tb, Ex ia tb and Ex ic devices in the "Ambient and flange temperature" section.

2.2.3 Process pressure

Equipment protection level (EPL)	Allowable process pressure	
	[kPa]	[psi]
Ga/Gb	80110	11.616
Others	As per non-Ex device	As per non-Ex device

3 Electrical connections

3.1 General notes



WARNING!

- De-energize the circuit.
- Use the applicable cable glands for the cable entry openings in the housing (M20×1.5 or ½ NPT). For the cable entry size, refer to the device nameplate.
- If ambient temperature >65°C / >149°F, use heat-resistant cables, cable glands and cable entry plugs certified for continuous operation above +80°C / +176°F.

3.2 Terminal compartment

3.2.1 How to open the terminal compartment



WARNING!

If dirt collects on the housing, clean the device with a damp cloth before you remove the terminal compartment cover.

How to open the Ex i terminal compartment

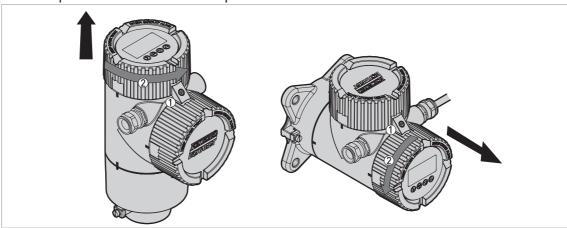


Figure 3-1: How to open the $\operatorname{Ex}\nolimits$ i terminal compartment

How to open the Ex d / Ex t terminal compartment

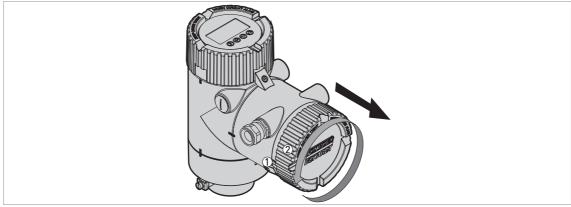


Figure 3-2: How to open the Ex d / Ex t terminal compartment

- ① Cover stop
- ② Terminal compartment cover

Equipment needed (not supplied)

- For Ex i-approved devices: 3 mm Allen wrench.
- For Ex d- / Ex t-approved devices: 2.5 mm Allen wrench.



INFORMATION!

Ex i applications

If you remove the terminal compartment cover, the device has a degree of ingress protection IP20.



WARNING!

Ex d / Ex t applications

Do not remove the terminal compartment cover while the electrical power is connected.



- De-energize the circuit.
- Ex i-approved devices: Remove the cover stop ①.
- Use a 3 mm Allen wrench.
- Ex d- / Ex t-approved devices: After the time given in the table that follows, remove the cover stop ①.
- Use a 2.5 mm Allen wrench.
- Remove the terminal compartment cover 2.

Temperature class	class Waiting time before opening	
	[minutes]	
T6, T5	10	
T4, T3, T2	Not necessary	

3.2.2 How to close the terminal compartment



Ex i applications

- Attach the terminal compartment cover ②. Turn the terminal compartment cover carefully to prevent damage to the thread and the gasket.
- Make sure that the terminal compartment cover is tight.
- Use a 3 mm Allen wrench to attach the cover stop ①.
- Make sure that the cover stop ① screw is tight.



DANGER!

Ex d / Ex t applications

Make sure that the terminal compartment is correctly sealed. An explosion can cause death or injury to personnel and/or damage to equipment. Obey the instructions that follow:



Ex d / Ex t applications

- Attach the terminal compartment cover ②. Turn the terminal compartment cover carefully to prevent damage to the thread and the gasket.
- Make sure that the terminal compartment cover is tight.
- Use a 2.5 mm Allen wrench to attach the cover stop ①.
- Make sure that the cover stop ① screw is tight.

3.3 Terminal tightening capacity

The terminal tightening capacity for the current output terminal and the signal cable is:

Output option	Output option Type of wire		ening capacity
		[mm²]	[AWG]
420 mA + HART	Rigid	2.5	13
	Flexible	2.5	13
PROFIBUS PA or	Rigid	3.3	12
FOUNDATION™ fieldbus	Flexible	3.3	12

3.4 Equipotential bonding system

Compact version

There is a terminal at the bottom of the converter that can be used as an equipotential bonding conductor. Connect the device to the equipotential bonding system for the hazardous location.

