Instruction

MI 021-547 en

AUGUST 2019

6500W + IMT65W Battery Powered Electromagnetic Water Meter

Master Instruction

Electronic Revision 5.0.5 (SW.REV.5.0.2)





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1.1 Software history

The "Electronic Revision" (ER) is consulted to document the revision status of electronic equipment according to NE 53 for all GDC devices. It is easy to see from the ER whether troubleshooting or larger changes in the electronic equipment have taken place and how that has affected the compatibility.

Changes and effect on compatibility

1	Downwards compatible changes and fault repair with no effect on operation (e.g. spelling mistakes on display)		
3	Downwards compatible hardware and/or software change of inputs and outputs:		
	P Pulse output		
	S Status output		
	X All inputs and outputs		
4	Downwards compatible changes with new functions		
5	Incompatible changes, i.e. electronic equipment must be changed.		

Release date	Electronic revision *	Changes and compatibility	CCRC code	Documentation
2019	ER 5.0.6_ (SW. REV. 5.0.6_)			MI 6500W + IMT65W-R02

1.2 Intended use



CAUTION!

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.



NOTICE!

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

This flowmeter is designed exclusively to measure the flow of drinking water and raw water.



WARNING!

If the device is not used according to the operating conditions (refer to chapter Technical data), the intended protection could be affected.

1.3 Certification



The manufacturer certifies successful testing of the product by applying the CE marking.

This device fulfils the statutory requirements of the relevant EU directives.

For full information of the EU directives and standards and the approved certifications, please refer to the EU Declaration of Conformity or the website of the manufacturer.

Other approvals and standards

• Measuring Instruments Directive 2014/32/EU; Annex III (MI-001)

For more information, please refer to the dedicated documentation.

1.4 Safety instructions from the manufacturer

1.4.1 Copyright and data protection

The contents of this document have been created with great care. Nevertheless, we provide no guarantee that the contents are correct, complete or up-to-date.

The contents and works in this document are subject to copyright. Contributions from third parties are identified as such. Reproduction, processing, dissemination and any type of use beyond what is permitted under copyright requires written authorisation from the respective author and/or the manufacturer.

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The collection of personal data (such as names, street addresses or e-mail addresses) in the manufacturer's documents is always on a voluntary basis whenever possible. Whenever feasible, it is always possible to make use of the offerings and services without providing any personal data.

We draw your attention to the fact that data transmission over the Internet (e.g. when communicating by e-mail) may involve gaps in security. It is not possible to protect such data completely against access by third parties.

We hereby expressly prohibit the use of the contact data published as part of our duty to publish an imprint for the purpose of sending us any advertising or informational materials that we have not expressly requested.

1.4.2 Disclaimer

The manufacturer will not be liable for any damage of any kind by using its product, including, but not limited to direct, indirect or incidental and consequential damages.

This disclaimer does not apply in case the manufacturer has acted on purpose or with gross negligence. In the event any applicable law does not allow such limitations on implied warranties or the exclusion of limitation of certain damages, you may, if such law applies to you, not be subject to some or all of the above disclaimer, exclusions or limitations.

Any product purchased from the manufacturer is warranted in accordance with the relevant product documentation and our Terms and Conditions of Sale.

The manufacturer reserves the right to alter the content of its documents, including this disclaimer in any way, at any time, for any reason, without prior notification, and will not be liable in any way for possible consequences of such changes.

1.4.3 Product liability and warranty

The operator shall bear responsibility for the suitability of the device for the specific purpose. The manufacturer accepts no liability for the consequences of misuse by the operator. Improper installation or operation of the devices (systems) will cause the warranty to be void. The respective "Standard Terms and Conditions" which form the basis for the sales contract shall also apply.

1.4.4 Information concerning the documentation

To prevent any injury to the user or damage to the device it is essential that you read the information in this document and observe applicable national standards, safety requirements and accident prevention regulations.

If this document is not in your native language and if you have any problems understanding the text, we advise you to contact your local office for assistance. The manufacturer can not accept responsibility for any damage or injury caused by misunderstanding of the information in this document.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device. Special considerations and precautions are also described in the document, which appear in the form of icons as shown below.

1.4.5 Warnings and symbols used

Safety warnings are indicated by the following symbols.



DANGER!

This information refers to the immediate danger when working with electricity.



DANGER!

This warning refers to the immediate danger of burns caused by heat or hot surfaces.



DANGER!

These warnings must be observed without fail. Even partial disregard of this warning can lead to serious health problems and even death. There is also the risk of seriously damaging the device or parts of the operator's plant.

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WARNING!

Disregarding this safety warning, even if only in part, poses the risk of serious health problems. There is also the risk of damaging the device or parts of the operator's plant.



CAUTION!

Disregarding these instructions can result in damage to the device or to parts of the operator's plant.



NOTICE!

These instructions contain important information for the handling of the device.



LEGAL NOTICE!

This note contains information on statutory directives and standards.



• HANDLING

This symbol designates all instructions for actions to be carried out by the operator in the specified sequence.

RESULT

This symbol refers to all important consequences of the previous actions.

1.5 Safety instructions for the operator



WARNING!

In general, devices from the manufacturer may only be installed, commissioned, operated and maintained by properly trained and authorized personnel. This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device.

1.6 Instruction for transportation and handling of batteries



WARNING!

Lithium batteries are primary power sources with high energy content. If mistreated, they may present a potential risk.



NOTICE!

The lithium batteries supplied, are non-rechargeable. Do NOT recharge the empty lithium batteries. Dispose of them according the local legislation in your country.



NOTICE!

The manufacturer assumes no liability for customer failure.

Please observe the following instructions:

- Transport only in special packaging with special labels and transportation documents.
- Do not short-circuit, recharge, overcharge or connect with false polarity.
- Do not expose to temperature beyond the specified temperature range or incinerate the battery.
- Do not crush, puncture or open cells or disassemble battery packs.
- Do not weld or solder to the body of the battery.
- Do not expose contents of battery to water.
- Remove the battery from device before returning to the manufacturer for service or warranty reasons.
- Dispose battery packs in accordance with local regulations; where possible, recycle used batteries.

2 DEVICE DESCRIPTION

2.1 Scope of delivery



NOTICE!

Do a check of the packing list to make sure that you have all the elements given in the order.



NOTICE!

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.



NOTICE!

The remote version will arrive in two cartons. One carton contains the signal transmitter and one carton contains the flow tube.

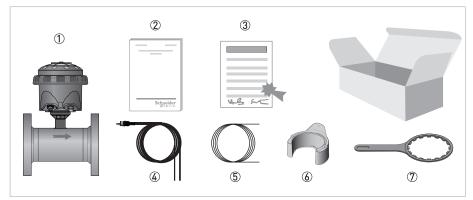


Figure 2-1: Scope of delivery

- ① Ordered water meter (compact or remote version)
- Product documentation
- $\textcircled{3} \quad \mathsf{Factory\ calibration\ report}$
- ④ Combined signal/power cable (delivered according order)
- (5) Tube cable (remote version)
- (6) Wall holder (remote version)
- O Special wrench for loosening the locking ring of the cover



NOTICE!

Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.



NOTICE!

Special cable and/or cable assemblies are delivered according to the ordered signal transmitter type.



CAUTION!

The signal transmitter housing is delivered with attached IP67 dust caps to protect the connections of the signal transmitter. After removing the caps and connecting the signal- and tube cables, the signal transmitter housing and connections are IP68 rated.

2.2 Device description

Your measuring device is supplied ready for operation. The factory settings for the operating data have been made in accordance with your order specifications.

The following versions are available:

- Compact version (the signal transmitter is mounted directly on the measuring tube) in polycarbonate (IP68) housing
- Remote version (measuring tube with a stainless steel connection box and a signal transmitter) in a remote, polycarbonate housing

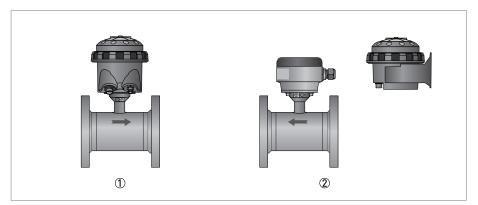


Figure 2-2: Device versions

① Compact version

2 Remote version

Both versions are available with an optional integrated P&T sensor.

DEVICE DESCRIPTION

2.3 Nameplate (example)



NOTICE!

Check the device nameplate to ensure that the device is delivered according to your order.

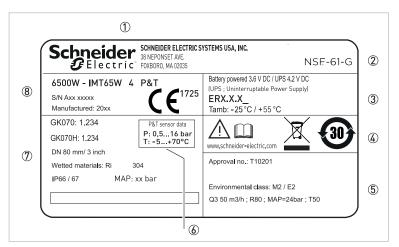


Figure 2-3: Example of nameplate

- 1 Name and address of the manufacturer
- ② Additional logo and/or certifications
- ③ Battery voltage UPS and Electronic Revision number
- (4) Disposal logo and supplier website
- (5) Optional (MI-001): Additional information including approval number, Q3, ratio
- 6 Specific pressure and temperature data
- O Meter constant, diameter, wetted materials, protection class
- (8) Type designation of the flowmeter, serial number, date of manufacturing and CE sign with number of notified body (option: text P&T only for versions with integrated pressure and temperature sensor)

3.1 General notes on installation

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NOTICE!

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.



NOTICE!

Do a check of the packing list to make sure that you have all the elements given in the order.



NOTICE!

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

3.2 Storage

- Store the device in a dry, dust-free location.
- Avoid continuous direct sunlight.
- Store the device in its original packaging.
- Storage temperature: -30...+70°C / -22..+158°F

3.3 Transport

Signal transmitter

• No special requirements.

Compact version

- Do not lift the device by the signal transmitter housing.
- Do not use lifting chains.
- To transport flange devices, use lifting straps. Wrap these around both process connections.



Figure 3-1: Transport

3.4 Pre-installation requirements

Make sure that you have all necessary tools available:

- Small screwdriver
- Wrench for cable glands (remote version only)
- Wrench for wall mounting bracket (remote version only)
- Torque wrench for installing flowmeter in pipeline

3.5 General requirements

NOTICE! The following precautions must be taken to ensure reliable installation. Make sure that there is adequate space to the sides. Protect the signal transmitter from direct sunlight and install a sun shade if necessary. Signal transmitters installed in control cabinets require adequate cooling, e.g. by fan or heat exchanger. Do not expose the signal transmitter to intense vibration. The flowmeters are tested for a vibration level in accordance with IEC 60068-2-64. Avoid magnetic field! Keep at least 5 DN distance between electromagnetic flow.

3.5.1 Vibration

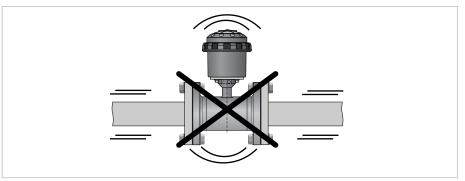


Figure 3-2: Avoid vibrations

3.5.2 Magnetic field

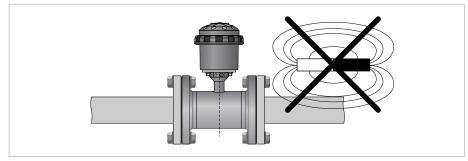


Figure 3-3: Avoid magnetic fields

3.6 Installation conditions



CAUTION!

To prevent damage to the Rilsan[®] coating, the 6500W tube must be installed carefully. Take precautions during transport and installation to protect the in- and outlet of the tube.

3.6.1 Inlet and outlet

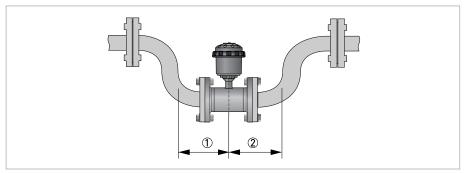


Figure 3-4: Minimal inlet and outlet

1 Inlet: $\geq 0 DN$

2 Outlet: ≥ 0 DN

3.6.2 T-section

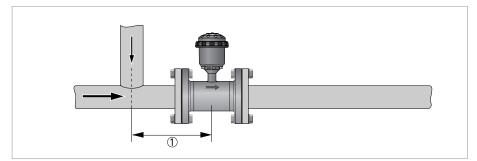


Figure 3-5: Distance behind a T-section $(\widehat{1}) \ge 0$ DN

3.6.3 Open feed or discharge

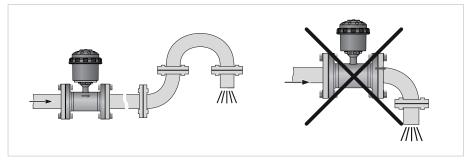


Figure 3-6: Installation in front of an open discharge

3 INSTALLATION

3.6.4 Bends

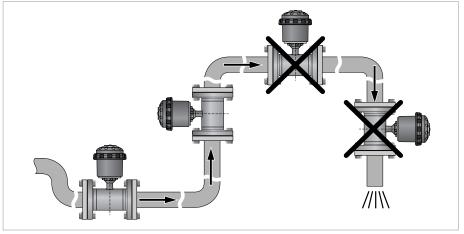


Figure 3-7: Installation in bending pipes (90°)

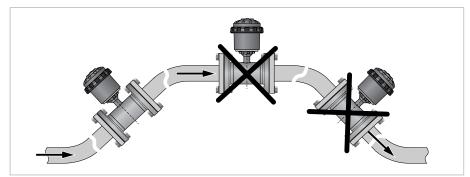


Figure 3-8: Installation in bending pipes (45°)



CAUTION!

