Foxboro® FT10 Electrodeless Conductivity

Sensor



FT10 Sensor Description

The unique FT10 by Foxboro® introduces a new multi-toroid, patent-pending measurement approach to electrodeless conductivity. The FT10 all-Teflon sensor introduces a new, compact, high-accuracy solution for applications requiring low liquid volume and high purity. The advanced FT10 sensor provides an innovative approach in a clean, simple, noninvasive design package for very demanding applications, including measurement of high-purity and/or aggressive chemical concentrations. These include hydrofluoric, hydrochloric, nitric, and sulfuric acids; TMAH; and ammonium hydroxide. So this sensor will prove indispensable in manufacturing semiconductors, electronics, LCD assemblies, specialty chemicals, and more.

In just one critical example, those seeking accurate measurement of high-purity hydrofluoric acid, in all concentrations from very dilute to concentrated, have previously been limited to an extremely expensive variety of in-line sensor. Now the Foxboro FT10 design provides significantly improved performance — at a much more competitive price. This will prove especially attractive for makers of wafer processing equipment, including chemical delivery systems for semiconductor facilities.

Features/Benefits

- A new Foxboro patent-pending, multi-toroid approach to electrodeless conductivity
- Virgin Teflon-wetted material for high-purity applications
- All fused connections; no threads, O-ring, or gasket seals
- Handles liquids from hydrofluoric, hydrochloric, nitric, and sulfuric acids to TMAH and ammonium hydroxide
- Highly accurate measurements for semiconductor, other electronics, LCD assemblies, specialty chemicals, etc.
- · Noninvasive, multi-toroid design
- Ideal for high-purity applications with low liquid volume and small line size
- Improved performance at an extremely competitive price
- Choice of Teflon tube sizes 1/2", 3/4", and 1.0"

fielddevices.Foxboro.com 2

FT10 Electrodeless Conductivity Sensor



Specifications

Maximum Temperature To 140° C **Pressure Range** To 100 psig **Wetted Materials** Teflon PFA

Internal Integrity Leak-free weld connections.

> no internal threads, no O-ring or gasket seals

Sensor Multi-toroid (Foxboro patent

> pending), noninvasive, completely nonmetallic

design

Sensor Housing Utilizes UHMW (ultra-

> high molecular weight) polyethylene rectangular

enclosure

~7"L x 5"H x 2" **Sensor Housing Dimensions** W = rectangular

Sensor Mounting Pipe or surface mounting

capability

Process Connections Select Flaretek, Nippon

> Super Pillar 300, or undressed (bare tube)

Tubing Size Choice of 1/2", 3/4", or 1.0"

Less than 30 seconds Flush Rate (100%) **Cell Factor** Referenced on label

(elec. & geom.) Determined experimentally

for each tubing size.

Conductivity Range From 0 to 500 µS/cm up to 0 (full-scale)

2000 mS/cm (tube-size-

specific)

3-wire 1000 ohm RTD, or **Temperature** 3-wire 100 ohm RTD Compensator

Electrical Connections

Calibration port (EP485N compatible), sensor/RTD cable (871FT calibration cable and patch cord

compatible)

Sensor Cable Patch cord utilizing Tajimi

> (mil spec) connector, or integral cable of PVC or

Teflon

Testing Each sensor tested prior to

shipment

Material Certification Shipped with each sensor

(vendor-supplied) (all Teflon)

Pressure Certification Shipped with each sensor

(vendor-supplied)

Safety Certifications FM, ATEX, CSA, U.L.

> Both intrinsically safe and nonincendive certifications - applied for prior to

release.

Label Includes geometric and

> electrical cell factor and recommended flow direction. Recommended flow is vertical, with flow from the

bottom.

Warranty One year — full workmanship

Foxboro HF Policy Shipped with each sensor

> Master Instructions. Briefly: NO product exposed to hydrofluoric acid (HF) will be returned to Foxboro for any

reason.

Literature PSS 6-3Q1B, MI 611-217,

D.P. 611-217, MI 611-220