Remote (Field) version

There is a terminal on the wall support and a terminal at the bottom of the antenna housing that can be used as equipotential bonding conductors. Connect the device to the equipotential bonding system for the hazardous location.

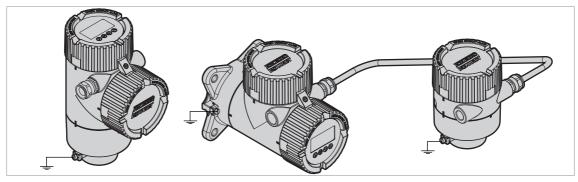


Figure 3-3: Ex i applications: Terminals for the equipotential bonding system

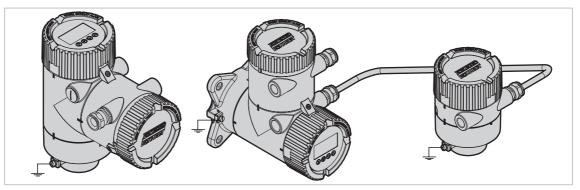


Figure 3-4: Ex d / Ex t applications: Terminals for the equipotential bonding system

3.5 Ex ia equipment

3.5.1 How to connect the electrical cables

Refer to the handbook for data about the device terminals.

Cable glands are supplied on customer demand. If you supply the cable glands, this part must have a degree of ingress protection IP≥6X (IEC 60529). We recommend that you use a part that has a degree of ingress protection IP≥66. Make sure that the cable gland is sealed.



Obey the instructions that follow:

- Electrical wires must agree with applicable standards (e.g. IEC 60079-14).
- Use the electrical connection procedure in the Handbook.
- Put the electrical wires in position and safely attach them to prevent damage. The electrical wires must also be a sufficient distance from hot surfaces.
- Make sure that unused electrical wires are safely connected to the ground potential of the
 hazardous area. If this is not possible, make sure that each of the unused electrical wires are
 safely isolated (other electrical wires, ground etc.) and rated for a test voltage ≥500 V_{RMS}.
- If it is necessary, make sure the electrical wire insulation gives good protection from corrosion.
- Connect only to separate certified, intrinsically-safe circuits. Make sure that the electrical circuit characteristics are not more than the values that follow.
- Do not remove more than 6 mm / 0.2" of insulation from the wire.

3.5.2 Maximum intrinsically-safe values for the electrical circuit

Output option	Intrin	sically-safe	values for th	ne electrical	circuit	
	Ui	l _i	Pi	C _i	L _i	
	[V]	[mA]	[W]	[nF]	[µH]	
420 mA passive - HART		≤30	≤300	≤1	=16	=27
PROFIBUS PA	Entity	≤24	≤300	≤1.2	=1	=2
FOUNDATION™ fieldbus	FISCO	≤17.5	≤380	≤5.32	=1	=2

3.5.3 Supply voltage

Level transmitter with the 4...20 mA output option

	Minimum voltage at output terminals [V DC]	Maximum voltage at output terminals [V DC]
Current output terminals	11.5 ①	30 ①

¹⁾ For a current output of 22 mA

Level transmitter with the PROFIBUS PA or FOUNDATION fieldbus output option

		Minimum voltage at output terminals [V DC]	Maximum voltage at output terminals [V DC]
Output terminals	Entity	9	24
	FISCO	9	17.5

3.5.4 Electrical schematic

Level transmitter with the 4...20 mA passive - HART output option

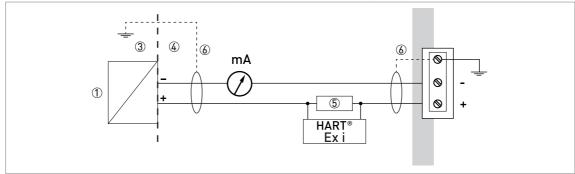


Figure 3-5: Electrical schematic for Ex ia-approved equipment with the 4...20 mA passive – HART output option

Level transmitter with the FOUNDATION™ fieldbus or PROFIBUS PA output option



Figure 3-6: Electrical schematic for Ex ia-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option

- 1 Intrinsically-safe power supply
- ② Approved barrier with entity parameters or FISCO power supply
- 3 Non-Ex zone
- 4 Ex zone
- ⑤ Resistor for HART® communication
- (a) Grounding wire if the electrical cable is shielded (braided wire etc.). NOTE: Shielded electrical cable is mandatory for fieldbus output options.