Avoid draining or partial filling of the flow tube

3.6.5 Pump

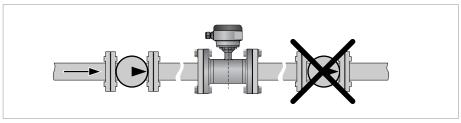


Figure 3-9: Recommended installation: behind a pump

3.6.6 Control valve

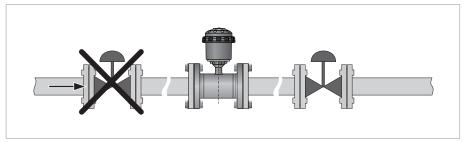


Figure 3-10: Recommended installation: in front of a control valve

3.6.7 Air venting and vacuum forces

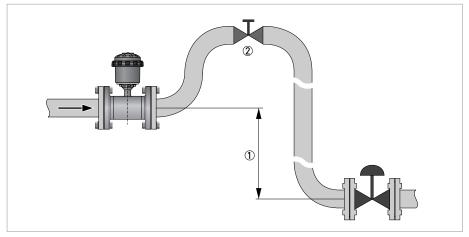


Figure 3-11: Air venting

≥ 5 m
 Air ventilation point

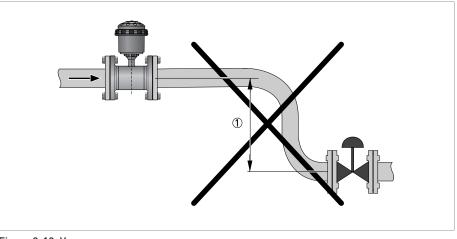


Figure 3-12: Vacuum (1) $\geq 5 \text{ m}$

3.6.8 Installation in a metering pit and subsurface applications

The 6500W flow tube is IP68 rated (NEMA 4X/6P) to IEC/EN 60529. It is suitable for continuous submersion in flooded measurement chambers and can withstand a 10 meter / 33 ft water column.

The compact and remote version of the IMT65W signal transmitter is IP68 rated (NEMA 4/4X/6) and suitable for periodic submersion in flooded measurement chambers.

The signal transmitters have a polycarbonate housing and IP68 rated (military) plug and play connectors. Submersion under water is possible down to a depth of 10 meter / 33 ft. In applications with prolonged or continuous submersion, it is advised to use the 6500W + IMT65W remote version. The remote IMT65W signal transmitter and GPRS data logger unit can be installed on the wall of the measuring pit near the lid for visual read out of the display.

Submersion applications

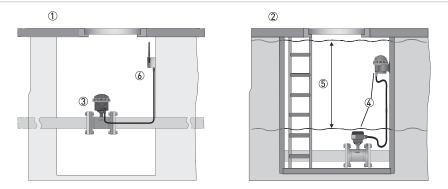


Figure 3-13: Examples of installation in measuring pit

- ① Periodic submersion
- ② Continuous submersion
- ③ Compact version
- ④ Remote version
- (5) Maximum water column 10 meter / 33 ft
- 6 GPRS / data logger unit (location)



CAUTION!

When installing flowmeter and GPRS/GSM module, follow supplier instructions.

Subsurface application

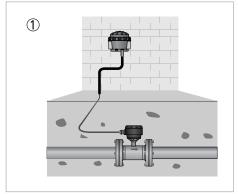


Figure 3-14: Application with buried (subsoil) tube and a field version transmitter 1 6500W + IMT65W remote version

Note: figures shows a cable \leq 25 m / 82 ft

3.6.9 Mounting position and flange deviation

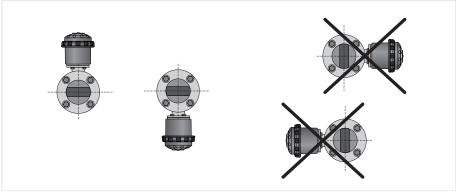


Figure 3-15: Mounting position

- Mount flow tube either with the signal transmitter aligned upwards or downwards.
- Install flow tube in line with the pipe axis.
- Pipe flange faces must be parallel to each other.

3.6.10 Flange Deviation

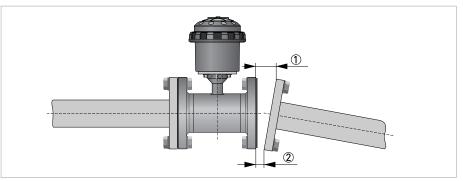


Figure 3-16: Flange deviation

- 1 L_{max}
- $2 L_{min}$



CAUTION!

Max. permissible deviation of pipe flange faces: $L_{max} - L_{min} \le 0.5 \text{ mm} / 0.02"$.



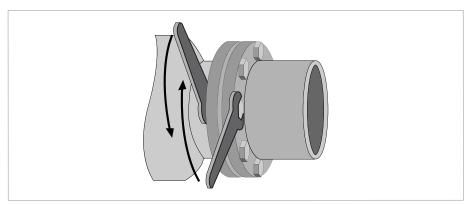
CAUTION!

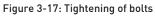
Use the proper tools to ensure the integrity of the meter and prevent damage to the Rilsan[®] coating.

3.7 Mounting

3.7.1 Torques and pressures

The maximum pressure and torque values for the flowmeter are theoretical and calculated for optimum conditions and use with carbon steel flanges.







Tightening of bolts

- Always tighten the bolts uniformly and in diagonally opposite sequence.
- Do not exceed the maximum torque value.
- Step 1: Apply approx. 50% of max. torque given in table.
- Step 2: Apply approx. 80% of max. torque given in table.
- Step 3: Apply 100% of max. torque given in table.

3 INSTALLATION

Nominal size DN [mm]	Pressure rating	Bolts	Max. torque [Nm] ^①
25	PN 16	4 x M 12	12
40	PN 16	4 x M 16	30
50	PN 16	4 x M 16	36
65	PN 16	8 x M 16	50
80	PN 16	8 x M 16	30
100	PN 16	8 x M 16	32
125	PN 16	8 x M 16	40
150	PN 10	8 x M 20	55
150	PN 16	8 x M 20	55
200	PN 10	8 x M 20	85
200	PN 16	12 x M 20	57
250	PN 10	12 x M 20	80
250	PN 16	12 x M 24	100
300	PN 10	12 x M 20	95
300	PN 16	12 x M 24	136
350	PN 10	16 x M 20	96
400	PN 10	16 x M 24	130
450	PN 10	20 x M 24	116
500	PN 10	20 x M 24	134
600	PN 10	20 x M 27	173

① The torque values also depend on variables (temperature, bolt material, gasket material, lubricants, etc.) outside the control of the manufacturer. Therefore these values should be regarded as indicative only.

Nominal size [inch]	Flange class [lb]	Bolts	Max. torque [lbs.ft] ^①
1	150	4 x 1/2"	4
11/2	150	4 x 1/2"	11
2	150	4 x 5/8"	18
2.5	150	8 x 5/8"	27
3	150	4 x 5/8"	33
4	150	8 x 5/8"	22
5	150	8 x 3/4"	33
6	150	8 x 3/4"	48
8	150	8 x 3/4"	66
10	150	12 x 7/8"	74
12	150	12 x 7/8"	106
14	150 (2)	12 x 1"	87
16	150 (2)	16 x 1"	84
18	150 (2)	16 x 1 1/8"	131
20	150 (2)	20 x 1 1/8"	118
24	150 ②	20 x 1 1/4"	166

The torque values also depend on variables (temperature, bolt material, gasket material, lubricants, etc.) outside the control of the manufacturer. Therefore these values should be regarded as indicative only.
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No full rating (max. 150 psi / 10 bar).

3.8 Mounting of the signal transmitter



NOTICE!

Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

3.8.1 Remote signal transmitter housing

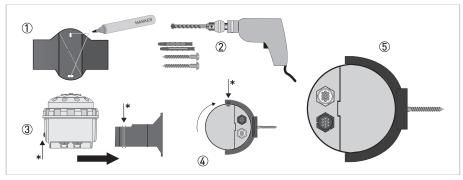


Figure 3-18: Mounting of the wall holder

- ① Mark the fixation points.
- Drill the holes and mount the holder with the right screws (e.g. M6 x 50 with washer) and plugs.
 Do not exceed a tightening torque of 2 Nm / 1.5 lb-ft when fastening the screws. This can damage the wall holder.
- ③ Slide the IP68 remote version housing into the holder as shown. Make sure that the positioning cam * is placed in the guiding provided for that purpose (power and data connectors positioned on the backside).
- ④ Turn the housing 180° counter clockwise (until the power and data connectors are on the front side). Make sure that the holder snaps into the lock of the wall holder.
- (5) Bottom view of the IP68 remote version in to the wall holder.

3.8.2 Closing of the signal transmitter housing

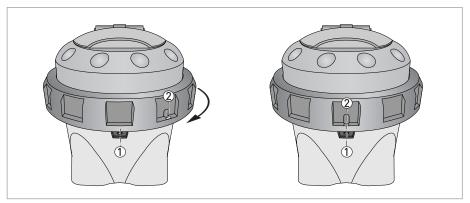


Figure 3-19: Closing of the signal transmitter housing

- Before closing the case of the signal transmitter, ensure that all surfaces in contact with the seals are clean.
- Position the upper part of the case and tighten the lock ring, up until the positions of points ① and ② are inline (do not tighten the ring any further).
- Use the special wrench to tighten the ring as advised above.
- If applicable, place a new utility seal (see section Utility Seal).

3.8.3 Mounting of the Multi-Power unit

The mounting of the Multi-Power unit is possible in the following options:

- Surface mounting with 2 screws on a wall or other sufficient hard surface
- On-pipe mounting with 2 Tie-Wraps

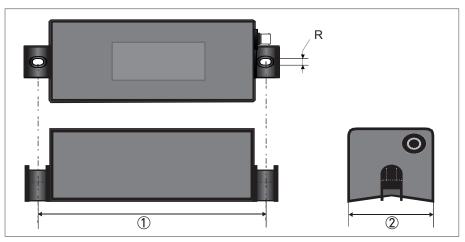
For mounting on a horizontal or vertical surface, always use the proper tools and mounting materials (e.g. drill, plug and screws). The distance between the two mounting holes is 184 mm / 7.2". Always mount the Multi-Power unit on the intended location before connecting to the tube and/or switching on the main power. When attaching the wall holder unit to the wall, do not exceed a tightening torque of 1 Nm / 0.74 lb-ft when fastening the screws. This can damage the mounting eyelets.

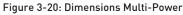
Mounting on the pipe line construction can easily be done by using 2 Tie-Wraps. The bottom of the housing of the Multi-Power unit is designed for mounting on a pipe line. Choose the correct size and properties of the Tie-Wraps (specifications according ambient temperature and other conditions, size, width max.14 mm / $\frac{1}{2}$ "). Consider releasable types of Tie-Wraps when mobility and/or replacing of mounting is expected.

The Multi-Power unit is IP68 rated.



CAUTION! Prevent water ingress to the AC or DC cable when not connected.





- ① distance = 184 mm / 7.2".
- ② width of unit = 74 mm / 2.9"
- R = size of mounting hole ; 6 mm / $\frac{1}{4}$ "

4.1 Safety instructions



DANGER!

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!



DANGER!

Observe the national regulations for electrical installations!



WARNING!

Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.



NOTICE!

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

4.2 Important notes on electrical connection



DANGER!

Electrical connection is carried out in conformity with the VDE 0100 directive "Regulations for electrical power installations with line voltages up to 1000 V" or equivalent national regulations.

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CAUTION!

- Use suitable cable entries for the various electrical cables.
- The measuring tube and signal transmitter have been configured together at the factory. For this reason, please connect the devices in pairs. Ensure that the measuring tube constant GK/GKL (see nameplates) are identically set.
- If delivered separately or when installing devices that were not configured together, set the signal transmitter to the DN size and GK/GKL of the tube, refer to the chapter; **Function tables** of the concerning signal transmitter.



DANGER!

Cables may only be connected when the power is switched off.

ELECTRICAL CONNECTIONS

4.3 Grounding

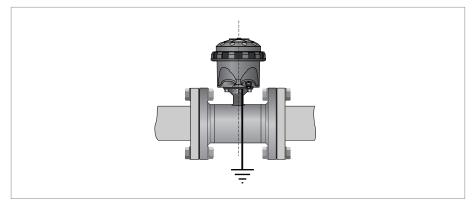


Figure 4-1: Grounding

NOTICE!



Grounding without grounding rings. The flow tube is equipped with a reference electrode.

4.4 Cable overview

The following overview describes the different cables available for the compact and remote version.

The tube cable for the IP68 remote (field) version has an 8 pin male connector. The I/O cable (pulse /modbus) is available in a Multi-Power version and has an additional power cable connection.

Overview I/O cables, with or without a power cable, with female connector:

IP 68 Cable versions

I/O version	Multi-Power cable	PIN
Modbus cable	Ν	4
Pulse cable	Ν	8
Data logger	Ν	8
Modbus cable	Y	10
Pulse cable	Y	8
Data logger	γ	8

Electrical values

• Pulse output

2x Pulse output passive - (maximum 3 outputs possible, see status output): $f \leq 100$ Hz; I ≤ 10 mA; U: 2.7...24 VDC (P ≤ 100 mW)

Status output

2x Status output passive - (1 status output can be used as a third pulse output): $I \leq 10~mA;~U:~2.7...24~VDC~(P \leq 100~mW)$

Communication

Modbus RTU output - (detailed information available in Supplementary Manual)

4.5 Connection of the tube cable

The compact version of the 6500W + IMT65W is already internally connected to the tube and has different options to connect pulse, Modbus and/or external supply cables. See the following sections for the different options and available cables.

For the 6500W + IMT65W remote version, a standard cable is delivered with the device. On the tube side the cable is as standard potted at the factory. The tube cable has a IP68 rated RVS snap-on connection to connect the tube with the IP68 field signal transmitterhe cables have the following colour coded leads:

Standard tube cable

Wire colour	Terminal	Function
Brown	1	Reference electrode
White	2	Standard electrode signal
Violet	3	Standard electrode signal
Blue	7	Field current
Green	8	Field current
Yellow	9	No function
Drain wires	Screws	Shielding



NOTICE!

The standard WSC2 tube cable (double shielded), includes both electrode and field current leads and has a maximum length of 25 m / 82 ft. (other lengths on request).

Tube cable with integrated P&T option

Wire colour	Contact on connector	Terminal	Function
Brown	Н	1	Reference electrode / P&T sensor
White	D	4	P&T sensor
Grey	F	5	P&T sensor
Pink	В	6	P&T sensor
Blue	Α	7	Field current
Green	G	8	Field current
White/White	С	2	Standard electrode signal
White/Red	E	3	Standard electrode signal
Drain wires	Housing	Screws	Shielding



CAUTION!

Make sure the device functions properly, always use the signal cables included in the delivery

4.6 Connection of the signal cable

4.6.1 IP68 housing (compact version)

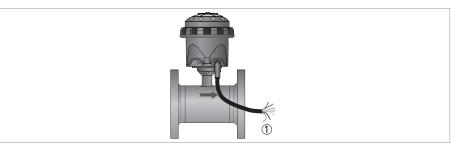


Figure 4-2: Output cable at IP68 compact version ① Color coded leads of the output cable

Pulse output cable

Wire color	Contact on connector	Function
Yellow	А	Status output 1 or threshold for P or T or pulse output C
White	G	Status output 2 or threshold for P or T
Blue	Н	Ground
Brown	В	Pulse output A
Green	F	Pulse output B
Pink	С	External battery +
Grey	E	External battery -

Note; with or without shielding

Modbus cable

Note: see the next chapter for the combined power and modbus / pulse cable options.

4.6.2 IP68 housing (remote version)

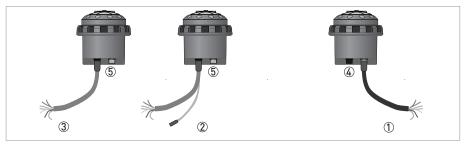


Figure 4-3: Different output cable, IP68 remote version

- Color coded leads of tube cable
- ② Y cable with additional power cable
- ③ I/O cable (pulse, modbus)
- ④ I/O connection
- 5 RVS tube cable connection

Tube cable:

For more information; refer to *Connection of the tube cable* on page 32 for the available connection options.

For connection of I/O (modbus, pulse output signals) with or without additional power supply cable connection, several cable connection options are available. The cables have the following color code leads.

Wire color	Contact on connector	Function
Yellow	А	Status output 1 or threshold for P or T or pulse output C
White	G	Status output 2 or threshold for P or T
Blue	Н	Ground
Brown	В	Pulse output A
Green	F	Pulse output B
Pink	С	External battery +
Grey	E	External battery -

Output pulse cable

Combined power and pulse output cable (Y-cable)

Wire color	Contact on connector	Function
Yellow	А	Status output 1 or threshold for P or T or pulse output C
White	G	Status output 2 or threshold for P or T
Grey	Н	Ground
Brown	В	Pulse output A
Green	F	Pulse output B
Brown	С	External power +3.6V
White	E	External power (Ground)
Shield	D	Shielding

Combined power and Modbus cable (Y-cable)

Wire color	Contact on connector	Function
Shield	С	Shielding
Brown	В	-
White	А	Ground
Green	E	Down link wire A←
Yellow	К	Down link wire B←
Pink	Н	Up link wire A \rightarrow
Grey	J	Up link wire $B \rightarrow$
Brown	F	External power +3.6V
White	G	External power (Ground)
Shield	D	Shielding

This cable has two pairs of wires, one for uplink and one for downlink. Both are connected within the connector. When disconnecting the cable on the tube side, the two paired wires will stay connected so there is disconnection of the RS-485.

Because of this connection (switching link wire), it makes no difference where the up- and downlink are connected.



NOTICE!

For proper use and installation, it is recommended to follow the advised color coded wire connections in the table above. A 120 Ω line terminator is required when the 6500W + IMT65W signal transmitter is the last device in line and/or is part of the bus connection.

Specific information is described in the supplementary Modbus manual, available on the manufacturer website.

5.1 Connecting the internal battery



CAUTION!

Please connect the battery before first use. The signal transmitter is delivered with a disconnected battery.



NOTICE!

For transport purposes, signal transmitters which are verified to MI-001 or OIML R49 have also disconnected batteries. Please connect battery before placing the local utility seal.

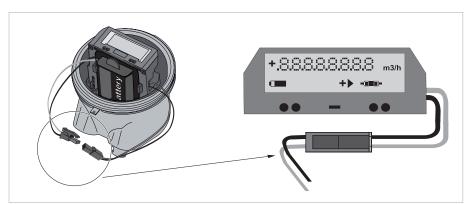


Figure 5-1: Connecting the battery



- Remove the cover.
- Fasten the battery connector of the power cable to the internal connector in the signal transmitter.
- Check if the display lights up.
- Put back the cover.



WARNING!

Make sure that the battery cable is not jammed by the cover.



• For closing the case of the device in the IP68 housing refer to *Closing of the signal transmitter housing* on page 27.

For information on the different battery types refer to *Types of batteries* on page 70



NOTICE! The device now operates with default menu settings. refer to Battery settings on page 66 for configuration of these menu settings.

5.2 Power supply - battery

The standard version of the 6500W + IMT65W has an internal battery pack with a Lithium double D cell (3.6V-38 Ah). There is no loss of totalizer data when exchanging and/or replacing the battery/power supply

More information regarding the exchange / replacing of battery, refer to *Types of batteries* on page 70 or refer to *Battery lifetime* on page 99 for typical lifetimes of batteries

5.3 Power supply - Multi-Power

Beside regular battery power supplies, the 6500W + IMT65W can also be connected to an external Multi-Power unit.

The external Multi-Power unit has an internal Lithium battery pack (3.6 V -38 Ah) and can be connected with a combined power and output cable (Y-cable) for power input. The unit is delivered with a special power cable for connection to a 10...30 V DC supply (a.o. through wind-and/or solar energy supplies) and a cable for connecting to mains supply (110...230 V AC / 50 - 60 Hz)

The Multi-Power unit has two, not rechargable internal batteries (3.6 V -38 Ah) for battery backup mode. There is no loss of totalizer data when connecting / disconnecting the Multi-Power unit.



Figure 5-2: Multi-Power supply

Dimensions: L x W x H = 203 x 75 x 78 mm

* The information in the illustration, can deviate from the actual marking!

hazard. Do not recharge, disassemble, heat above 70°C (158°F) incinerate or expose contents to water

DC power input AC power input

E

10-30 VDC PELV

775-270 mA

IP68 Made in the Netherlands

110-230 V~ 🔲

50-60 Hz 9.5 W

5 START-UP

5.3.1 Connection of the Multi-Power unit

Optionally, beside an internal battery, the 6500W + IMT65W can be connected to an external Multi-Power unit for mains power and/or DC power operation with battery back-up.

The input power for the Multi-Power can be realized by connection to an AC/DC supply source

- AC mains supply source : 110...230 V AC 50/60 Hz
- DC supply source : 10...30 V DC

Automatically a start-up routine is followed, when the 6500W + IMT65W with the Multi-Power is connected properly to a live AC and/or DC supply. First the DC input is checked and if present and AC/DC converter active, the power source is DC. When AC power is present and AC/DC converter active, the power source is AC/DC. If both are not available (interrupted) the internal dual D-cell battery pack (3.6V - 38 Ah) automatically takes over the power supply.

To save energy, the 6500W + IMT65W will automatically switch to the low power consuming battery backup mode and will continue to totalize volumes but temporarily stop to transfer the data.

The Multi-Power unit is IP68 rated and totally sealed and potted to prevent ingress of water. Therefore the integrated batteries cannot be changed.

Power input / output

The 3.6V **DC power output** of the Multi-Power can easily be connected with the cable assembly that is delivered with the Multi-Power unit. The UTS snap-on connector of the cable fits in only one way to the female connector on the Multi-Power unit.

As described, **the power input** of the Multi-Power can either be chosen an AC and/or DC input. To prevent water ingress and/or shock hazard, both cable ends are IP68 sealed. If possible, it is advised to connect both AC and DC inputs on the main power source.

When one of the input cables remain disconnected, make sure that this cable is correctly installed to prevent damage to the IP68 sealed end.

DC power cable (green cable)

Wire color	Connection
Red	DC (+)
Blue	DC (+)
Yellow/Green	FE (functional earth)

AC power cable (grey cable)

Wire color	Connection
Black 1	AC (~)
Black 2	AC (~)
Green/Yellow	PE (protective earth)

Cable $\emptyset = 0.75 \text{ mm}^2$



DANGER!

Observe the notes as described in this section with respect to the installation and connection of the AC and/or DC supply !



CAUTION!

Rout non connected cables back to the power distribution box. Install cables correctly even when no power is to be connected! Take measures to prevent water ingress and shock hazard on AC and/or DC cables when not connected.

5.4 Starting the signal transmitter

The measuring device consist of a flow tube and a signal transmitter and is ready for operation. When the power is switched on (battery or Multi-powerunit is connected), a self-test is carried out and after that the meter starts to operate.

6.1 Display and operating elements

The IMT65W signal transmitter has a display and two optical keys. The optical keys can be used to cycle the display and to access the menu.

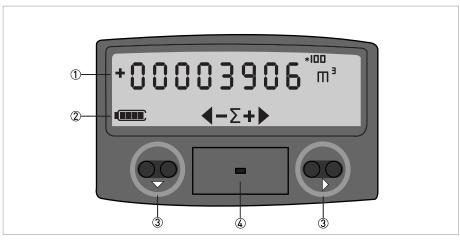
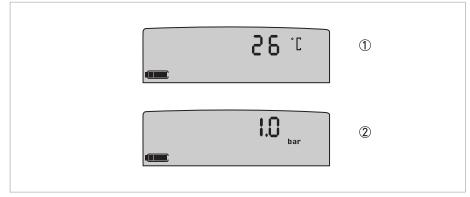


Figure 6-1: Display and operating elements

- Counter value or flow rate
- 2 Status information including battery status, flow direction and counter settings
- (3) Optical keys \checkmark and \blacktriangleright to navigate the menu and for display options
- ④ Reset button only accessible after removing the housing

Optional P&T sensor



1 Display showing temperature value

② Display showing pressure value

6.1.1 Show counters and flow rate on the display

Depending on the settings, the display shows the sum counter and optionally the forward and reverse counter and the flow rate. In addition, the display shows the unit of measurement, direction of the flow, and if selected, a decimal point or a multiplier value.



Set display to a different counter or to flow rate:

- Press the left optical key for 1 second to cycle to the next display.
- Leave the optical key untouched, to keep the current display.
- If the meter is set to AMR mode, the display will always switch back to the sum counter display.

Display	Description	Menu setting
+00003906 fL³	Sum counter (default)	Always available
00003906 ^{*1000} Ξ Σ+>	Forward counter	Available if menu number 13 is set to 1
00 I 1 0 9 0 2 ^{*™} . —	Reverse counter	Available if menu number 14 is set to 1
0002.4906 m³/₅	Positive flow rate	Available if menu number 17 is set to 1

Display symbols for flow direction and counter settings

Flow direction is from left to right (default)	Flow direction is from right to left	Description
$ \bullet - \Sigma + \bullet $	$+ \Sigma - $	Sum counter (default)
$\Sigma + \mathbf{b}$	$+ \Sigma$	Forward counter
4 - Σ	$\Sigma - \mathbf{b}$	Reverse counter
+ >	◀ +	Positive flow rate
4 -	- >	Negative flow rate

6 OPERATION

6.1.2 Show software version, diameter, meter constant and display test on the display



To cycle through the displays:

- Press the right optical key for 1 second to cycle to the next display
- Leave the optical key untouched at any time to return to the main display.

Display	Description
I9002310	Example of the instrument serial number
5.0.5.	Example of the software version
	CrC (cyclic redundancy check) integrity test of the memory and software. Example ; CrC CFF7 is SWR 5.0.3_
25. 4.160 =	Example of the diameter (125) and the meter constant (4.160)
 	Example of the add-on software version
8(r 0000	Example Modbus version
±8.8.8.8.8.8.8.8.8.8 ¹ year ¹ year AMR 5 ◀+Σ+▶ ! ^{HDDD} ^{HDD} ^H	Display test

6.1.3 Status information on the display

Display symbols	Description	Menu setting
Battery status		Always available
AMR	AMR mode on	Available if menu number 2 is set to 1
5	Automatic self-test	Automatically Please refer to <i>Automatic self-test</i> on page 68.
TEST	Test mode on	To activate Please refer to <i>Test mode</i> on page 69.