Remote (Field) version

The signal cable (between the converter electronics and the antenna electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.

3.6 Ex db ia / Ex ia tb equipment

3.6.1 General notes

Ex db ia- and Ex ia tb-approved equipment have two separate compartments. The electronics in the electronics block compartment are Ex ia-approved and the terminals compartment is Ex d / Ex t-approved.

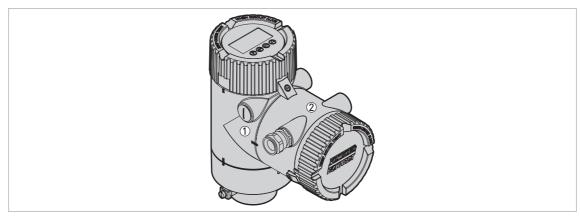


Figure 3-7: Compact version: Compartments in Ex db ia- and Ex ia tb-approved equipment

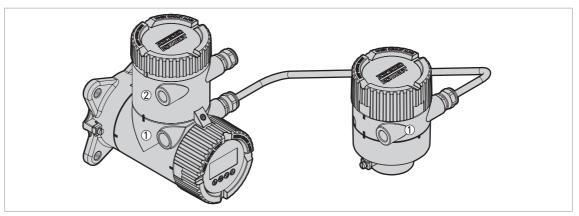


Figure 3-8: Remote (Field) version: Compartments in Ex db ia- and Ex ia tb-approved equipment

- ① Electronics block (Ex ia) compartment
- 2 Terminal (Ex d / Ex t) compartment



INFORMATION!

The flamepath dimensions are better than the values specified in the International Standard IEC 60079-1 (minimum length 13.9 mm and maximum gap 118 μ m).

3.6.2 How to connect the electrical cables

Cable glands are supplied on customer demand. If you supply the cable glands, this part must have a degree of ingress protection IP≥6X (IEC 60529).



WARNING!

Use only Ex d-approved cable glands and plugs for Ex d applications. Use only Ex t-approved cable glands and plugs for Ex t applications.

Do not remove more than 6 mm / 0.2" of insulation from the wire.



- Do not remove more than 6 mm / 0.2" of insulation from the wire.
- Connect the load resistor to the positive terminal of the power supply
- Ground the negative connection.
- If the load resistor has to be connected to the negative terminal, the loop resistance must not be more than 350 ohms.



CAUTION!

4...20 mA passive - HART output option: Do not ground the positive connection.

3.6.3 Supply voltage



INFORMATION!

For maximum intrinsically-safe values, refer to Maximum intrinsically-safe values for the electrical circuit on page 25.

Level transmitter with the 4...20 mA output option

	Minimum voltage at output terminals [V DC]	Maximum voltage at output terminals [V DC]
Current output terminals	13.5 ①	36 ①

① For a current output of 22 mA

Level transmitter with the PROFIBUS PA or FOUNDATION fieldbus output option

		Minimum voltage at output terminals [V DC]	Maximum voltage at output terminals [V DC]
Output terminals	Entity	9	24
	FISCO	9	17.5

For more data, refer to Maximum intrinsically-safe values for the electrical circuit on page 25.

3.6.4 Electrical schematic



DANGER!

Keep the grounding wire a minimum distance of 2 mm / 0.83" away from the output terminal.



CAUTION!

Make sure that you connect the load resistor to the positive side.

Level transmitter with the 4...20 mA passive - HART output option

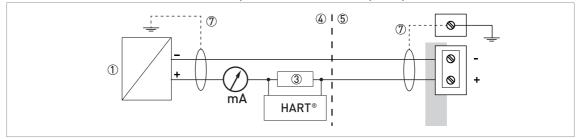


Figure 3-9: Electrical schematic for Ex db ia / Ex ia tb-approved equipment (with galvanic isolation)

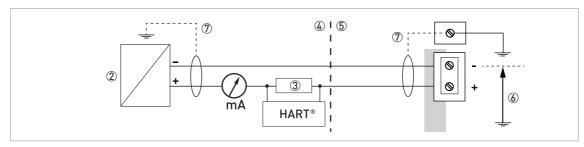


Figure 3-10: Electrical schematic for Ex db ia / Ex ia tb-approved equipment (without galvanic isolation)

- ① Galvanically-isolated power supply
- 2 Power supply
- 3 Resistor for HART® communication
- 4 Non-Ex zone
- ⑤ Ex zone
- 6 |U| < 13 V
- ⑦ Grounding wire if the electrical cable is shielded (braided wire etc.)