Error and notification messages

Display	Description	Actions
1year 1year 1year 1year IIIIII IIIII IIIII IIIII IIIIIIIIIIII	At the current consumption rate, the battery will be empty within 1 year.	Plan battery replacement. Note: this sign can also appear for a short period if the battery consumption is temporarily very high.
	Battery nearly empty	Replace the battery
E-00	Battery empty: voltage too low	
• (Flashing)	Notification !	 Check all connections If the exclamation mark does not disappear, contact the service department
E-X (X = 1127)	Impaired software integrity	The meter has stored the last counter values and went to sleep mode. Contact the service department.
-EP-	Empty pipe	Available if menu number 83 is set to 1.
°[^{Or} _{bar}	When the pressure/temperature is above or below max/min of the specified threshold values, the display will show the applicable max/min calibrated value, blinking ON/OFF	Check system and make sure not to exceed P/T range. (0.516 bar/ -5+70°C)
	When pressure/temperature is not read out correctly (or not read out yet from the P&T sensor) the display will show some dashes to indicate there is no valid data available	 Check all connections If the exclamation mark does not disappear, contact the service department

6.2 Access control

Access to the hardware and the software of the 6500W + IMT65W can be limited or blocked to prevent intervention by non-authorised persons. The hardware can be blocked with metrology or utility seals. Menu access to the parameters relevant for fiscal metering can be blocked in the software.

6.2.1 Access levels to the menu

There are three levels of menu access:

Access levels to the menu	Menu settings
Full menu access	Menu number 1 is set to 0
Access to the service menu only	Menu number 1 is set to 1
	Use a jumper to gain access to the service menu
Menu access blocked	Menu number 1 is set to 1

6.2.2 Access to the service menu only

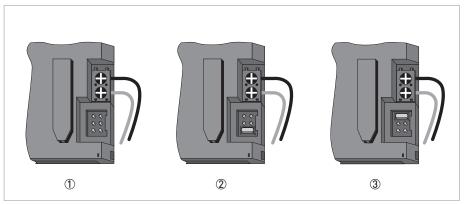
It can be necessary to access the menu for service purposes if the menu access is blocked. For this purpose, a service menu is available. The service menu becomes available after placing a jumper inside the signal transmitter housing. The service menu gives no access to items that are subject to legal metrology.



NOTICE!

Be careful not to accidently break the metrological seals while moving the jumper. Breaking the metrological seals could mean that the meter needs to be re-verified. For detailed information, please check your local regulations.

For an overview of menu items available in the service menu refer to *Menu overview* on page 51.



① No jumper, menu access blocked

② Jumper setting to gain access to the service menu

3 Storage location for the jumper. Menu access is blocked

6.2.3 Meters subject to metrology

After verification to MID Annex III (MI-001) or the OIML R49, hardware and software components that are critical for measurement characteristics and metrologically important parameters need to be protected against intervention such as accidental or intentional corruption during operation.

If the meter has been verified to MID Annex III (MI-001), access to the programming menu of the software containing the metrologically relevant parameters is blocked at the factory after the Module D verification procedure:

- Menu number 1 (access control) is set to 1
- Metrological seals are placed

Access to the service menu, without breaking the metrological seals is possible by placing the jumper. Parameters subject to fiscal metering are not available via the service menu.

The software version, diameter and meter constant are fiscal parameters. These values can be read on the display and checked with the values on the name plate without breaking the sealing. For more information please refer to *Show software version, diameter, meter constant and display test on the display* on page 42.

6.2.4 Metrological seals

After a meter is verified to MID Annex III (MI-001) or the OIML R49, the following metrological seals are applied on:

- The access hole to the reset switch that allows access to the parameter settings.
- The electronic units against removal from the outer housing of the water meter.
- The name plate and the housing of the meter to secure the nameplate against removal.



NOTICE!

Breaking the metrological seals could mean that the meter needs to be re-verified. For detailed information, please check your local regulations.

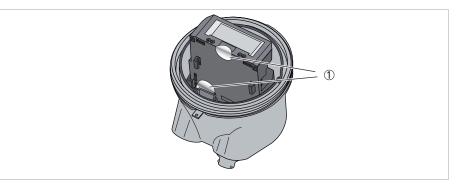


Figure 6-2: Metrological seals in signal transmitter housing ① Location of seals

6.2.5 Utility seals

To prevent intervention by non-authorised persons to the hardware and software, measures can be taken after installation and commissioning of the water meter in the field. For detailed information, please check your local regulations.

The following figures provide an example for additional utility seals. A utility seal on the outer housing of the signal transmitter and a utility seal on the measurement tube can provide evidence of an intervention by an non-authorised person.

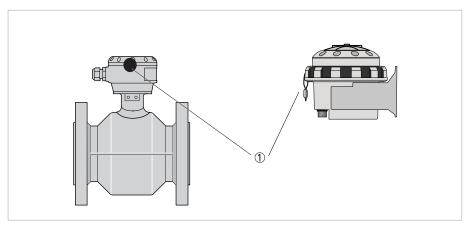


Figure 6-3: Examples of a utility seal with the remote version ① Location of seals

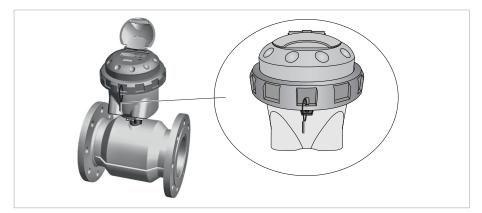


Figure 6-4: Example of a utility seal

6 OPERATION

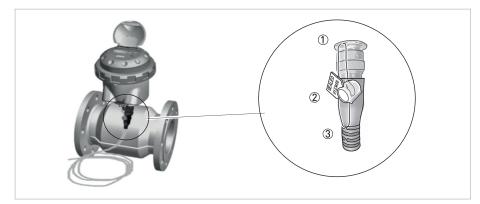


Figure 6-5: Utility seal on snap-on plug connection

- Steel sealing wire through housing connector
 Twister security meter seal
 Steel sealing wire through strain relief of connector

6.2.6 Reset full access to the menu



WARNING!

Do not break the metrological seals if the meter has been verified to MID Annex III (MI-001) or OIML R49 and has received metrological sealing. This can lead to the obligation to re-verify the meter. Please check your local regulations.

To enable access to the menu again, follow the next steps:



- Remove the cover.
- Use a small screwdriver to press the reset button.
 First press the reset button ① and then simultaneously press both the optical keys for 6 seconds ②.
- The display will automatically switch to menu number 1.
- To change the setting of menu number 1 from 1 to 0, please refer to *View or change menu settings* on page 50.

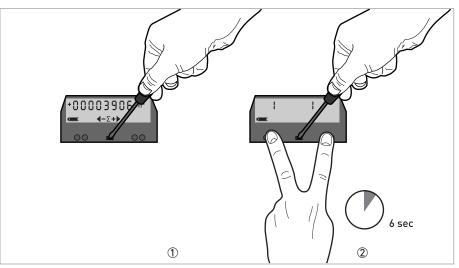


Figure 6-6: Change the settings of the access control.



WARNING!

Make sure that the battery cable is not jammed by the cover.

• For closing the case of the signal transmitter in the IP68 housing, please refer to *Closing of the signal transmitter housing* on page 27.

6.3 Menu

This chapter describes:

- How to view or change menu settings.
- A menu overview including menu access levels and default settings.
- Options for menu settings are explained in following subchapters.

6.3.1 View or change menu settings



CAUTION!

Access to the programming mode of the software is blocked if menu number 1 is set to 1. This is done at the factory after the Module D verification procedure when the meter is verified to MID Annex III (MI-001) or OIML R49.

To reset full access to the menu please refer to *Reset full access to the menu* on page 49.

To navigate or change menu settings follow the next steps:

Function	Keys	Display
To start the programming mode	Hold the \checkmark and the \blacktriangleright key for 5 seconds.	The display flashes.
To enter the menu	Press the > key within 3 seconds.	Left: menu number Right: menu setting
To navigate through the menu to the required menu number	Press the ▼ key.	
To change the menu setting	Press the 🕨 key.	The menu setting starts to flash.
To select the menu setting	Press the ▼ key.	The new menu setting starts to flash.
To confirm the menu setting	Hold the ▶ key for 3 seconds.	The menu setting no longer flashes.
To leave the programming mode and to store the new value(s)	Hold the \checkmark key for 3 seconds.	The display returns to the main screen.
To leave the programming mode without storing the new value(s)	Do not touch any key for 60 seconds.	The display returns to the main screen.

6.3.2 Menu overview

Access levels to the menu:

Items only available with full menu access	
Items available in the service menu (and with full menu access)	

Software version 5.0.6_					
No.	Function	Default	Description		
Acces	Access control				
1	Access control	0	Full menu access		
AMR n	node (Automatic Meter Reading)				
2	AMR mode	0	Off		
3	AMR digits	8	Use all digits		
Count	ers and flow rate				
10	Counter: unit of volume	01	m ³		
11	Counter: number of decimals	99	Automatically		
12	Counter: multiplier value	99	Automatically		
13	Show forward counter	0	Off		
14	Show reverse counter	0	Off		
15	Flow rate: unit of volume / time	0102	m ³ /h		
16	Flow rate: unit of time	99	Automatically		
17	Show flow rate	0	Off		
Pulse	output				
20	Pulse output A	0	Off		
21	Pulse output B	0	Off		
22	Pulse output A and B: phase shift	0	90° offset		
23	Pulse output A and B: pulse width	5	5 ms		
24	Pulse output A and B: pulse value	00.100	Automatically		
25	Pulse output A and B: pulse generation	99	Automatically		
30	Pulse output C	0	Off		
31	Pulse output C: unit of volume	01	m ³		
32	Pulse output C: pulse width	5	5 ms		
33	Pulse output C: pulse value	00.100	Automatically		

Status	s output		
40	Status output 1: self-check	0	Off
41	Status output 1: battery pre notification	0	Off
42	Status output 1: battery final notification	0	Off
43	Status output 1: empty pipe	0	Off
44	Status output 1: P&T notification	0	Off
50	Status output 2: self-check	0	Off
51	Status output 2: battery pre notification	0	Off
52	Status output 2: battery final notification	0	Off
53	Status output 2: empty pipe	0	Off
54	Status output 2: P&T notification	0	Off
Press	ure and temperature (optional)		
60	Pressure sensor	0	Off
61	Pressure unit	00	bar / psi (1 decimal)
62	Pressure limit, Maximum	xx.x / xxx	16.0 bar / 232 psi
63	Pressure limit, Minimum		-0.5 bar / -7.3
64	Show pressure	0	Off
65	Temperature sensor	0	Off
66	Temperature unit	00	°C / °F
67	Temperature limit, Maximum	xxx	70°C / 158°F
68	Temperature limit, Minimum	xxx	-5°C / 23°F
69	Show temperature	0	Off
70	P&T measuring rate	15	15 minutes
Measu	rement settings		
80	Flow direction	0	Forward
81	Measurement interval	15	15 sec
82	Low flow cut off	10	10 mm/s
83	Empty pipe detection (EP)	0	Off
Meter	configuration		
91	Meter size	ххх	Factory setting
92	Meter constant	xx.xxx	Factory setting
93	Zero offset calibration	0	Confirm
94	Zero selection	0	Factory setting (calibration settings)

Service	Service and test			
A0	Simulate outputs	0	Off	
A1	Reset all counters	88888	Confirm	
A2	Flow verification on site	0	Off	
A3	Add-on communication	0	Off	
Battery	,			
B0	Battery type	2	Internal single batteries	
B1	Battery capacity	038.00	38 Ah	
B2	Reset battery lifetime counter	0	Confirm	
B3	Modbus operation at power failure	0	Off	

Modb	Modbus RS485			
CO	Modbus slave adress	001	Value to be programmed [1 to 247]	
C1	Baud rate	9.6	9600 baud	
C2	Parity rate	0	Even	
C3	Register format	1	Big endian	
C4	Transmission delay	50	50 ms	
C5	Stop bits	1	1 Stop bit	
C6	User application name	00000	To be set	
C7	RS485 bus termination	0	No RS485 termination	
C8	Reception interval	0	Set (0-3600 sec)	

6.3.3 Access control

No.	Function	Options	Description
1	Access control	0 = Full menu access (default)	If set to 1, access to the program-
		1 = Menu access blocked Fiscal metering / Custody transfer	ming mode is blocked. To reset access to the menu please refer to <i>Reset full access to the menu</i> on page 49.

6.3.4 Automatic Meter Reading mode (AMR)

The AMR mode provides an option to read the display as base for the pulse output (e.g. use certain digits of the counter value).

In Automatic Meter Reading (AMR) mode the following settings apply:

- Menu number 10 (Counter: unit of volume) cannot be set to litre or acre-inch.
- Menu number 15 (Flow rate: unit of volume / time) cannot be set to litre per second or acre-inch per day.

No.	Function	Options	Description
2	AMR mode	0 = Off (default)	Automatic Meter Reading mode
		1 = On	(AMR)
3	AMR digits	8	Use all digits 87654321
		7 -	Use 7 most significant digits 8765432-
		- 7	Use 7 least significant digits -7654321
		6	Use 6 most significant digits 876543
		- 6 -	-765432-
		6	654321
		5	87654
		- 5	-76543
		5 -	65432-
		5	54321
		4	8765
		- 4	-7654
		4	6543
		4 -	5432-
		4	4321

6.3.5 Counters and flow rate

The following preferences are available:

- Unit of volume or time
- Accuracy of the counters
- Multiplier value
- Availability of forward and reverse counter and flow rate on the display

The counter values can be programmed to display a higher accuracy with a decimal dot (menu number 11). The multiplier value enables the display of volumes with more than 8 digits (menu number 12).

If a multiplier is selected, the multiplier value is shown in the top right corner of the display. The value on the display must be multiplied with a factor 10, 100 or 1000 to get the actual counter value. The decimal dot and multiplier value are not available for the flow rate.

The default setting for number of decimals and the multiplier value is 99. The number of decimals and multiplier are set automatically by the software, based on the following criteria:

- The meter size and the measurement unit.
- The elapsed time to display overflow is minimal 6 years at a flow velocity of 3 m/s.
- The number of decimals is as high as possible.
- The multiplier (*10, *100, or *1000) can be used only if the number of decimals is zero.

No.	Function	Options	Description
10	Counter:	00 = Litre (l)	00 and 06 are not shown if menu
	unit of volume	01 = Cubic meter (m ³) (default)	number 2 (AMR) mode is set to 1 (On). Note: the representation of the
		02 = Gallon (gal)	values (number of decimals) and the multiplier are automatically
		03 = Imperial gallon (i.gal)	set. This can be adjusted using menu items 11 and 12.
		04 = Cubic feet (ft ³)	
		05 = Acre feet (a-ft)	-
		06 = Acre inch (a-in)	
		07 = Mega litre (Ml)	_
		08 = Mega imperial gallon (M i. gal)	
11	Counter:	99 = Automatically (default)	Places a decimal dot.
	number of decimals	07 = Number of decimals	99 = The number of decimals is set automatically.
12	Counter:	99 = Automatically (default)	Shows counter value divided by
	multiplier value	1 = x 1	the multiplier value entered. 99 = The multiplier value is set
		10 = x 10	automatically.
		100 = x 100]
		1000 = x 1000	

6 OPERATION

No.	Function	Options	Description
13	Show forward counter	0 = Off (default)	Makes the item available on the
		1 = 0n	display.
14	Show reverse counter		
		1 = 0n	display.
15	Flow rate: unit of volume / time	0000 = Litre per second (l/s)	0000 and 0603 are not shown if
	unit of volume / time	0102 = Cubic meter per hour (m ³ /h) (default)	menu number 2 (AMR) mode is set to 1 (On). Note: in the representation of the
		0201 = Gallon per minute (gal/min)	flow rate on the display, the unit of time is automatically chosen.
		0301 = Imperial gallon per minute (i.gal/min)	The default unit of time can be overruled using menu number 16. The number of decimals is
		0402 = Cubic feet per hour (ft ³ /h)	fixed and cannot be changed.
		0503 = Acre feet per day (a-ft/d)	
		0603 = Acre inch per day (a-in/d)	
		0703 = Mega litre per day (Ml/d)	
		0803 = Mega imperial gallon per day (Mi.gal/d)	
16	Flow rate:	99 (default)	99 = Value is based on menu
	unit of time	00 = per second	number 15 (flow rate) and diameter.
		01 = per minute	
		02 = per hour	
		03 = per day	
17	Show flow rate	0 = Off (default)	Makes the item available on the
		1 = 0n	display.

6.3.6 Pulse output

By default two pulse outputs A and B are available. Optionally, status output 1 is available as a third pulse output C.

The relation between pulse output A and B can be set in menu number 22 to the following presets:

Pulse output A and B; 90° offset (default value)

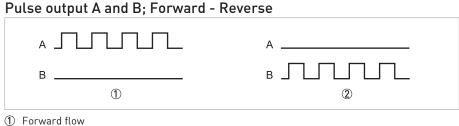


(1) Forward flow

Reverse flow

There is a phase shift of 90° offset between pulse output A and B. Pulse output A and B give the same number of pulses, but pulse output B is shifted half a pulse width in time. In case of forward flow, pulse output B runs behind pulse output A. In case of reverse flow, pulse output A runs behind pulse output B.

If after a phase shift (90°) pulse output A runs behind pulse output B, the number of pulses need to be subtracted from the total, to get the net volume, equal to the sum counter on the display.



(2) Reverse flow

Pulse output A gives the forward volume and pulse output B gives the reverse volume passing through the meter. For a net volume, equal to the sum counter on the display, the pulses provided by pulse output B need to be subtracted from the pulses provided by pulse output A.

Pulse output A and B; Net forward volume

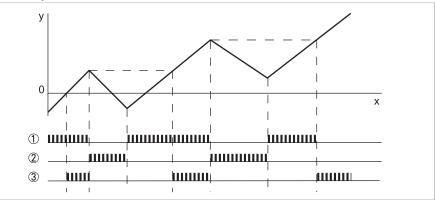


Figure 6-7: Y: Sum counter value; X: Time

- Forward flow
- 2 Reverse flow
- ③ Net forward volume

Pulse output A and B give the same number of pulses, but pulse output B is shifted half a pulse width in time. Pulse output B always runs behind pulse output A.

In case of a forward flow, pulse output A and B give the forward volume passing through the meter.

In case of a reverse flow, pulse output A and B only start to give pulses again after the sum counter has reached the previous maximum net volume.



NOTICE!

In case of net forward volume the sum counter on the display can temporarily be different from the net volume provided by pulse output A and B.

No.	Function	Options	Description
20	Pulse output A	0 = Off (default)	Pulse output A
		1 = On	
21	Pulse output B	0 = Off (default)	Pulse output B
		1 = On	
22	Pulse output A and B:	0 = 90° offset (default)	Sets the relation between pulse
phase shift 1 = Forward - reverse		output A and B. Menu no. 20 and 21 must be set to 1 = on.	
		2 = Net forward volume	

No.	Function	Options	Description
23	Pulse output A and B:	5 = 5 ms (default)	The pulse width is always the same
	pulse width	10 = 10 ms	for pulse output A and B. A small pulse width means a lower
		20 = 20 ms	energy consumption of the battery.
		50 = 50 ms	
		100 = 100 ms	
		200 = 200 ms	
24	Pulse output A and B:	00100 = litre	Unit and format are automatically
	pulse value	00.100 = m ³ /pulse	set based on the selection made in menu number 10.
		0010.0 = gallon	
		0010.0= imp. gallon	
		001.00 = ft ³	
		.00100 = a-inch	
		.00100 = a-ft	
		.00100 = megalitre	
		00100 = mega imperial gallon	
		0.1000 = m ³ /pulse	When menu item A2 is set on 1
25	Pulse output A and B: pulse generation	99 = Automatically set (default)	Pulse output reacts as set in menu number 24
		1	******1 (A pulse is generated if the least significant digit changes)
		2	*****2*
		3	****3**
		4	****4***
		5	***5****
		6	**6****
		7	*7****
		8	8****** (A pulse generated if the most significant digit changes)
30	Pulse output C	0 = Status output (default)	Sets status output 1 as status output
		1 = Forward counter	(select 0) or as pulse output (select 1, 2 or 3).
		2 = Reverse counter	
		3 = Net forward volume	

6 OPERATION

No.	Function	Options	Description
31	Pulse output C:	00 = Litre (l)	
	unit of volume	01 = Cubic meter (m ³) (default)	
		02 = Gallon (gal)	-
		03 = Imperial gallon (i.gal)	-
		04 = Cubic feet (ft ³)	
		05 = Acre feet (a-ft)	-
		06 = Acre inch (a-in)	_
		07 = Megalitre	
		08 = Mega imperial gallon	
32	Pulse output C:	5 = 5 ms (default)	A small pulse width means a lower
	pulse width	10 = 10 ms	energy consumption of the battery.
		20 = 20 ms	
		50 = 50 ms	
		100 = 100 ms	
		200 = 200 ms	
33	Pulse output C:	00100 = litre	Value to set in unit of volume per
	pulse value	00.100 (default) = m ³ / pulse	pulse. Unit and format are determined by
		0010.0 = gallon	setting menu item 31
		0010.0 = imp. gallon	-
		001.00 = ft ³	_
		.00100 = a-inch	-
		.00100 = a-ft	1
		.00100 = megalitre	1
		.00100 = M.imp.gal.	1
		0.1000 = m ³ / pulse	When menu item A2 is set on 1

6.3.7 Status output

No.	Function	Options	Description
40	Status output 1:	0 = Off (default)	
	Self check	1 = 0n	
41	Status output 1:	0 = Off (default)	Active in case of low battery (remaining
	Battery pre notification	1 = 0n	capacity < 10%).
42	Status output 1:	0 = Off (default)	Active in case of very low battery
	Battery final notification	1 = On	(remaining capacity < 1%).
43	Status output 1:	0 =Off (default)	Active in case of empty pipe detection.
	Empty pipe	1 = 0n	
44	Status output 1:	0 (default)	Off
	P/T notification	1	Pressure limit max. [menu item 62]
		2	Pressure limit min. [menu item 63]
		3	Temperature limit max. [menu item 67]
		4	Temperature limit min. [menu item 68]
50	Status output 2:	0 Off (default)	
	Self check	1= On	
51	Status output 2:	0 = Off (default)	Active in case of low battery (remaining
	Battery pre notification	1 = 0n	capacity < 10%).
52	Status output 2:	0 = Off (default)	Active in case of very low battery
	Battery final notification	1 = On	(remaining capacity < 1%).
53	Status output 2:	0 = Off (default)	Active in case of empty pipe detection.
	Empty pipe	1 = 0n	
54	Status output 2 P/T notification	0=[default]	Off
	P/I notification	1	Pressure limit max. [menu item 62]
		2	Pressure limit min. [menu item 63]
		3	Temperature limit max. [menu item 67]
		4	Temperature limit min. [menu item 68]



WARNING!

When setting the values of the temperature and / or pressure, the minimum value should not exceed the maximum value

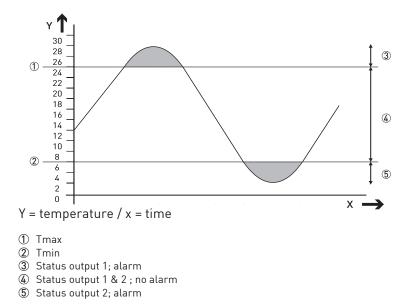
6 OPERATION

6.3.8 Pressure and temperature settings

The following example of temperature warning setting, describes how to set the alarms (on upper or lower boundary) of the P&T sensor with the .

- Tmax. = 25°C (menu number: 67)
- Tmin. = 7°C (menu number: 68)
- Tmax. limit (menu number 44, setting [3])
- Tmin. limit (menu number 54, setting [4])

Once the measured temperature reaches Tmax. (25°C), the status output 1 gives an alarm and sends out pulses. When the measured temperature decreases and reach Tmin. (7°C), the status output 2 gives an alarm (similar to status output 1). When the temperature stays within Tmax. - Tmin. limit settings, (7...25°C) no alarm will be set. See the illustration below;



Pressure and temperature sensor settings

No.	Function	Options	Description
60	Pressure sensor	0= Off [default]	Disabled
		1 = 0n	Enabled
61	Pressure unit	00 [default]	bar (1 decimal)
		01	mbar (0 decimals)
		02	psi (0 decimals)
		03	mH ₂ 0 (0 decimals)
62	Pressure limit, maximum	16.0	Range 016 bar (Default); xx.x
		16000	Range 016000 mbar; xxxxx
		232	Range 0232 psi; xxx
		163	Range 0163 mH ₂ 0; xxx
63	Pressure limit, minimum	-0.5	Range -0.516 bar; xx.x
		-0500	Range -50016000 mbar; xxxxx
		-07	Range -7232 psi; xxx
		-05	Range: -5163 mH ₂ 0; xxx
64	Show pressure	0= Off [default]	Not visible in display
		1 = 0n	Visible in display
65	Temperature sensor	0= Off [default]	Disabled
		1 = 0n	Enabled
66	Temperature unit	00 [default]	°C
		01	°F
67	Temperature limit, maximum	070	Range 0+70°C xxx
		158	Range 23158°F xxx
68	Temperature limit, minimum	-05	Range -5+70°C xxx
		23	Range 23158°F xxx
69	Show temperature	0= Off	Not visible in display
		1 = 0n	Visible in display

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No.	Function	Options	Description
70	P&T measuring interval	0	P&T measurement is the same as flow measurement. ①
		1	1 minute
		5	5 minutes
		10	10 minutes
		15 (default)	15 minutes

Pressure and temperature settings are optional for DN50...200 / 2...8"

① depending on measurement interval of menu setting 81

6.3.9 Measurement settings

By default the forward flow direction is set from left to right. The red arrow on the measurement tube indicates the same direction. The flow direction can be set from right to left in menu number 80.

No.	Function	Options	Description
80	Flow direction	0 = Forward (default)	Sets the flow direction.
		1 = Reverse	
81	Measurement interval	5 = 5 sec	Sets the interval time between two
		10 = 10 sec	measurements. The default value of 15 sec is chosen
		15 = 15 sec (default)	for an optimal energy consumption of the battery.
		20 = 20 sec	of the battery.
82	Low flow cut off	0 = 0 mm/s	Low flow cut off in mm/s.
		5 = 5 mm/s	Measurements below this value are neglected.
		10 = 10 mm/s (default)	5
83	Empty pipe detection (EP)	0 = On (default)	If switched to 1 (=on), the display shows "- EP -" in case of empty pipe and the measurement is stopped. In case of verification to MID Annex MI-001, the EP is set to on.
		1 = Off	

6.3.10 Meter configuration settings

NOTICE!



The meter constant (menu 92), zero offset calibration (menu 93) and zero selection (menu 94) are for service purposes only.

No.	Function	Options	Description
91	Meter size	Factory setting (xxx in mm)	By default the meter size is shown in mm. If menu nr. 10 (unit of volume for the counter) is set to 02, 03, 04, 05 or 06 the meter size is shown in inches. The meter size is also shown on the name plate and on the display.
92	Meter constant	Factory setting xx.xxx	The meter constant is also shown on the nameplate and on the display.
93	Zero offset calibration	0 = Off (default)	After a countdown the meter automatically
		1 = In situ determination of zero point	switches back to the measuring mode and to the main display. The setting goes back to zero. Menu number 94 is automatically set to 1.
94	Zero selection	0 = Factory setting (default)	Factory setting based on factory calibration
		1 = Measured value	The measured value is determined in situ if menu number 93 is set to 1.