Level transmitter with the FOUNDATION™ fieldbus or PROFIBUS PA output option

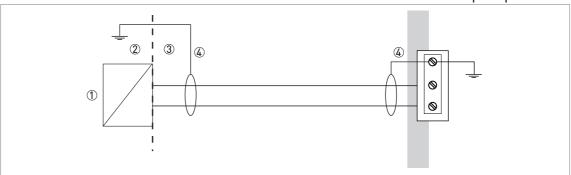


Figure 3-11: Electrical schematic for Ex db ia / Ex ia tb-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option

- ① Approved barrier with entity parameters or FISCO power supply. For more data, refer to *Maximum intrinsically-safe* values for the electrical circuit on page 25.
- 2 Non-Ex zone
- 3 Ex zone
- 4 Grounding wire. NOTE: Shielded electrical cable is mandatory for fieldbus output options.

Remote (Field) version

The signal cable (between the converter electronics and the antenna electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.

3.7 Ex ic equipment

3.7.1 How to connect the electrical cables

Refer to the handbook for data about the device terminals.

Cable glands are supplied on customer demand. If you supply the cable glands, this part must have a degree of ingress protection IP≥6X (IEC 60529). We recommend that you use a part that has a degree of ingress protection IP≥66. Make sure that the cable gland is sealed.



Obey the instructions that follow:

- Electrical wires must agree with applicable standards (e.g. IEC 60079-14).
- Use the electrical connection procedure in the Handbook.
- Put the electrical wires in position and safely attach them to prevent damage. The electrical wires must also be a sufficient distance from hot surfaces.
- Make sure that unused electrical wires are safely connected to the ground potential of the
 hazardous area. If this is not possible, make sure that each of the unused electrical wires are
 safely isolated (other electrical wires, ground etc.) and rated for a test voltage ≥500 V_{RMS}.
- If it is necessary, make sure the electrical wire insulation gives good protection from corrosion.
- Connect only to separate certified, intrinsically-safe circuits. Make sure that the electrical circuit characteristics are not more than the values that follow.
- Do not remove more than 6 mm / 0.2" of insulation from the wire.

3.7.2 Maximum intrinsically-safe values for the electrical circuit

Output option	Intrinsically-safe values for the electrical circuit					
	Ui	l _i	Pi	C _i	L _i	
	[V]	[mA]	[W]	[nF]	[µH]	
420 mA passive - HART		≤30	≤300	≤1	=16	=27
PROFIBUS PA	Entity	≤32	1	1	=1	=2
FOUNDATION™ fieldbus	FISCO	≤17.5	1	1	=1	=2

¹ li and Pi values are not applicable.

3.7.3 Supply voltage

Level transmitter with the 4...20 mA output option

	Minimum voltage at output terminals [V DC]	Maximum voltage at output terminals [V DC]
Current output terminals	11.5 ①	30 ①

① For a current output of 22 mA

Level transmitter with the PROFIBUS PA or FOUNDATION fieldbus output option

		Minimum voltage at output terminals [V DC]	Maximum voltage at output terminals [V DC]
Output terminals	Entity	9	32
	FISCO	9	17.5

3.7.4 Electrical schematic

Level transmitter with the 4...20 mA passive - HART output option

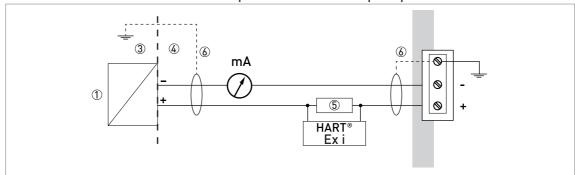


Figure 3-12: Electrical schematic for Ex ic-approved equipment with the 4...20 mA passive – HART output option