6.3.11 Service and test settings



CAUTION!

Menu number A0 Simulate outputs is for service purposes only.



WARNING!

Activating a reset of all counters, means that previous values will be lost and cannot be re-covered.



WARNING!

Activating the verification mode affects the measurements and the counter value during the test procedure



NOTICE!

Activation of add-on communication should be ordered with the meter. To use add-on communication for an existing installation please contact the service department

No.	Function	Options	Description
A0	Simulate outputs	0 = Off	If set to 1 (=On) the pulse and status output automatically generate 1 pulse per second. Set back to 0 to stop the simulation.
		1 = On	
A1	Reset all counters	88888 = Off	Set to 00000 to reset all counters.
		00000 = Reset	The value of A1 will automatically switch back to 88888 after the reset.
A2	Verification mode	0 = Off	The display indicates Pxxxxxxx, the
		1 = On	decimal separator position varies per diameter. Please refer to <i>Verification mode</i> on page 68, for more details.
A3	Add-on communication	0 = Off	Factory setting
		1 = 0n	

6.3.12 Battery settings

After changing the batteries:

- Reset the battery lifetime counter (Menu number B2)
- Select the battery type, if a different type of battery is used. (Menu number B0)
- Change the total battery capacity, if a different type of battery is used. (Menu number B1)

No.	Function	Options	Description
BO	Battery type	0 = No battery	A wrong setting influences the
		2 = Two internal batteries	battery lifetime calculation.
		4 = Multi-Power (2 batteries)	
B1	Total battery capacity	xxx.xx = 019.00 (19.000 Ah)	Total of all batteries in Ah. After a change to a different battery type, change the setting (19 one battery, 38 two batteries
B2	Reset battery lifetime	0 = Off	Set the value to 1 to reset the battery
	counter	1 = Reset	lifetime counter. After a reset, the menu setting automatically goes back to 0.
B3	Modbus operating in case of power supply failure	0 = Off	Default = Off
		1 = 0n	

6.3.13 Modbus settings

CAUTION! Changing the baudrate affects the battery lifetime. For more details refer to the Modbus supplementary manual.

No.	Function	Options	Description	
Modb	us RS485			
C0	Modbus slave address	001	Value to be programmed (1 to 247)	
C1	Baud rate	Baud rate o	Baud rate choice from table :	
		1.2	1200 baud	
		2.4	2400 baud	
		3.6	3600 baud	
		4.8	4800 baud	
		9.6	9600 baud (default)	
		19.2	19200 baud	
		38.4	38400 baud	
		57.6	57600 baud	
		115.2	115200 baud	
C2	Parity rate	0	Even (default)	
		1	Odd	
		2	No parity	
С3	Register format	0	Little endian	
		1	Big endian (default)	
		2	Mix endian, small words	
		3	Mix endian, large words	
C4	Transmission delay	0 = 0ms	Transmission delay can be set by choice from	
		5 = 5ms	- table	
		10 = 10ms		
		20 = 20ms		
		30 = 30ms	-	
		40 = 40 ms		
		50 = 50ms (default)		
C5	Stop bits	1	1 Stop bit (default)	
		2	2 Stop bits	
C6	User application name	00000	To be set by programmer	
07	RS485 bus termination	0	No RS485 termination (default)	
C7		1	RS485 termination 2 x 120 Ω	
C8	Reception interval	0 (default)	Set value for range 0-3600 sec.	
	- 1		1	

6.4 Tests

6.4.1 Automatic self-test

On a regular basis the 6500W + IMT65W performs automatic self-tests. Tests done include an integrity check of the hardware and the software including a memory self-test, a calculation of the remaining battery lifetime, the battery current and checking of the coils current. If required, warnings and error messages as a result of the self-test are available on the display of the signal transmitter and optionally via the status outputs.

6.4.2 Verification mode



WARNING!

Activating the verification mode, affects the measurement and the counter values during the test procedure.

The 6500W + IMT65W complies with the requirements of OIML R49 that the device shall provide means (i.e. display reading) for visual and unambiguous verification testing and calibration. In order to run a test, for example a comparison with a known volume, the meter can be set in a verification mode (menu number A2 should be set to 1).

In verification mode, menu settings are automatically adjusted in order to fulfil the requirements. First, the counters are shown with a modified number of decimals for a higher resolution on the display. The number of decimals depends on the size of the meter. The display indicates Pxxxxxxx. Second, the measurement interval is automatically set to 1 measurement every 2 seconds. Third, the unit of volume is set to m³. To go back to the standard mode menu number A2 should be set to 0.

6.4.3 Test mode

A test mode is available, with which a second sum counter is activated. The second sum counter can be activated without breaking the metrological seals. Activating the second sum counter has no effect on the measurement and does not affect the counter values. The second sum counter starts counting from 0. The resolution of the second sum counter is 100

times larger for a more detailed reading. If, for example, the counter shows 11m3, the second sum counter will indicate 11,xx m3. The maximum duration of the test is 3 hours. After 3 hours the meter will automatically return to its normal measuring mode.

Function	Keys	Display
To start the programming mode	Hold the \checkmark and the \blacktriangleright key for 5 seconds	The display flashes
To enter the test mode	Press the 👻 key within 3 seconds	The display shows: - TEST - a second sum counter
To start the test (and to start the second counter)	Press the ▼ key	The test symbol starts to flash. The second counter starts at 0.
To reset the second counter	Press the 🔻 key	The second counter starts at 0.
To stop the test / the second counter	Press the ▶ key	The TEST symbol stops flashing
To leave the test mode	Hold the and the key for 5 seconds	The display flashes.
	Press the 👻 key within 3 seconds	The second counter and the test symbol will disappear.The display returns to its normal measuring mode.

7 SERVICE

7.1 Types of batteries

Two types of batteries with different capacities are available. They can be exchanged by one of the other types.

As standard the IMT65W signal transmitter is delivered with a lithium dual D cell (3.6V 38 Ah).

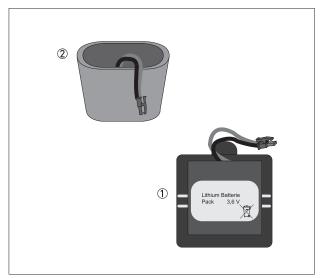


Figure 7-1: Batteries and battery holders
① Internal dual D-cell battery (without / in holder ②)

7.1.1 Replacement of internal battery

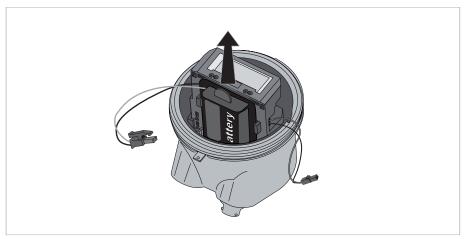


Figure 7-2: Removing the battery holder

- Loosen the locking ring with the special wrench
 - Remove the cover.
 - Disconnect the connector of the battery.
 - Remove the battery holder by pulling it upwards.
 - Remove the battery from the holder.
 - Insert the new battery in the holder.
 - Replace the holder.
 - Fasten the battery connector to the internal connector in the signal transmitter.
 - Check if the display lights up.
 - Put back the cover and locking ring. For closing the case of the device in the IP68 housing refer to *Closing of the signal transmitter housing* on page 27.



WARNING!

Make sure that the battery cable is not jammed by the cover.



NOTICE!

After a change of batteries, reset the battery lifetime counter. refer to Battery settings on page 66 for configuration of these menu settings.



7.2 Replacement of the Multi-Power unit

The 6500W + IMT65W can be used with an (optional) external, main supply power pack which is suitable for pulse output or isolated Modbus. The Multi-Power provides the necessary power supply for the IMT65W signal transmitter.

An externally supplied voltage to the Multi-Power results in a 4.2 V DC output. When a main power failure occurs, the internal dual D-cell battery will take over the power supply to the IMT65W signal transmitter as back up, with a voltage of 3.6 V DC More information about battery lifetime can be found in refer to *Battery lifetime* on page 99

The input power for the Multi-Power can be realized by connecting :

- an AC mains supply source; range 110...230 VAC 50/60 Hz or
- a DC supply source; range 10...30 VDC



Figure 7-4: Multi-Power supply

Dimensions: L x W x H = 203 x 75 x 78 mm * The information in the illustration, can deviate from the actual marking!

7.3 Spare parts availability

The manufacturer adheres to the basic principle that functionally adequate spare parts for each device or each important accessory part will be kept available for a period of 3 years after delivery of the last production run for the device.

This regulation only applies to spare parts which are subject to wear and tear under normal operating conditions.

7.4 Availability of services

The manufacturer offers a range of services to support the customer after expiration of the warranty. These include repair, maintenance, technical support and training.



NOTICE!

For more precise information, please contact your local sales office.

7.5 Returning the device to the manufacturer

7.5.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.

 WARNING! Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points: Due to statutory regulations on environmental protection and safeguarding the health and safety of the personnel, the manufacturer may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.
• This means that the manufacturer can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.

	 WARNING! If the device has been operated with toxic, caustic, radioactive, flammable or water- endangering products, you are kindly requested: to check and ensure, if necessary by rinsing or neutralising, that all cavities are free from such dangerous substances, to enclose a certificate with the device confirming that it is safe to handle and stating the product used.
--	---

7.6 Disposal



LEGAL NOTICE!

Disposal must be carried out in accordance with legislation applicable in your country.

Separate collection of WEEE (Waste Electrical and Electronic Equipment) in the European Union:



According to the directive 2012/19/EU, the monitoring and control instruments marked with the WEEE symbol and reaching their end-of-life **must not be disposed of with other waste**. The user must dispose of the WEEE to a designated collection point for the recycling of WEEE or send them back to our local organisation or authorised representative.

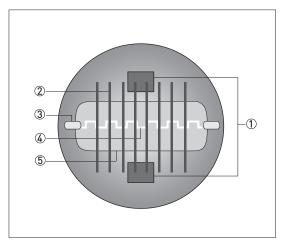
8.1 Measuring principle

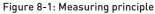
An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated: U = v * k * B * D

in which:

- v = mean flow velocity
- k = factor correcting for geometry
- B = magnetic field strength
- D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate Q. A signal transmitter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.





- Field coils
- Magnetic field
- ③ Electrodes
- ④ Induced voltage (proportional to flow velocity)
- (5) Rectangular cross section

Rectangular cross section

The minimal height of the measuring tube decreases the distance between the field coils (1), resulting in a stronger and more homogeneous magnetic field (2). In addition, the mean flow velocity v increases due to the rectangular and reduced cross section. The large electrode spacing (D) and the increased flow velocity results in a higher magnetic signal voltage, also in the presence of a low flow rate.

8.2 Technical data



NOTICE! • The fo

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website.

Measuring system

Measuring principle	Faraday's law of induction	
Application range	Electrically conductive fluids	
Measured value		
Primary measured value	Flow velocity	
Secondary measured value	Volume flow	
Optional measured value	Pressure and temperature	

Design

•	
Features	Unique rectangular flow tube design providing improved flow profile and signal to noise ratio resulting in highest accuracy, low energy consumption and large turndown ratio.
	Rilsan [®] polymer coated flow tube approved for drinking water
	No internal or moving parts
	Built-in reference electrode
	Optional; built-in P&T sensor (restricted to DN50200 / 18"), refer to <i>Integrated P&T sensor (optional)</i> on page 84.
	Self-providing energy by batteries for up to 10 years
Modular construction	The measurement system consists of a flow tube and a signal transmitter. It is available as a compact and as a remote version.
Compact version	In compact version with IMT65W (C): Model 6500W + IMT65W C
Remote version	In field version with IMT65W (F): Model 6500W + IMT65W F
	Cable length up to 25 m / 70 ft, other lengths on request.
Nominal diameter	DN25600 / 124", Rectangular bore.

8 TECHNICAL DATA

Display and user interface	
Display	LCD display, 8 digits.
Operation	2 optical keys to navigate through the menu of the signal transmitter without opening the housing
Display information	Standard:
	Sum counter (default), forward counter, reverse counter or flow rate.
	Flow direction (forward or reverse), counter settings.
	Measured value and measuring unit
	Battery lifetime indicator
Optional:	Operating pressure, operating temperature, empty pipe, self-test, display test, test mode, diameter, meter constant, software version, AMR mode, notification sign, multiplier.
Remote reading	Optional: external GSM / GPRS data logger for pulse or Modbus Please contact Customer Support for more information.

Measurements

Measuring units	Volume
	Default setting: m ³
	Selectable: litre, gallon, imperial gallons, cubic feet, acre inch, acre feet, mega litre, mega imp. gallon.
	Flow rate
	Default setting: m ³ / hr
	Selectable: litre/sec, gallon/min, imperial gallon/min, cubic feet/hour, acre inch/day, acre feet/day, mega litre/day, mega imperial gallon/day.
Measurement interval	Default setting: 15s
Battery power	Selectable: 5s, 10s, 15s, 20s.
Measurement interval Multi-Power	Default setting: 5s
Empty pipe detection	Optional: display shows - EP - in case of empty pipe detection
Low flow cut off	Measurements below this value are neglected
	Default setting: 10 mm/s
	Selectable: 0 mm/s, 5 mm/s, 10 mm/s

Measuring accuracy

Maximum measuring error	DN 25300 / 112"; down to 0.2% of the measured value ± 1 mm/s DN350600 / 1424"; down to 0.4% of the measured value ± 1 mm/s
	The maximum measuring error depends on the installation conditions
	For detailed information refer to <i>Measurement accuracy</i> on page 93.
Repeatability	DN 25300 / 112"; ± 0.1% (v >0.5 m/s / 1.5 ft/s) DN350600 / 1424"; ± 0.2% (v >0.5 m/s / 1.5 ft/s)
Calibration / Verification	Standard:
	2 Point calibration by a direct volume comparison
	Optional: for DN25600 / 124"
	Verification to Measurement Instrument Directive (MID) Annex MI-001 Standard: Verification at Ratio (Q3/Q1) = 80 Optional: Verification at Ratio (Q3/Q1) > 80
MID Annex III (MI-001)	EC-Type examination certificate to MID Annex III (MI-001)
(Directive 2014/32/EU)	Diameter: DN25600 / 124"
	Minimum straight inlet flow: 0 DN
	Minimum straight outlet flow: 0 DN
	Forward and reverse (bi-directional) flow
	Orientation: any
	Ratio (Q3/Q1): up to 630
	Liquid temperature range: +0.150°C / +32122°F
	Maximum operating pressure: ≤ DN200 / 8": 16 bar / 232 psi, ≥ DN250 / 10": 10 bar / 150 psi.
	For detailed information refer to <i>Legal metrology</i> on page 87.
OIML R49	Certificate of conformity to OIML R49 (edition 2006)
	Diameter: DN25600 / 124"
	Accuracy: Class 1 and 2
	Minimum straight inlet flow: 0 DN
	Minimum straight outlet flow: 0 DN
	Forward and reverse (bi-directional) flow
	Orientation: any
	Ratio (Q3/Q1): up to 400
	Liquid temperature range: +0.150°C / +32122°F
	Maximum operating pressure: ≤ DN200 / 8": 16 bar / 232 psi, ≥ DN250 / 10": 10 bar / 150 psi.
	For detailed information refer to <i>Legal metrology</i> on page 87.

B TECHNICAL DATA

Operating conditions

Temperature		
Process temperature	-5+70°C / +23+158°F	
Ambient temperature	-25+65°C / -13+149°F	
	Ambient temperatures below -25°C / -13°F may affect the readability of the display	
	It is recommended to protect the signal transmitter from external heat sources such as direct sunlight, because high temperatures reduce the life cycle of all electronic components and the battery.	
Storage temperature	-30+70°C / -22+158°F	
Measurement range	-1212 m/s / -4040 ft/s	
Starting flow	From 0 m/s / 0 ft/s onwards	
Pressure		
Operating pressure	Up to 16 bar (232 psi) for DN25200 / 18" Up to 10 bar (150 psi) for DN250600 / 1024"	
Vacuum load	0 mbar / 0 psi absolute	
Pressure loss	For detailed information refer to <i>Pressure loss</i> on page 98.	
Chemical properties		
Physical conditions	Water: drinking water, raw water, irrigation water. For salt water, please contact the factory.	
Electrical conductivity	≥ 20 μS/cm	

Installation conditions

Installation	Assure that flow tube is always fully filled.
	For detailed information refer to <i>Installation</i> on page 15.
Flow direction	Forward and reverse
	Arrow on flow tube indicates forward flow direction
Inlet run	≥ 0 DN
	For detailed information refer to <i>Measurement accuracy</i> on page 93.
Outlet run	≥ 0 DN
	For detailed information refer to <i>Measurement accuracy</i> on page 93.
Dimensions and weights	For detailed information refer to <i>Dimensions and weights</i> on page 95.

Materials

Tube housing	Sheet steel
Measuring tube	DN25200 / 18": metallic alloy
	DN250600 / 1024": stainless steel
Flanges	DN25150 / 16": Stainless steel 1.4404 / 316L DN200 / 8" : Stainless steel 1.4301 / 304L DN250DN600 / 1024": steel St37-C22 / A105 Optional: DN250600 / 1024": Stainless steel
Liner	Rilsan®
Protective coating	On exterior of the meter: flanges, housing, and / or connection box (field version).
	Standard: coating
	Option: subsoil coating
Measuring electrodes	Standard: stainless steel 1.4301 / AISI 304
	Optional: Hastelloy [®] C
Reference electrode	Standard: stainless steel 1.4301 / AISI 304
	Optional: Hastelloy® C
Grounding rings	Grounding rings can be omitted when the reference electrode is used
Signal transmitter housing	Polycarbonate
Wall holder for remote signal transmitter	Polycarbonate
Connection box	Only for remote versions.
	Stainless steel

Process connections

EN 1092-1	Standard:
	DN25200 / 18" : PN 16
	DN250600 / 1024" : PN 10
	Optional:
	DN250600 / 1024" : PN16 (DN350600: 10 bar rated)
ASME B16.5	112": 150 lb RF (232 psi / 16 bar rated) 1424": 150 lb (150 psi / 10 bar rated)
JIS B2220	DN25300 / 112": 10 K DN350600 / 14"24": 7,5 K
AS 4087	DN25600 / 1"24" : Class 16 on request (DN350600 / 14"24": 10 bar rated)
AS 2129	DN25600 / 1"24": Table D, E on request (DN350600 / 14"24": 10 bar rated)
For detailed information on r <i>weights</i> on page 95.	nominal flange pressure and nominal diameter refer to <i>Dimensions and</i>

B TECHNICAL DATA

Other connections	
Thread	DN25: G1" thread connection
	DN40: G1.5" thread connection
Other	Weld-on, clamp, oval flanges: on request.

Electrical connections

Cable connections				
Cable entries	Compact and field version: IMT65	Compact and field version: IMT65W		
	Connection with 1 or 2 snap-on c	onnectors		
Output cable	IMT65W compact and field version	IMT65W compact and field version		
	Standard: Pulse- or Modbus outp	out cable		
	Optional: Pulse output activated a module. Output cable with 2 plug	Optional: Pulse output activated and connection to the data logger - GPRS module. Output cable with 2 plug and play - IP68 rated connectors		
Power supply				
Battery	Standard:			
	Internal battery pack: Dual D-cel	Internal battery pack: Dual D-cell (Lithium, 3.6V, 38 Ah).		
Multi-Power Optional:	External IP68 rated AC/DC power supply (110230V AC ± 10% - 1030V DC / 50-60Hz) with battery backup Dual D-cell (Lithium, 3.6V, 38 Ah). Cable length is 1.5 meter / 5 feet			
Typical lifetime (default settings)	With 2 internal batteries;	atteries; DN25200 / 18" : up to 10 years DN250600 / 1024" : up to 7 years		
	For detailed information refer to	For detailed information refer to <i>Battery lifetime</i> on page 99		
Notifications	Pre-notification at < 10% of its original capacity			
	Final notification at < 1% of its original capacity			
Battery replacement	No loss of totalizer data			

Tube cable (remote ve	rsions only)			
Туре	WSC2 standard cable, double shielded.			
Length	Standard: 5 meter / 16 feet			
	Optional: 10 meter / 33 feet, 25 meter / 82 feet.			
	Other cable lengths on request (max. 30 meter)			
In- and output				
Pulse output	2 Passive pulse outputs (maximum 3 outputs possible; see status output).			
	$f \leq 100~\text{Hz}; l \leq 10~\text{mA}; U{:} 2.724~\text{VDC}$ (P $\leq 100~\text{mW}$).			
	Volume / pulse is programmable			
	Phase shift between pulse A and B (forward and reverse) selectable			
	Pulse width is selectable: 5 ms (default), 10 ms, 20 ms, 50 ms, 100 ms, 200 ms.			
Status output	2 Passive status outputs (1 status output can be used as a third pulse output)			
	$I \le 10 \text{ mA}; \text{ U: } 2.724 \text{ VDC} (P \le 100 \text{ mW})$			
	Function (selectable): pressure limit maximum, pressure limit minimum, temperature limit maximum, temperature limit minimum, self-check, battery pre notification, battery final notification, empty pipe.			
Communication	Internal & external batteries: Passive pulses or non-galvanic separated Modbus Multi-Power: Passive pulses or galvanic separated Modbus			

Approvals and certificates

CE			
This device fulfils the statuto testing of the product by app	ry requirements of the EU directives. The manufacturer certifies successful lying the CE mark.		
	For full information of the EU directives & standards and the approved certifications, please refer to the EU Declaration of Conformity or the manufacturer website.		
Custody transfer	Directive: 2014/32/EU MID Annex III (MI-001) type examination certificate		
Not valid for integrated	OIML R49 edition 2006 certificate of conformity		
temperature and pressure sensor	* Innerstaatliche Bauartzulassung als Kaeltezaehler (For Germany, Switzerland and Austria).		
	* NMI M10 Certificate of approval for accuracy class 2.5 (Australia)		
	* DN40100; SANS 1529 (South Africa).		
	* Contact Product Support		
Other approvals and standar	ds		
Drinking water approvals	ACS, DVGW W270, NSF / ANSI Standard 61, UBA, WRAS.		
Protection category according to IEC 60529	Compact and field version in polycarbonate housing: IP68 (NEMA 4X/6P) and IP68 Multi-Power unit (Test conditions; 1500 hours, 10 meters / 33 feet below surface).		
Shock test	IEC 60068-2-27		
	30 g for 18 ms		
Vibration test	IEC 60068-2-64		
	f = 202000 Hz, rms = 4.5g, t = 30 min.		

8.3 Integrated P&T sensor (optional)

Design

Features	Optional: integrated pressure and temperature sensor in the 6500W flow tube.
	In combination with: IMT65W (compact and remote) 6500W flow tube DN50200 / 28"

Measurements

Measuring range	Pressure		
	-0.516 bar / -7.3232 psi (relative)		
	Temperature		
	-5+70°C / +23158°F		
Measuring units			
Pressure	Default setting: bar		
	Selectable: mbar, psi		
Temperature	Default setting: °C		
	Selectable: °F		
Measurement interval	Default setting: 15 min.		
	Selectable: 1 min., 5 min., 10 min., 15 min. or equal to the measurement flow interval.		

Measuring accuracy

Maximum measuring accuracy	Pressure
	± 1% of full scale (0.516 bar / -7.3232 psi)
	Temperature
	± 1.5°C for -5°+70°C / +23158°F

Materials

Pressure and temperature	316L
sensor	

8.4 Multi-Power (optional)

Design

Features	The 6500W + IMT65W can be connected to an external Multi-Power unit. The input power for the Multi-Power can be realized by connection to a AC/DC supply source
	Protection class; IP68
	Housing material; polypropylene

Operating range

Input	110230 V AC ± 10%, 50-60 Hz, 9.5W		
	1030 V DC, 775-230 mA		
Output	4.2 V DC, 5W		
Cable (Output)	Combined power and output (Y-cable) with snap-on connector		
Power Cable	DC cable (green) and AC cable (grey)		
Temperature			
Storage and transport temperature	-30+70°C / -22158°F		
Maximum operating temperature	-25+65°C / -13149°F		

Approval

Transport	Certificate under UN38.3 requirements (Transportation Tests for Lithium batteries)		
Other approval and standards			
Protection category according to IEC 60529	Multi-Power: IP68 (NEMA 4X/6P) (Test conditions; 1500 hours, 10 meters / 33 feet below surface)		
Shock test	IEC 60068-2-27		
	30 g for 18 ms		
Vibration test	IEC 60068-2-64		
	f = 2020000 Hz, rms = 4.5g, t = 30 min.		

8.5 Modbus protocol (option)

The Modbus option on the 6500W + IMT65W is available in two versions:

- not isolated (battery powered) for standard internal battery version
- galvanically isolated (mains powered) for the Multi-Power version

The 6500W + IMT65W transmitter and Multi-Power with Modbus has a RS485 interface to communicate with an external device (PC or other suitable computer system) using the Modbus protocol. This option allows data exchange between PC or computer and single or multiple devices. The bus configuration consists of one external device as a master and one or more signal transmitters as slaves.

For bus operation, the device address, parity, baud rate, stop bits, data format and transmission delay must be set in the signal transmitter. All devices connected to the bus, must have the same baud rate and settings, but different (unique) addresses.



CAUTION!

Please note that changing the baud rate will greatly affect the units battery life time. The baud rate equal to and below 9600 bps are considered energy efficient while baud rates greater than 9600 bps are not.



CAUTION!

Do not use a bus termination for the non-isolated standard battery powered version (will effect the lifetime)!

Baud rate	1200, 2400, 3600, 4800, 9600 (default), 19200, 38400, 57600 or 115200		
Protocol	Modbus RTU (documentation available on the Modbus Organisation website)		
Data encoding	All Modbus data fields are encoded according to the IEC 61131-3 standard		
Maximum participants on bus	32 per line, master included (may be extended by repeaters)		
Coding	NRZ bit coding		
Address range	Modbus: 1247		
Transmission procedure	Half duplex, asynchronous		
Bus access	Master / slave		
Device role	Slave		
Cable	Shielded twisted pair for RS 485 applications		
Distances	Isolated: Maximum 1.2 km / 3937 ft without repeater (dependent on baud rate and cable specifications) multi-drop		
	Non-isolated: Maximum 100 m, without termination (point to point)		

General technical data



NOTICE!

For more details refer to the Modbus supplementary manual.

8.6 Legal metrology

8.6.1 OIML R49

The 6500W + IMT65W has a certificate of conformity with the international recommendation OIML R49 (edition 2006). The certificate has been issued by NMi (Dutch board of weight and measures).

The OIML R49 recommendation 2006 concerns water meters intended for the metering of cold potable and hot water. The measuring range of the water meter is determined by Q3 (nominal flow rate) and R (ratio).