Level transmitter with the FOUNDATION™ fieldbus or PROFIBUS PA output option

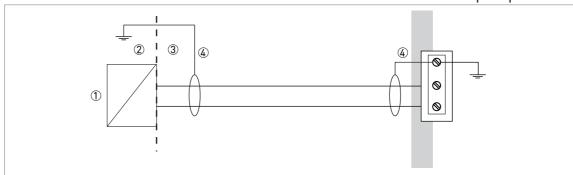


Figure 3-13: Electrical schematic for Ex ic-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option

- ① Approved barrier with entity parameters or FISCO power supply
- 2 Non-Ex zone
- 3 Ex zone
- Grounding wire if the electrical cable is shielded (braided wire etc.). NOTE: Shielded electrical cable is mandatory for fieldbus output options.

Remote (Field) version

The signal cable (between the converter electronics and the antenna electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.

4 Start-up



WARNING!

Make sure that it is safe to supply electrical power. Do a start-up check:



- Are the wetted components (gasket, flange and antenna) resistant to corrosion by the tank product?
- Does the information given on the nameplate agree with the application?
- Did you connect the equipotential bonding system correctly?
- Ex d applications: Are the cable glands, plugs and adaptors Ex d-approved?
- Ex t applications: Are the cable glands, plugs and adaptors Ex t-approved?
- **Ex ia applications:** Are you using an intrinsically-safe barrier within the correct parameters? For more data, refer to *Ex ia equipment* on page 25. The electrical circuit characteristics must not be more than the maximum intrinsically-safe values.
- Ex ic applications: Are you using an intrinsically-safe barrier within the correct parameters? For more data, refer to Ex ic equipment on page 30. The electrical circuit characteristics must not be more than the maximum intrinsically-safe values.
- Did you install the correct cable glands? Is the terminal compartment correctly sealed?
- Does the optional purging system agree with Ex requirements?

5 Service

5.1 Periodic maintenance

No maintenance is necessary.



INFORMATION!

For more data about regular inspections and maintenance procedures for devices with Ex and other approvals, refer to the related supplementary instructions.

You must remove the device for cleaning only if the antenna does not have the purging system option. If it is necessary to clean the device, obey the instructions given in the handbook.

5.2 Keep the device clean



DANGER!

If dirt collects on the device, clean it with a damp cloth.

Devices with the PP Wave Horn antenna option contain a PP boundary wall between the process and the signal converter. If the PP part is not resistant to corrosion by your cleaning agents, do not clean the device with them.

Devices with the PTFE Wave Horn antenna option contain a PTFE boundary wall between the process and the signal converter. If the PTFE part is not resistant to corrosion by your cleaning agents, do not clean the device with them.

If you use the incorrect cleaning agent (i.e. the device is not resistant to corrosion by your cleaning agent), do not use the device in a hazardous location. If aid is necessary, speak or write to the supplier.

5.3 Manufacturer

Eckardt S.A.S. 20 rue de la Marne 68360 Soultz France

If you need to return your device for inspection or repair, speak or write to your supplier and obey the instructions that follow.

5.4 Returning the device to the manufacturer

5.4.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.



WARNING!

Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points:

- Due to statutory regulations on environmental protection and safeguarding the health and safety of the personnel, the manufacturer may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.
- This means that the manufacturer can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.



WARNING!

If the device has been operated with toxic, caustic, radioactive, flammable or water-endangering products, you are kindly requested:

- to check and ensure, if necessary by rinsing or neutralising, that all cavities are free from such dangerous substances,
- to enclose a certificate with the device confirming that it is safe to handle and stating the product used.

5.4.2 Form (for copying) to accompany a returned device

\wedge			
/	V		

CAUTION!

To avoid any risk for our service personnel, this form has to be accessible from outside of the packaging with the returned device.

Company:		Address:	
Department:		Name:	
Tel. no.:		Fax no. and/or Email address:	
Manufacturer's order no. or serial no.:			
The device has been operated with the following medium:			
This medium is:	dioactive		
	water-hazardous		
	toxic		
	ustic		
flam		mable	
	le checked tha	checked that all cavities in the device are free from such substances.	
We h		d out and neutralized all cavities in the device.	
We hereby confirm that there is no risk to persons or the environment through any residual media contained in the device when it is returned.			
Date:		Signature:	
Stamp:			

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