The 6500W + IMT65W meets the requirements for water meters of accuracy class 1 and 2.

- For accuracy class 1, the maximum permissible error for water meters is ± 1% for the upper flow rate zone and ± 3% for the lower flow rate zones.
- For accuracy class 2, the maximum permissible error for water meters is ± 2% for the upper flow rate zone and ± 5% for the lower flow rate zones.

According to OIML R49, accuracy class 1 designation shall be applied only to water meters with $Q3 \ge 100 \text{ m}^3/\text{h}.$

Q1 = Q3 / R Q2 = Q1 * 1.6 Q3 = Q1 * R Q4 = Q3 * 1.25



Figure 8-2: ISO flow rates added to figure as comparison towards OIMI X: Flow rate Y [%]: Maximum measuring error

(1) \pm 3% for class 1, \pm 5% for class 2 devices

(2) ± 1% for class 1, ± 2% for class 2 devices

DN	Span (R) Q3 / Q1	Flow rate [m ³ /h]			
	,	Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
65	250	0.400	0.64	100	125
80	250	0.640	1.02	160	200
100	250	1.00	1.60	250	312.5
125	250	1.60	2.56	400	500
150	250	2.52	4.03	630	787.5
200	160	3.9375	6.30	630	787.5
250	160	6.25	10.00	1000	1250
300	160	10.00	16.00	1600	2000
350	160	15.625	25.00	2500	3125
400	160	25	40.00	4000	5000
450	160	25	40.00	4000	5000
500	160	39.375	63.00	6300	7875
600	100	63	100.80	6300	7875

OIML R49 Class 1; certified metrological flow characteristics

DN	Span (R) Q3 /Q1	Flow rate [m ³ /h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
25	400	0.025	0.040	10	12.5
25	400	0.040	0.064	16	20.0
40	400	0.0625	0.100	25	31.3
40	400	0.100	0.160	40	50.0
50	400	0.100	0.160	40	50.0
50	400	0.1575	0.252	63	78.75
65	400	0.1575	0.25	63	78.75
65	400	0.250	0.40	100	125.0
80	400	0.250	0.40	100	125.0
80	400	0.400	0.64	160	200.0
100	400	0.400	0.64	160	200.0
100	400	0.625	1.00	250	312.5
125	400	0.625	1.00	250	312.5
125	400	1.000	1.60	400	500.0
150	400	1.000	1.60	400	500.0
150	400	1.575	2.52	630	787.5
200	400	1.575	2.52	630	787.5
250	400	2.500	4.00	1000	1250
300	400	4.000	6.40	1600	2000
350	160	15.625	25.0	2500	3125
400	160	25.000	40.0	4000	5000
450	160	25.000	40.0	4000	5000
500	160	39.375	63.00	6300	7875
600	160	63.000	100.80	6300	7875

OIML R49 Class 2; certified metrological flow characteristics

8.6.2 MID Annex III (MI-001)

All new designs of water meters that are to be used for legal purposes in Europe require certification under the Measurement Instrument Directive (MID) 2014/32/EU Annex III (MI-001). Annex MI-001 of the MID applies to water meters intended for the measurement of volume of clean, cold or heated water in residential, commercial and light industrial use. An EC-type examination certificate is valid in all countries of the European Union.

The 6500W + IMT65W has an EC-type examination certificate and can be verified to the MID Annex III (MI-001) for water meters with diameter DN25...DN600. The conformity assessment procedure followed for 6500W + IMT65W is Module B (Type Examination) and Module D (Quality Assurance of the Production Process).

The maximum permissible error on volumes delivered between Q2 (transitional) flow rate and Q4 (overload) flow rate is ± 2%.

The maximum permissible error on volumes delivered between Q1 (minimum) flow rate and Q2 (transitional) flow rate is \pm 5%.

Refer to the technical datasheet of the 6500W for further details of the certification.

Q1 = Q3 / R Q2 = Q1 * 1.6 Q3 = Q1 * R Q4 = Q3 * 1.25

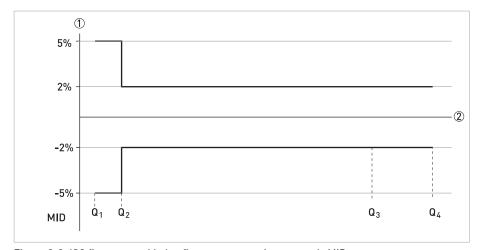


Figure 8-3: ISO flow rates added to figure as comparison towards MID X: Flow rate Y [%]: Maximum measuring error

DN	Span (R) Q3 / Q1	Flow rate [m ³ /h]				
	do / di	Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4	
25	640	0.025	0.040	16	20.0	
40	640	0.0625	0.100	40	50.0	
50	630	0.100	0.160	63	78.75	
65	635	0.1575	0.252	100	125.0	
80	640	0.25	0.400	160	200.0	
100	625	0.40	0.640	250	312.5	
125	640	0.625	1.00	400	500.0	
150	630	1.00	1.60	630	787.5	
200	508	1.575	2.52	630	787.5	
250	400	2.50	4.00	1000	1250	
300	400	4.00	6.40	1600	2000	
350	160	15.625	25.0	2500	3125	
400	160	25.00	40.0	4000	5000	
450	160	25.00	40.0	4000	5000	
500	160	39.375	63.0	6300	7875	
600	100	63.00	100.8	6300	7875	

MI-001 certified flow characteristics

B TECHNICAL DATA

NOTICE!

8.6.3 Verification to MID Annex III (MI-001) and OIML R49



Verification at other values for R and Q3 or to OIML R49 class 1 is available on request.

Verification to MID Annex III (MI-001)

DN	Span (R)	Flow rate [m ³ /h]		
		Q1	Q2	Q3
25	80	0.050	0.08	4
40	80	0.125	0.20	10
50	80	0.200	0.32	16
65	80	0.313	0.50	25
80	80	0.500	0.80	40
100	80	0.788	1.26	63
125	80	1.250	2.00	100
150	80	2.000	3.20	160
200	80	3.125	5.00	250
250	80	5.000	8.00	400
300	80	7.875	12.60	630
350	80	20.00	32.0	1600
400	80	31.25	50.0	2500
450	80	31.25	50.0	2500
500	80	50.00	80.0	4000
600	80	78.75	126	6300

8.7 Measurement accuracy

Every electromagnetic flowmeter is calibrated by direct volume comparison. The wet calibration validates the performance of the flowmeter under reference conditions against accuracy limits.

The accuracy limits of electromagnetic flowmeters are typically the result of the combined effect of linearity, zero point stability and calibration uncertainty.

Reference conditions

- Medium: water
- Temperature: +5...+35°C / +41...+95°F
- Operating pressure: 0.1...5 barg / 1.5...72.5 psig
- Inlet section: \geq 3 DN
- Outlet section: \geq 1 DN

Note: the performance of the water meter is defined and documented in an individual water meter calibration certificate.

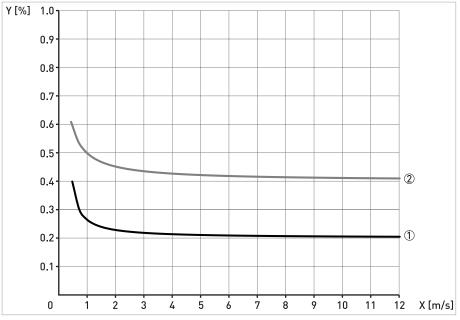


Figure 8-4: Measuring accuracy X [m/s]: Flow velocity; Y [%]: Maximum measuring error

Accuracy with signal transmitter IMT65W

Size	Accuracy	Curve
DN25300 / 112"	0.2% of the measured value \pm 1 mm/s	1
DN350600 / 1424"	0.4% of the measured value \pm 1 mm/s	2

8.7.1 6500W + IMT65W without straight inlet and outlet sections

Disturbed flow profiles, such as those that occur behind elbows, tee pieces, reducers or valves installed in front of a water meter, affect the measuring performance. Therefore it is usually recommended to fit a straight inlet length in front of and straight outlet length behind a water meter.

As a result of the unique 6500W flow tube design, whereby the mean flow velocity and flow profile are optimized within the rectangular and reduced cross section, the additional uncertainty for upstream disturbances are drastically reduced. Therefore the requirements for straight length and in front of and behind a meter are reduced.

The NMi has performed tests with various flow and swirl disturbers according to ISO 4064 and EN 14154. Based on these results the 6500W + IMT65W has received the following certificates:

OIML R49 certificate

- Diameter range DN25...600 / 1...24"
- Accuracy class 1 and class 2
- Minimum straight inlet and outlet pipe length of 0 DN
- Bi-directional flow

EC-type certificate according MID Annex III (MI-001)

- Diameter range DN25...600 / 1...24"
- Minimum straight inlet and outlet pipe length of 0 DN
- Bi-directional flow

8.8 Dimensions and weights

Remote flow tube		a = 88 mm / 3.5" b = 139 mm / 5.5" ① c = 106 mm / 4.2" Total height = H + a
Remote signal transmitter in polycarbonate housing (IP68)	c a	a = 171 mm / 6.7" b = 161 mm / 6.3" c = 177 mm / 7"
Compact version in polycarbonate housing (IP68)		a = 159 mm / 6.3" b = 161 mm / 6.3" Total height = H + a

The value may vary depending on the used cable glands.

N	OTICE!
•	All data given in the following tables are based on standard versions of the flow tube only.
•	Especially for smaller nominal sizes of the flow tube, the signal transmitter can be bigger than the tube.
•	Note that for other pressure ratings than mentioned, the dimensions may be different.
•	For full information on signal transmitter dimensions see relevant documentation.

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Nominal size		Approx. weight		
DN [mm]	L	н	W	[kg]
25	150	151	115	5
40	150	166	150	6
50	200	186	165	13
65	200	200	185	11
80	200	209	200	17
100	250	237	220	17
125	250	266	250	21
150	300	300	285	29
200	350	361	340	36
250	400	408	395	50
300	500	458	445	60
350	500	510	505	85
400	600	568	565	110
450	600	618	615	125
500	600	671	670	120
600	600	781	780	180

ASME B16.5 / 150 lb

Nominal size		Approx. weight		
[inches]	L	Н	W	[lb]
1	5.91	5.83	4.3	18
11/2	5.91	6	4.9	21
2	7.87	7.05	5.9	34
3	7.87	8.03	7.5	42
4	9.84	9.49	9.0	56
5	9.84	10.55	10.0	65
6	11.81	11.69	11.0	80
8	13.78	14.25	13.5	100
10	15.75	16.3	16.0	148
12	19.7	18.8	19.0	210
14	27.6	20.7	21	290
16	31.5	22.9	23.5	370
18	31.5	24.7	25	420
20	31.5	27	27.5	500
24	31.5	31.4	32	680

8.9 Pressure loss

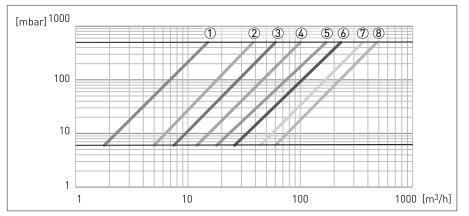
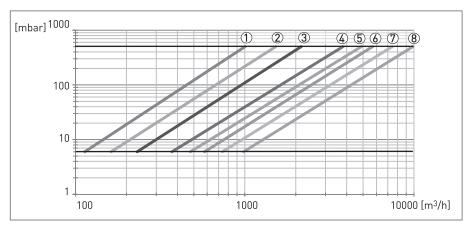


Figure 8-5: Pressure loss between 1...9 m/s / 3.3...30 ft/s for DN25...150 / 1...6"

- ① DN25/1" 2 DN40 / 11/2" 3 DN50/2" ④ DN65 / 2½" 5 DN80/3" 6 DN100/4"
- ⑦ DN125/5"
- ON150 / 6"
 ON150 / 6"





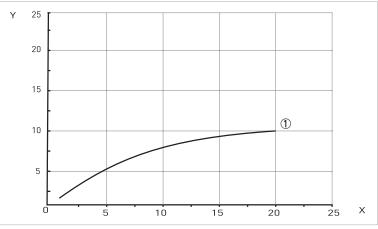
- ① DN200/8"
- ② DN250/10"
- 3 DN300/12"
- ④ DN350/14"
- ⑤ DN400/16"
- 6 DN450/18" ⑦ DN500/20"
- ⑧ DN600 / 24"

8.10 Battery lifetime

The maximum battery lifetime depends on the choice of battery, the diameter and on the measurement interval. Other factors influencing the battery lifetime include the ambient temperature, the pulse output settings, the status output, the pulse width and the Modbus baud rate settings. The graphs show the battery lifetime for the different available battery types and measurement intervals.

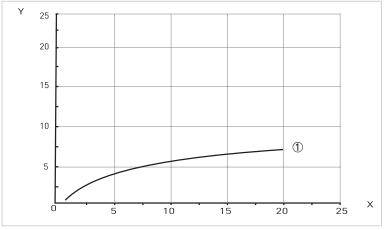
Conditions

The maximum battery lifetime is based on default menu and Modbus settings, an ambient temperature of 25°C / 77°F and a flow rate at 2 m/s. The effect of the optional pressure and temperature sensor decreases the battery lifetime by 5% (on average).



Maximum lifetime of batteries for: DN25...200 / 1...8"

Figure 8-7: **X** = Measuring interval in seconds, **Y** = typical lifetime in years



Maximum lifetime of batteries for: DN250...600 / 10...24"

Figure 8-8: X = Measuring interval in seconds, Y = typical lifetime in years

① Internal Dual D-cell battery

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